

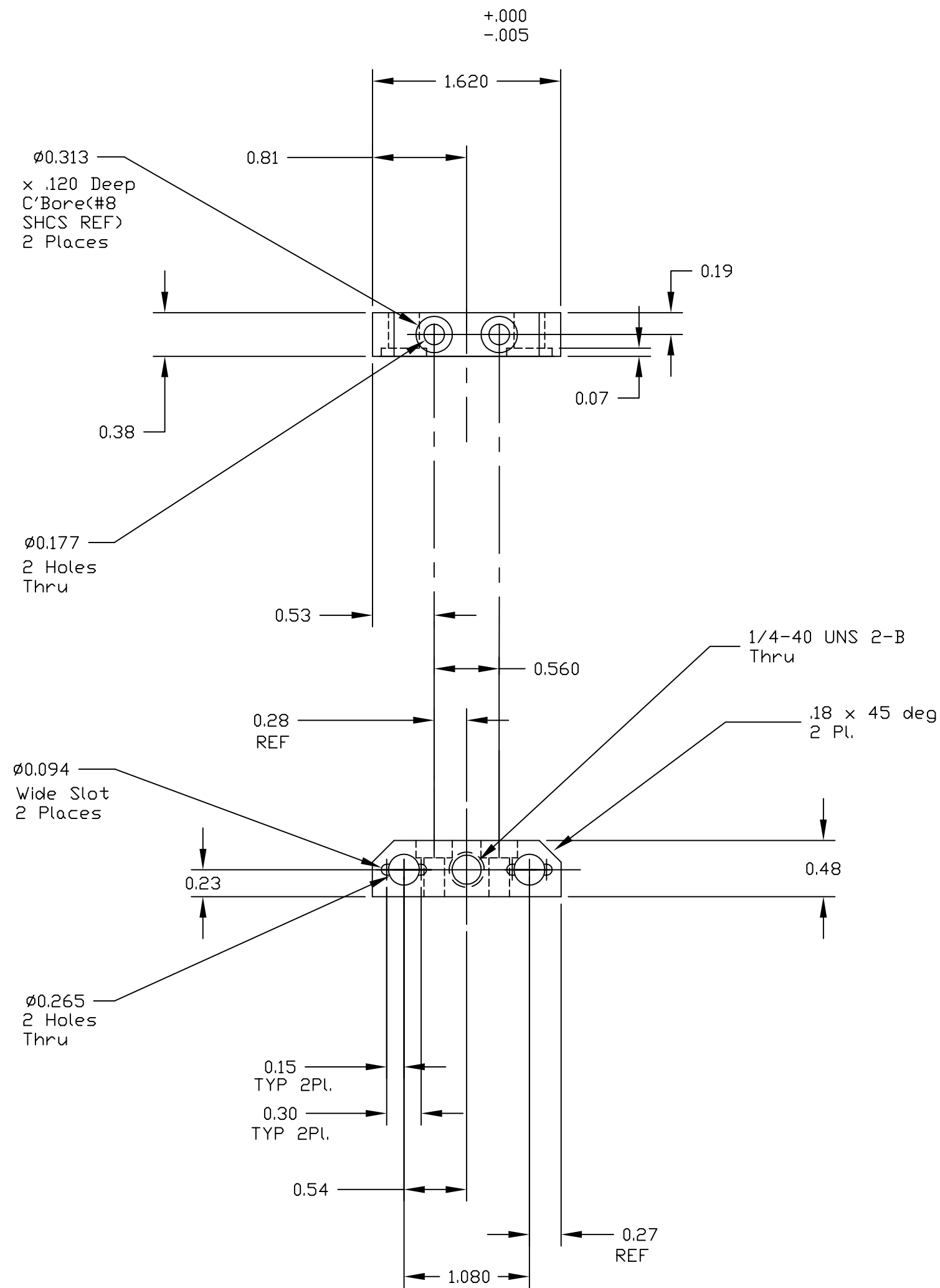
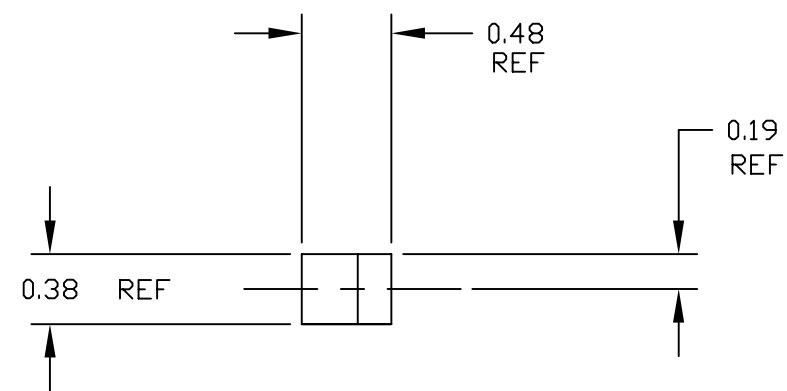
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cimtech 410 (stainless steel).

~~Identification_Serial Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format~~
 The Serial number shall be of the format: D99xxxx-x-001

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. MAKE 1 PER ASSEMBLY

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/32 THREE PLACE DECIMAL ± .005 TWO PLACE DECIMAL ± .01 ANGULAR ± 1 deg.		FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES ANGULAR MACH ± BEND ± -- REMOVE ALL BURRS						TITLE FLEXURE SPRING BLOCK	
XXX	XXX	MATERIAL: Alum 6061 T-6	HEAT TREAT: /	FINISH: /	00	PRE-RELEASE	-	-	-	kenm	6-8-99
DWG. NO.	DESCRIPTION	USED ON: XXX	NEXT ASS'Y: XXX	REV	DESCRIPTION	DCN NUMBER	-	APPR'D	CHECK	DRWN	DATE
REFERENCE DRAWINGS				ISSUE DESCRIPTION						SCALE	

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