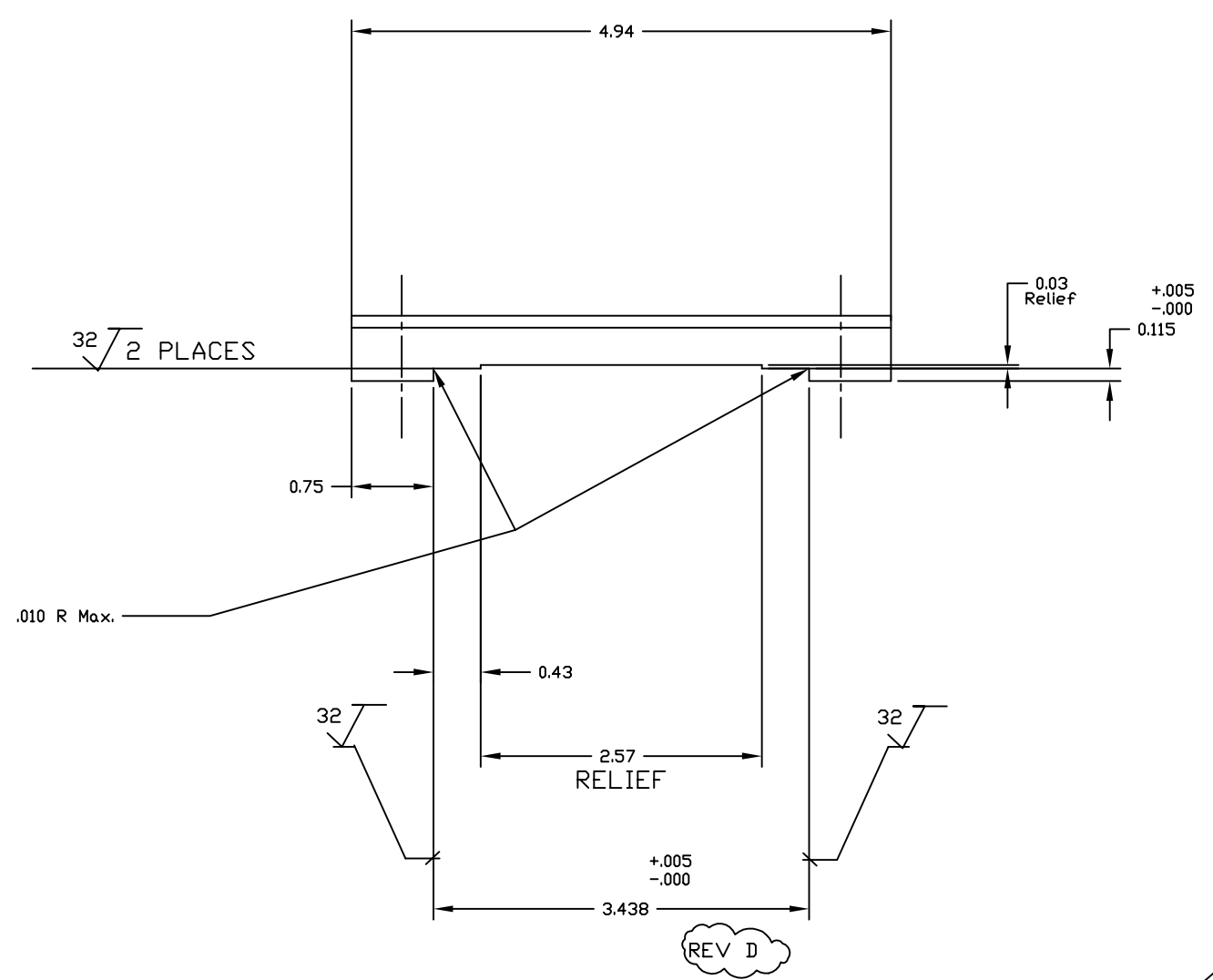
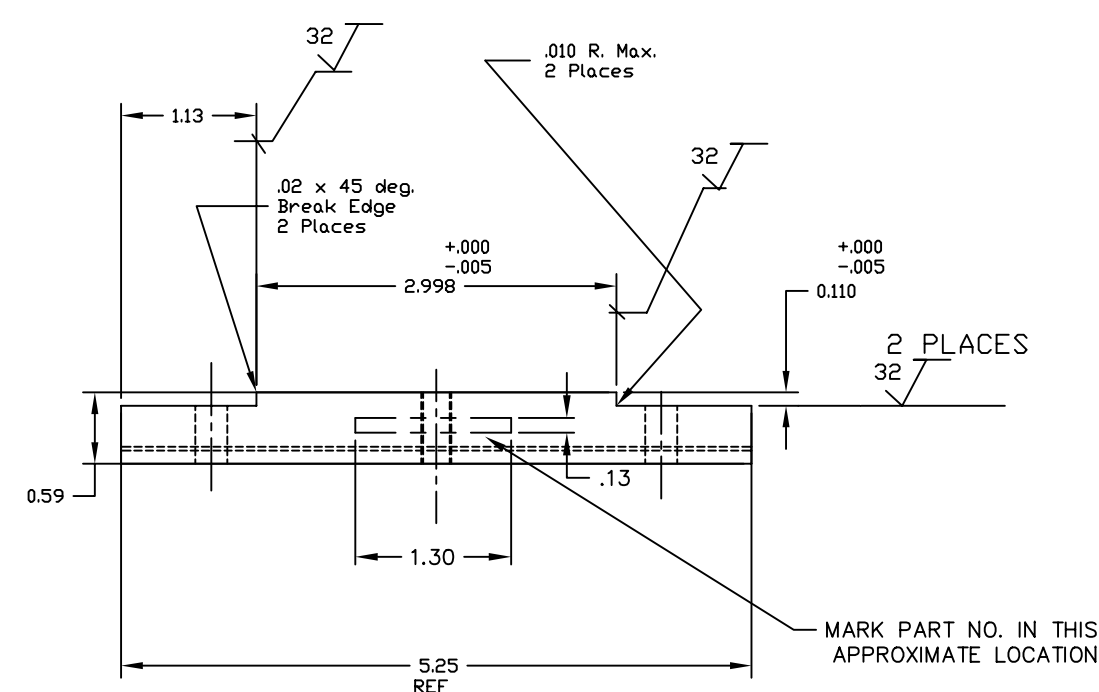


7 6 5 4 3 2 1



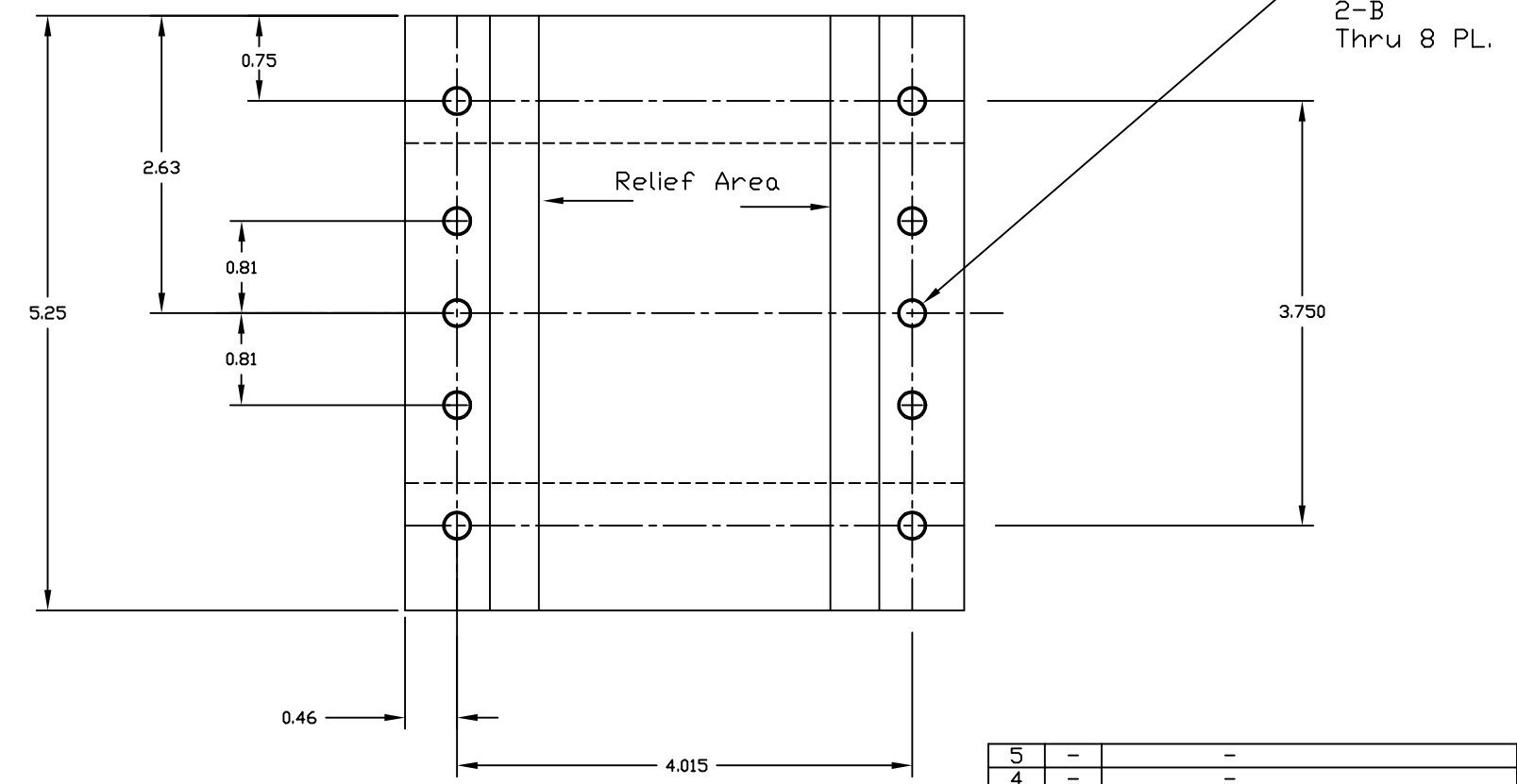
NOTES: (UNLESS OTHERWISE SPECIFIED)

~~Liquid contaminants/Machining Lubricants~~
 Liquids containing hydrocarbons or other contaminants, other than the machining fluids specified herein, shall not be allowed to come into contact with suspension material at any time. All machining fluids shall be water soluble and free of sulfur, chlorine and silicone; such as Cincinnati Milacron's Cintech 410 (stainless steel).

~~Identification, Serial Number~~
 A serial number shall be etched, or scribed on the part see note drawing note.

~~Serial Number Format~~
 The Serial number shall be of the format: D99xxxx-x 00.

Example: D990021-A-001
 The drawing number, The revision number, The sequential part number



REF. MAKE 1 PER ASSEMBLY

5	-	-	-	-
4	-	-	-	-
3	-	-	-	-
2	-	-	-	-
1	-	-	-	-
REV	QTY	PART or DRWG No.	DESCRIPTION	MATERIAL

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES								LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± 1/32 TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005 ANGULAR ± 1 deg.		ANGULAR MACH ± BEND ± FINISHED SURFACE RMS 63 BREAK CORNERS and EDGES REMOVE ALL BURRS		D 3.438 was 3.436		C ADDED FINISH (32)		TITLE X-Y INTERFACE PLATE	
XXX XXX		MATERIAL: Alum 6061 T-6		HEAT TREAT: /		FINISH: /		00 PRE-RELEASE		kenm 8-31-99	
DWG. NO.		DESCRIPTION		USED ON: XXX		NEXT ASS'Y: XXX		REV		kenm 8-8-99	
REFERENCE DRAWINGS										kenm 6-8-99	
										kenm 5-11-99	
										CAD FILE D980315-D	
										SIZE DWG. NO. D980315-D	
										SCALE FULL SHEET	

7 6 5 4 3 2 1