

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

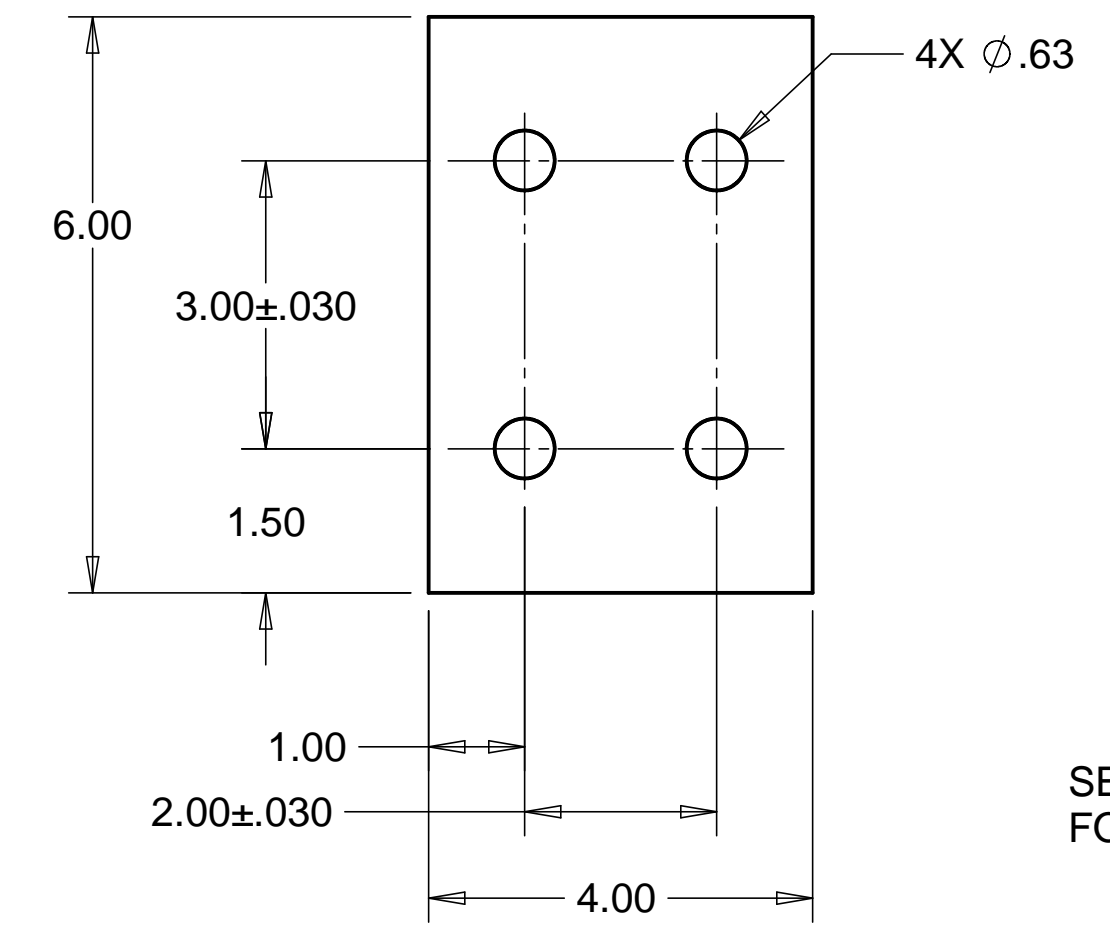
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SEE DRAWING D972886 FOR THICKNESS DIMENSION

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS .41 Lbs.

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PARTS LIST				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS ANGULAR = +/- .30' .XX = +/- .06 SURFACE FINISH = 250 .XXX = +/- .010	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
	FINISH		TITLE HAM RAIL SYSTEM MAJOR RAIL SHIM	
PART NO. D972956-1	DESIGNED	W. K. MILLER	1/15/98	
	DRAWN	W. K. MILLER	1/15/98	
	CHECKED	HARRY SALAZAR	2/4/98	
	ENGR.	T. THOMPSON	2/4/98	
APPROVED	T. THOMPSON	2/4/98	SCALE 1/2	REVISION
DWG. NO. D972956		SIZE D	SHEET NO. 1 of 1	