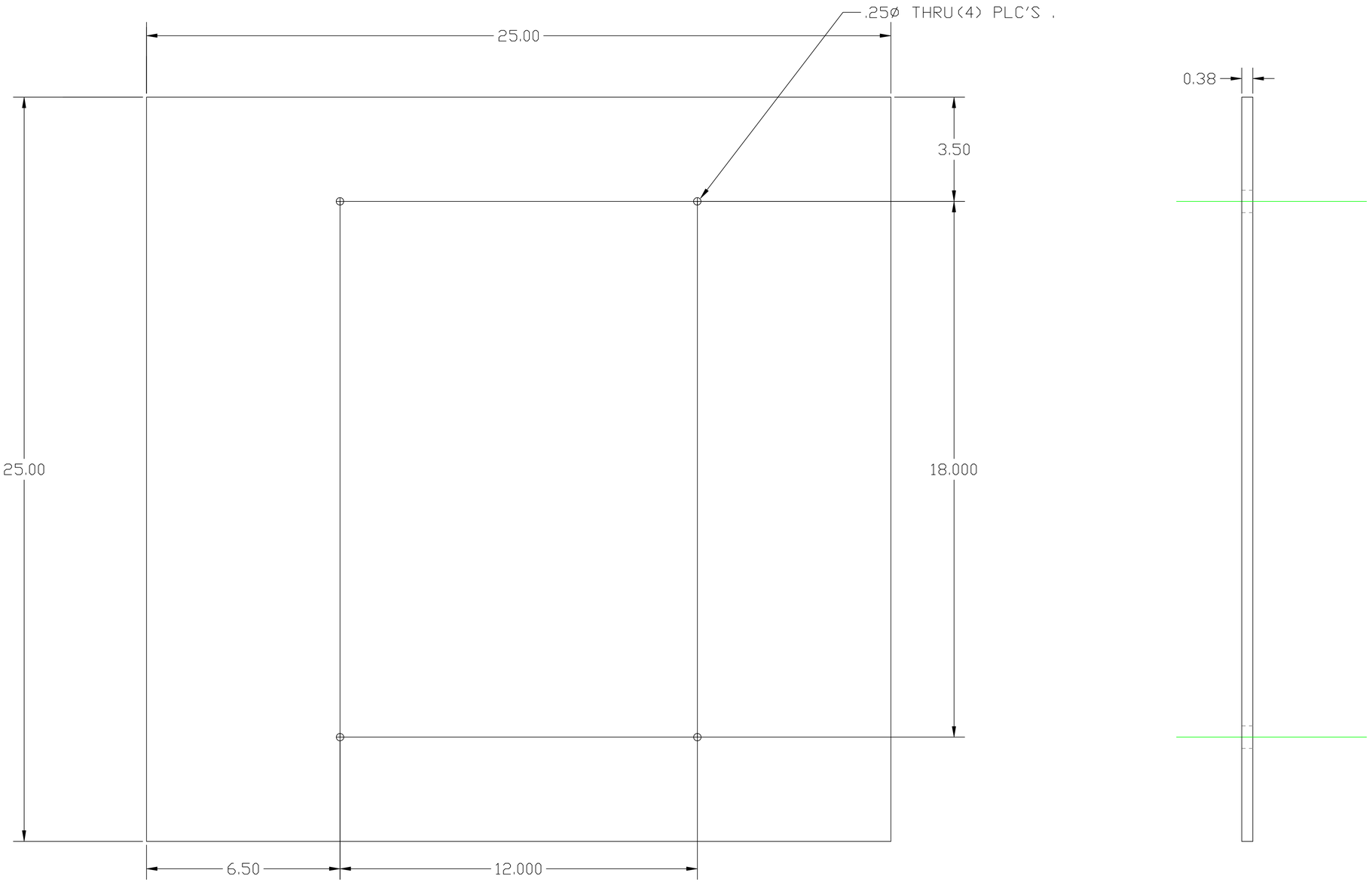
NOTES:



UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/16(.16)
ANGULAR ± 1°
TWO PLACE DECIMAL ± .01(.025)
THREE PLACE DECIMAL ± .005(.013)

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
6061-T6	–	–

USED ON: D970190-B
NEXT ASS'Y: –

DWG. NO.	DESCRIPTION
REFERENCE DRAWINGS	

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									MASON	6/97

ISSUE DESCRIPTION

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

GROUT PLATE TEMPLATE
SUPPORT STRUCTURE
OPTICAL LEVER
–

CAD FILE	SIZE	DWG. NO.
D980428-A.dwg	D	D980428-A-D
SCALE 1:2		SHEET 1 of 1