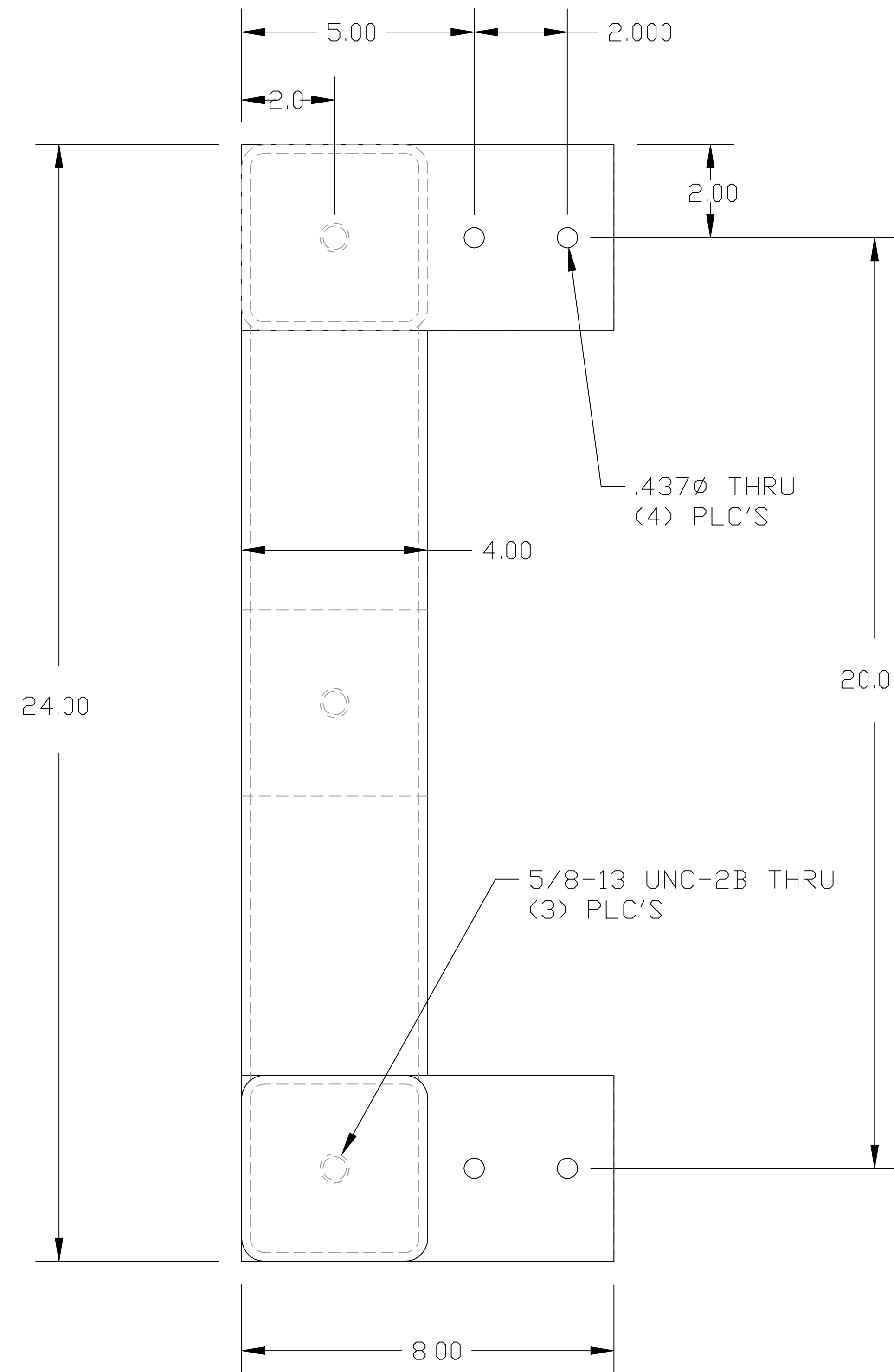
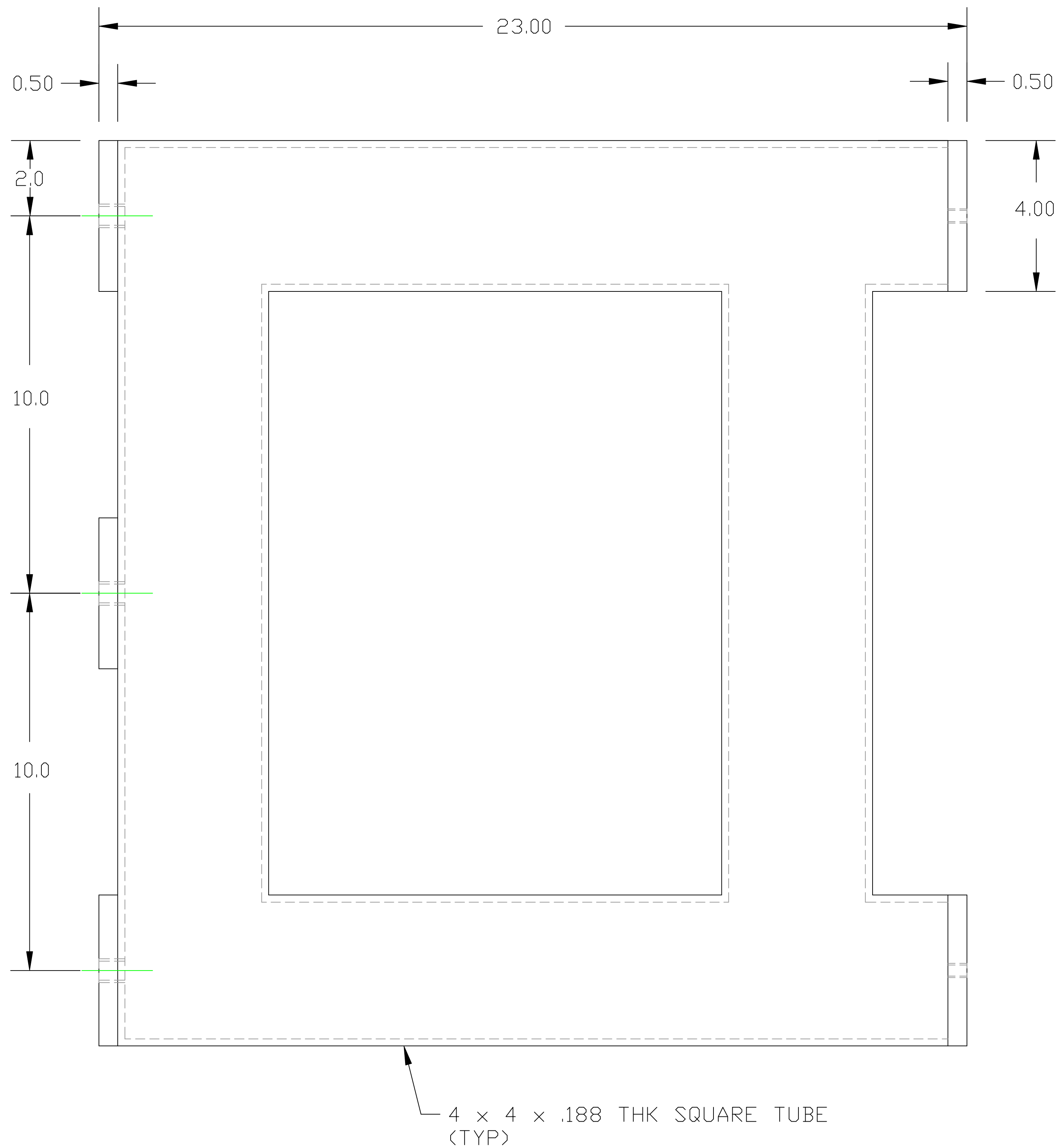


- NOTES:  
 1. FULL WELDED CONSTRUCTION.  
 2. CAP ALL TUBE ENDS  
 3. PAINT MEDIUM TEXTURED WHITE SHERWIN WILLIAMS B67



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES													<b>LIGO</b> CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
		TOLERANCES:		FINISHED SURFACE RMS												LEG TOOLING STAND INITIAL ALIGNMENT			
		FRACTIONAL ± 1/16(.16)		63												-			
		ANGULAR ± 1°		BREAK CORNERS IN: OUT: .02												-			
		TWO PLACE DECIMAL ± .01(.025)		REMOVE ALL BURRS												-			
		THREE PLACE DECIMAL ± .005(.013)														-			
		MATERIAL:	HEAT TREAT:	FINISH:	A	INITIAL RELEASE											MASON	1/10/00	
		CARBON STEEL	-	SEE NOTE 3	00	PRE-RELEASE											K.MASON	10/23/99	
DWG. NO.		DESCRIPTION			REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	SCALE	SHEET	
		REFERENCE DRAWINGS			USED ON: -	NEXT ASS'Y: -											D980434-A.dwg	D	D980434-A-D
																	1:2	1 of 1	