

6

5

4

3

2

1

D

D

C

C

B

B

A

A

// A .0005

2.635

A

0.06

0.62 ϕ

0.75 ϕ

.06 x .06 CHAMFER

1/4-20 UNC-2B x 1.0 DP

8-32 UNC-2B x .75 DP


UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:	FINISHED SURFACE RMS 63
FRACTIONAL $\pm 1/16(.16)$	BREAK CORNERS IN: OUT: .02
ANGULAR $\pm 1^\circ$	REMOVE ALL BURRS
TWO PLACE DECIMAL $\pm .01(.025)$	
THREE PLACE DECIMAL $\pm .005(.013)$	

MATERIAL:	HEAT TREAT:	FINISH:
303/304 SS	-	-

USED ON:	NEXT ASS'Y:
-	D980327-A

A	INITIAL RELEASE	MASON	3/00
00	PRE-RELEASE	K.MASON	8/12/98
REV	DESCRIPTION	DCC	SYS
		DET	CDS
		VE	CC
		BT	CHECK
		DRVN	DATE

 CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
OPTIC PEDESTAL ISC TABLE ASSEMBLY	
CAD FILE	SIZE/DWG NO.
D980333-A.dwg	B D980333-A-D
SCALE	SHEET
2:1	1 OF 1

6

5

4

3

2

1