



SECTION A-A
2X SCALE

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		TOLERANCES: FRACTIONAL ± 1/16(.16) ANGULAR ± 1° TWO PLACE DECIMAL ± .01(.025) THREE PLACE DECIMAL ± .005(.013)		FINISHED SURFACE RMS 63 BREAK CORNERS IN: OUT: .02 REMOVE ALL BURRS		MATERIAL: 304 SS		HEAT TREAT: -		FINISH: PASSIVATE		A INITIAL RELEASE		MASON 1/10/00		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY																			
DWG. NO.		DESCRIPTION		USED ON: -		NEXT ASS'Y: -		REV		DESCRIPTION		DCC		SYS		DET		CDS		VE		CC		BT		CHECK		DRWN		DATE		SCALE		SHEET	
REFERENCE DRAWINGS																																1 of 1			

LIGO
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SADDLE
TOOLING STAND
INITIAL ALIGNMENT

SCALE: 1:2

SIZE: D

DWG. NO.: D980431-A-D

SHEET: 1 of 1