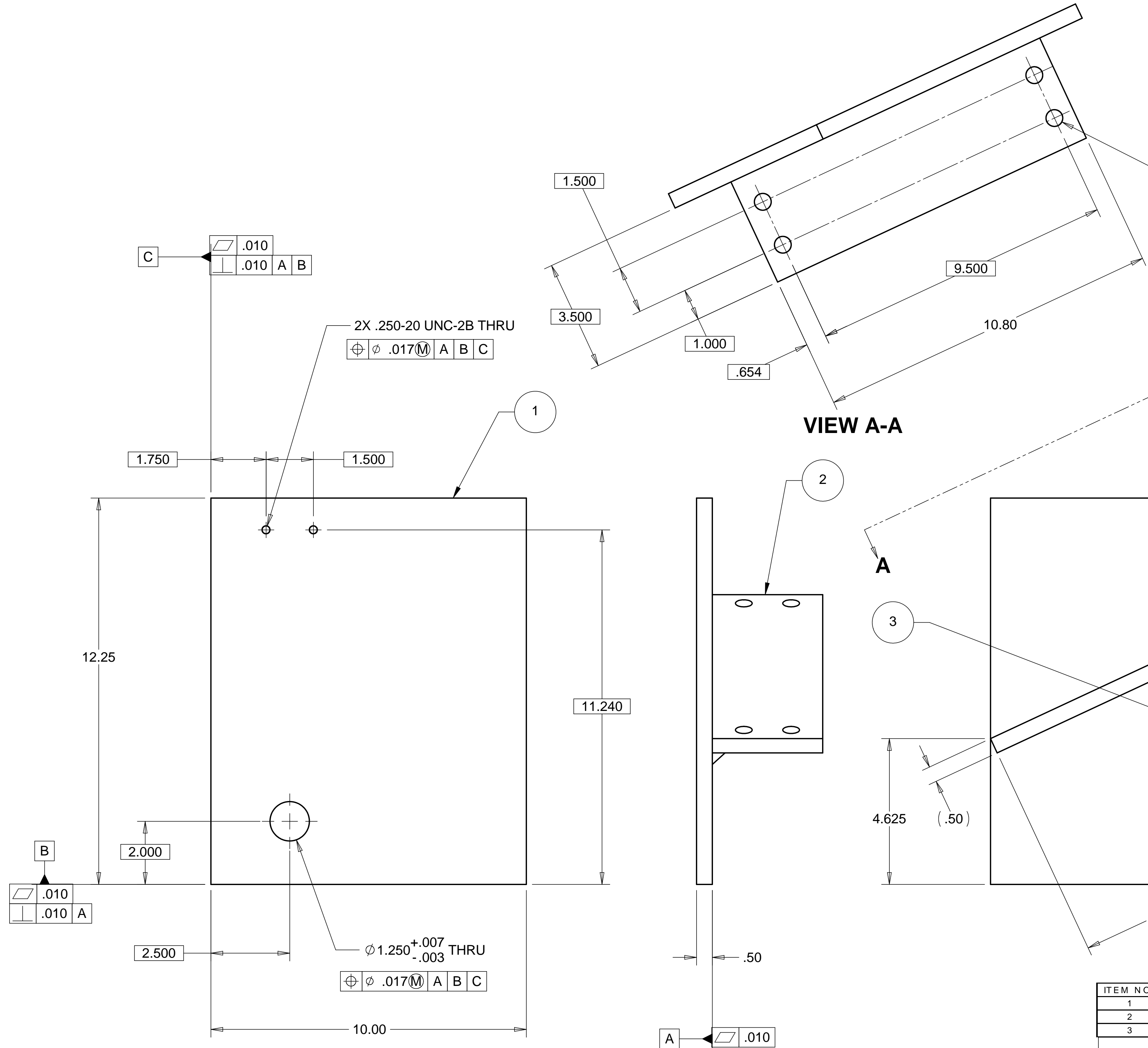


8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV.	DESCRIPTION		

D  
C  
B  
A

D  
C  
B  
A



4X  $\phi .531^{+.005}_{-.002}$  THRU  
 $\oplus \phi .012(M) \begin{matrix} A & B & C \end{matrix}$

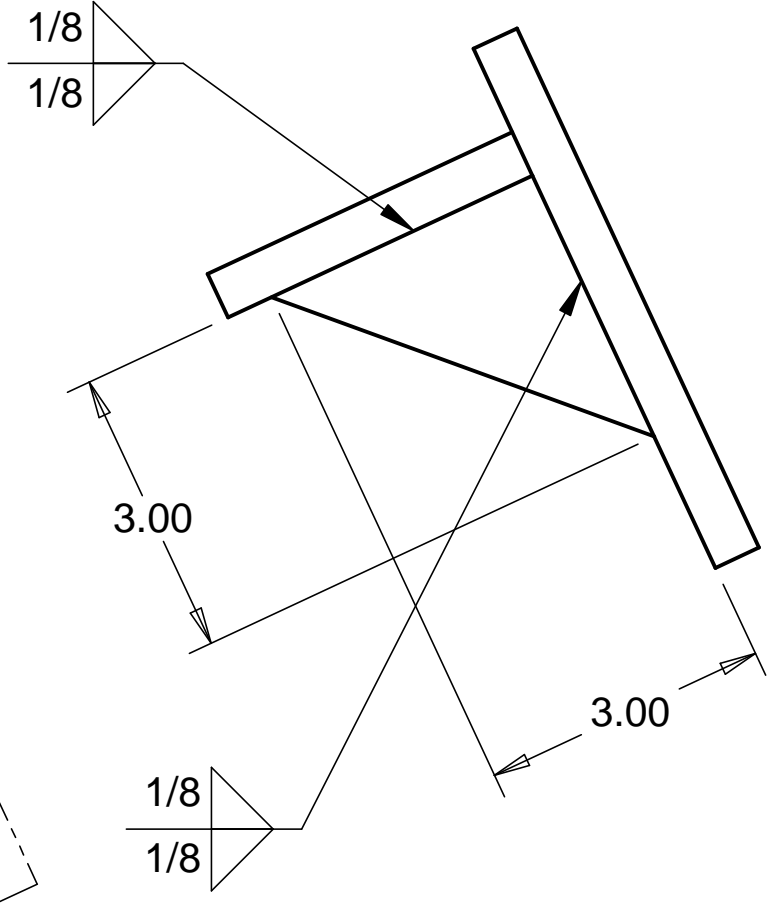
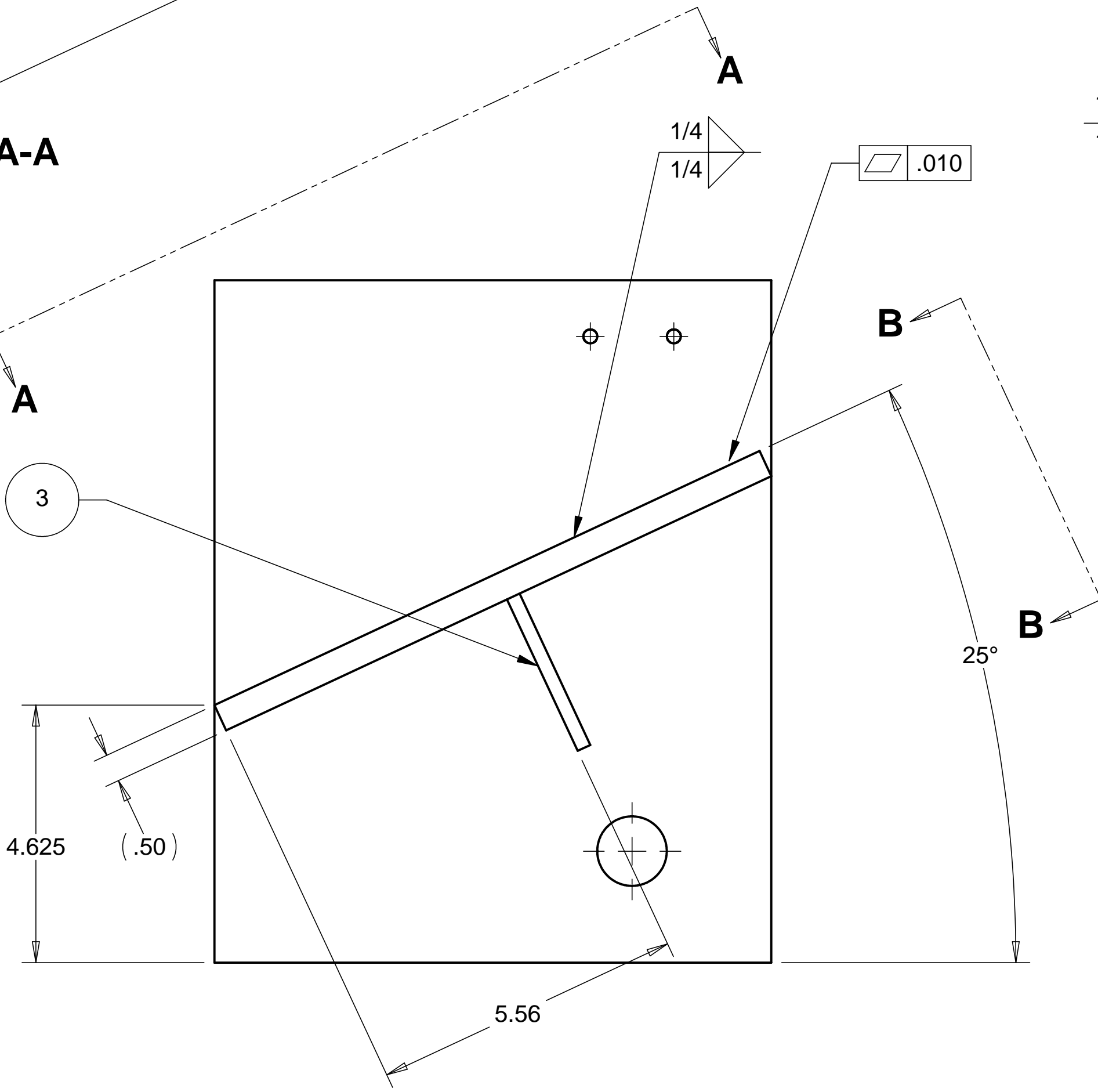
2X .250-20 UNC-2B THRU  
 $\oplus \phi .017(M) \begin{matrix} A & B & C \end{matrix}$

$\begin{matrix} \text{B} \\ \text{.010} \\ \text{.010} \\ \text{A} \end{matrix}$

$\phi 1.250^{+.007}_{-.003}$  THRU  
 $\oplus \phi .017(M) \begin{matrix} A & B & C \end{matrix}$

$\begin{matrix} \text{A} \\ \text{.010} \end{matrix}$

VIEW A-A



VIEW B-B

WEIGHT: 23.17 lbs

A

- NOTES: UNLESS OTHERWISE SPECIFIED
- ALL DIMENSIONS IN INCHES
  - DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
  - SURFACE TEXTURE PER ANI/ASME B 46.1-1985
  - REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
  - ALL INSIDE CORNERS TO BE .015 RADIUS MAX
  - COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
  - COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
  - PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
  - PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	PLATE, .50 THK.	304 EZ CUT STAINLESS STEEL
2	1	PLATE, .50 THK.	304 EZ CUT STAINLESS STEEL
3	1	PLATE, .25 THK.	304 EZ CUT STAINLESS STEEL

PARTS LIST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b> TITLE <b>HAM CENTERING JIG RIGHT SIDE WELDMENT</b>		
DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- 30' SURFACE FINISH = 250					
FINISH	DESIGNED	SIGNATURE	DATE	DWG. NO. <b>D972959</b>	SIZE <b>D</b>	SHEET NO. <b>1 of 1</b>
	DRAWN	ROGER L. SMITH	1-21-98			
	CHECKED	HARRY SALAZAR	----			
	ENGR.	T. THOMPSON	----			
PART NO. <b>D972959-1</b>	APPROVED	T. THOMPSON	----	SCALE 1/2	REVISION	

8 7 6 5 4 3 2 1