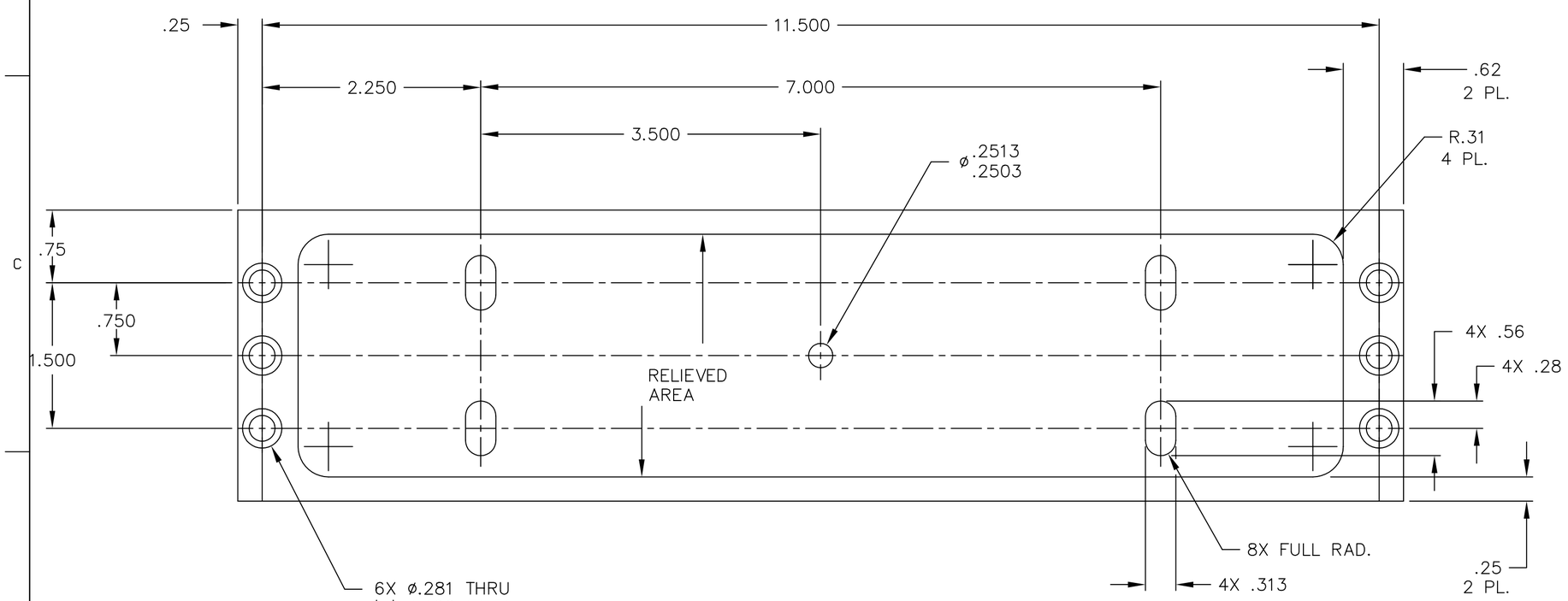
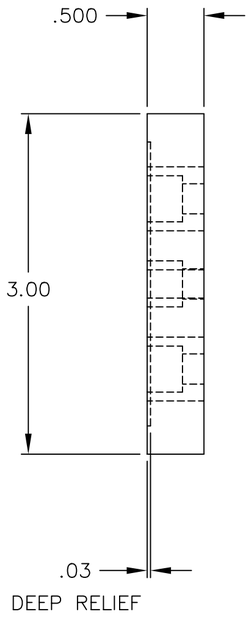
NOTES: (UNLESS OTHERWISE SPECIFIED)

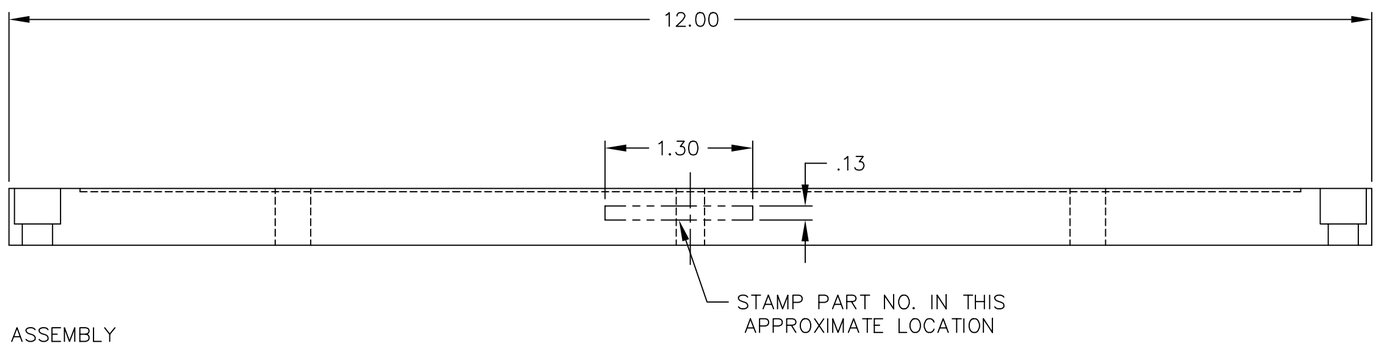
*Liquid contaminants/Machining l*ubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

Identification_Serial Number
A serial number shall be etched, or scribed on the part see note drawing note.
Serial Number Format
The Serial number shall be of the format: D99xxxx-x - *001*

Example: D990021-A-001
The drawing number, The revision number, The sequential part number







REF. MAKE 1 PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN FEET [cm]
TOLERANCES:
FRACTIONAL ±
ANGULAR ±
ANGULARMACH ± BEND ±
TWO PLACE DECIMAL ± .010
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS
BREAK CORNERS IN: OUT:
REMOVE ALL BURRS

REV	DESCRIPTION	DCN NUMBER	–	APPR'D	CHECK	DRWN	DATE
C	ADDED RELIEVED AREA					KENM	8-6-99
B	FOR FABRICATION					KENM	6-6-99
00	PRE-RELEASE	–	–	–	–	CHAPUT	11-3-98

DWG. NO.	DESCRIPTION
XXX	XXX

REFERENCE DRAWINGS

MATERIAL: ALUMINUM TOOLING PLATE
HEAT TREAT: /
FINISH: /

USED ON: XXX
NEXT ASS'Y: XXX

ISSUE DESCRIPTION

LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

PLATE, SWIVEL REAR SUPPORT

CAD FILE	SIZE	DWG. NO.
D980562-C	C	D980562-C

SCALE 1 : 1
SHEET 1 OF 1