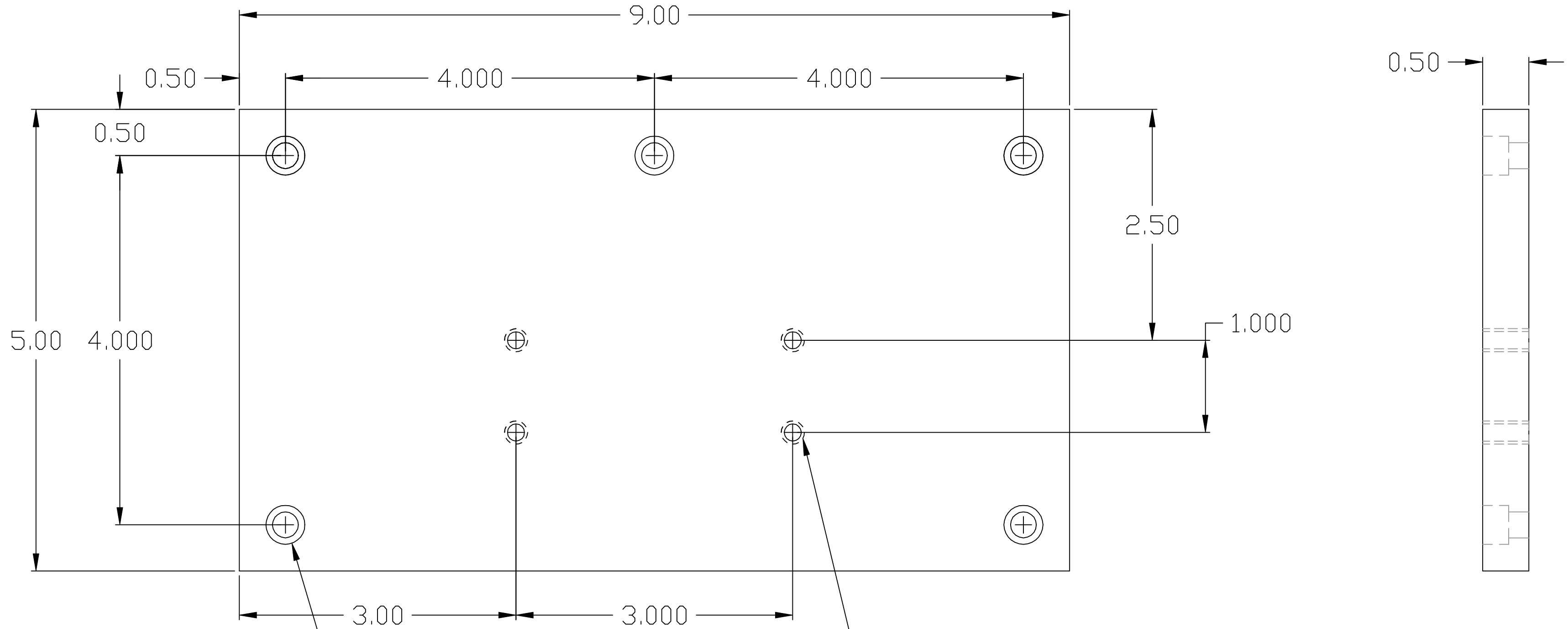


1. CLEAR ANODIZE PER MIL-A-8625

NOTES:



.281 ϕ THRU PLUS .422 ϕ C'BORE x .28 DP. (5) PLC'S
 1/4-20 UNC-2B THRU (4) PLC'S

REF	QTY	PART or DRWG No.	CDS										MATERIAL				
PARTS and MATERIAL LIST																	
												CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY					
												TOP PLATE PLX MOUNT ASC INITIAL ALIGNMENT					
A	00	INITIAL RELEASE											MASDN	1/10/00			
REV		DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	K.MASDN	12/10/98			
												CAD FILE	D980471-A.dwg	SIZE	C	DWG. NO.	D980471-A-D
												SCALE	FULL	SHEET	1 of 1		

UNLESS OTHERWISE SPECIFIED			
DIMENSIONS ARE IN FEET (cm)			
TOLERANCES:	FRACTIONAL $\pm 1/16(.16)$		FINISHED SURFACE RMS 63
	ANGULAR $\pm 1^\circ$		BREAK CORNERS: .02
	TWO PLACE DECIMAL $\pm 0.01(.025)$		REMOVE ALL BURRS
	THREE PLACE DECIMAL $\pm .005(.013)$		
MATERIAL:	HEAT TREAT:	FINISH:	
6061-T6 ALUM.	-	SEE NOTE 1	
USED ON: -	NEXT ASS'Y: -		