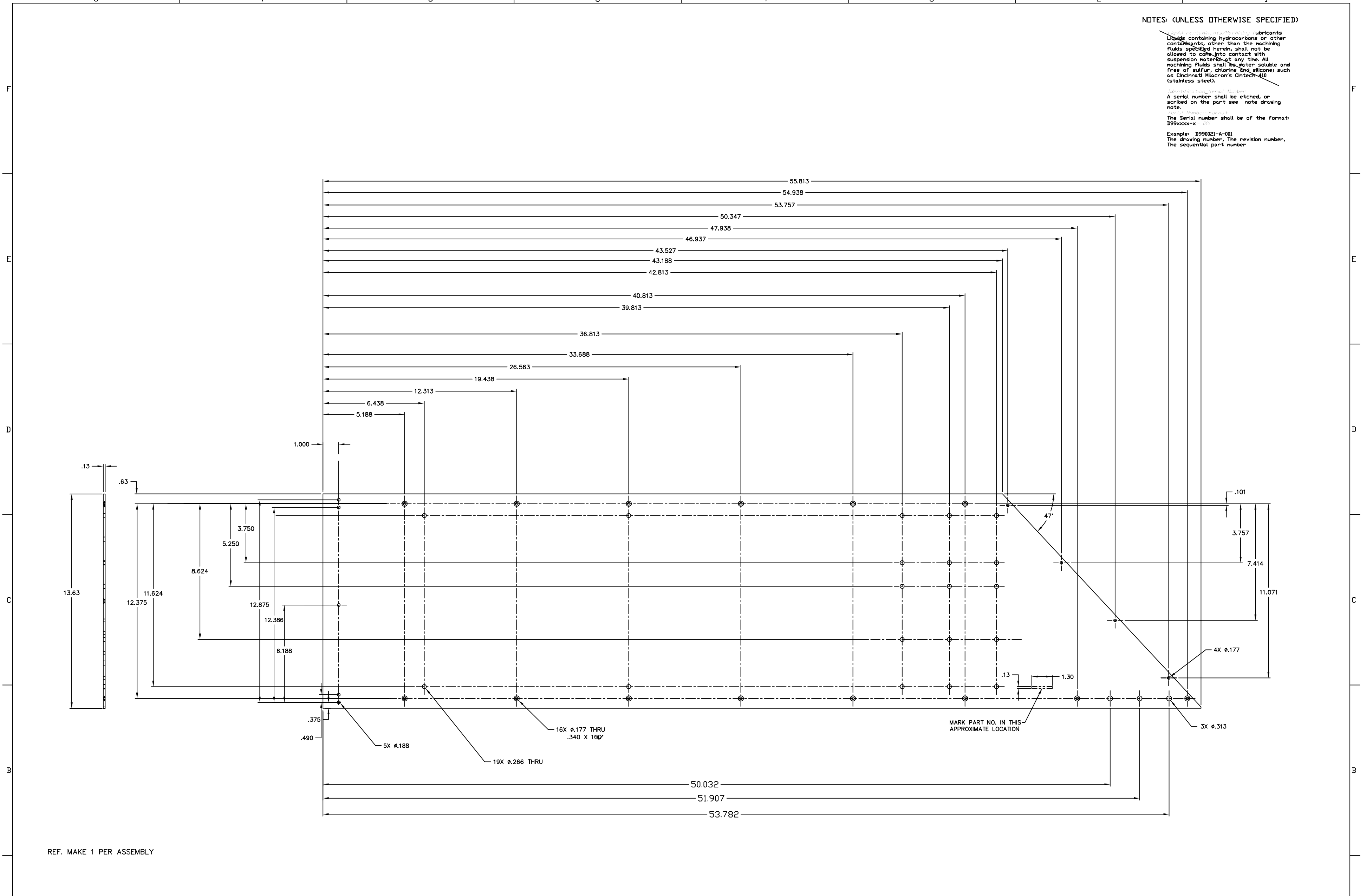


NOTES: (UNLESS OTHERWISE SPECIFIED)

lubricants
Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone, such as Cincinnati Milacron's Cintech 410 (stainless steel).

Identification Number
A serial number shall be etched, or scribed on the part see note drawing note.

Part Number Format
The Serial number shall be of the format: D99xxx-x-00
Example: D990021-A-001
The drawing number, The revision number, The sequential part number



REF. MAKE 1 PER ASSEMBLY

REF	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL
			PARTS and MATERIAL LIST	
				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY
				SHEET, RIGHT, TUBE BOX
				CAD FILE: D980549-C SIZE: E DWG. NO.: D980549-C
				SCALE: HALF SHEET 1 OF 1

REV	DESCRIPTION	DCN NUMBER	APPR'D	CHECK	DRWN	DATE
C	LIGO-E000491-00-D				kenm	11-9-2000
B	FOR FABRICATION				kenm	6-1-99
00	PRE-RELEASE				CHAPUT	11-3-98

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	TOLERANCES:	THREE PLACE DECIMAL ± .005
	FRACTIONAL ± 1/16	FINISHED SURFACE RMS 63
	ANGULAR ± .25°	BREAK CORNERS IN .015 DWT .015
	ANGULAR RADIUS ± .01	REMOVE ALL BURRS
	TWD PLACE DECIMAL ± .01	

MATERIAL:	HEAT TREAT:	FINISH:
6061 T-6 ALUM. .125 Sheet		

DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX
	REFERENCE DRAWINGS		