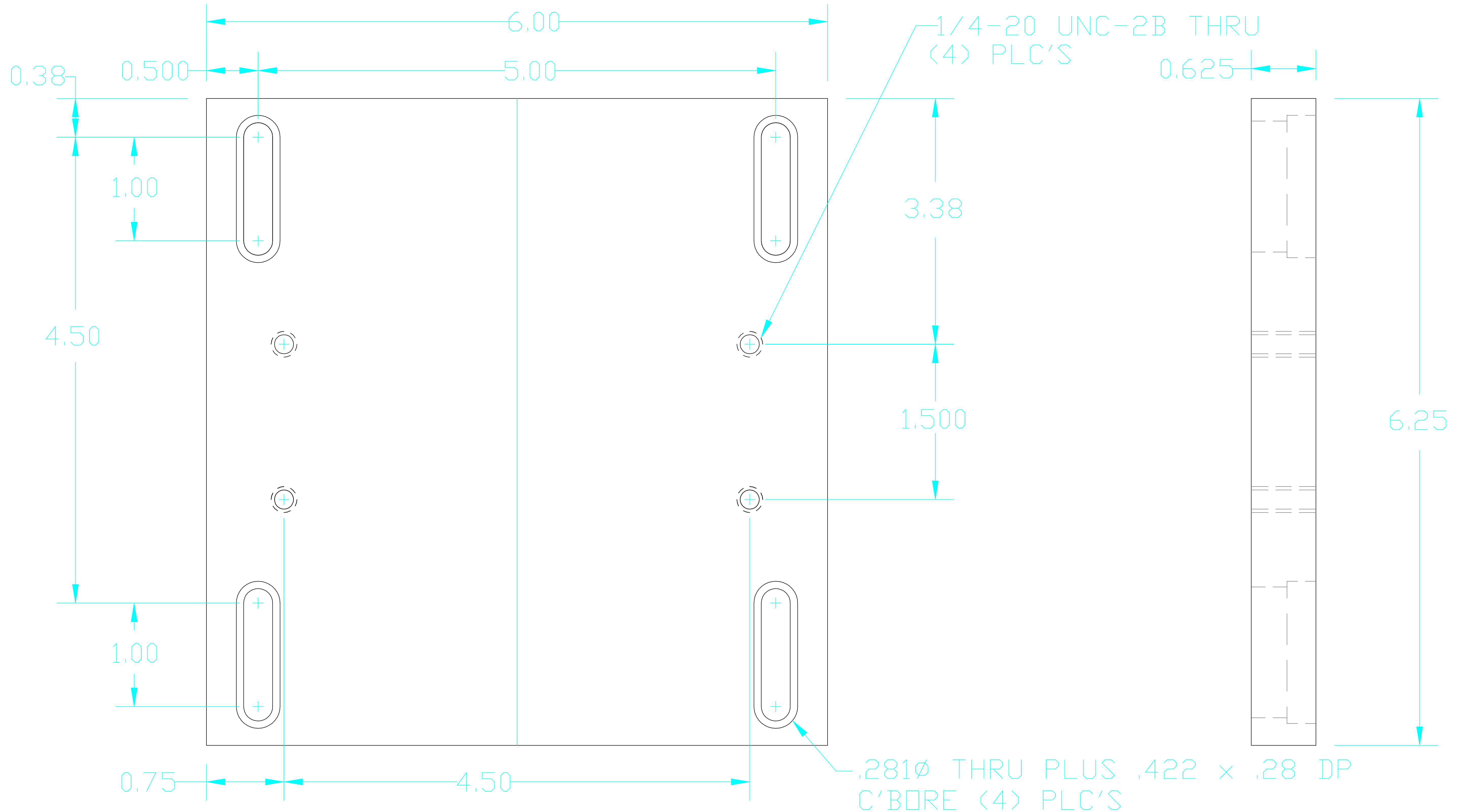


1. CLEAR ANODIZE PER MIL-A-8625



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES													LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY				
		TOLERANCES:		FINISHED SURFACE RMS 63												VERTICAL ADJUST PLATE ISC TABLE ASSEMBLY			
		FRACTIONAL ±1/16(.16)		BREAK CORNERS IN: OUT: .02															
		ANGULAR ± 1°		REMOVE ALL BURRS															
		TWO PLACE DECIMAL ±.01(.025)																	
		THREE PLACE DECIMAL ±.005(.013)																	
		MATERIAL:	HEAT TREAT:	FINISH:															
		6061-T6 ALUM.	-	-															
		USED ON: D980327-A	NEXT ASS'Y: -																
DWG. NO.	DESCRIPTION				REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	CAD FILE	SIZE DWG. NO.	
	REFERENCE DRAWINGS				00	PRE-RELEASE											D980330-A.dwg	B D980330-A-D	
																SCALE	FULL	SHEET	1 OF 1