

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

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C

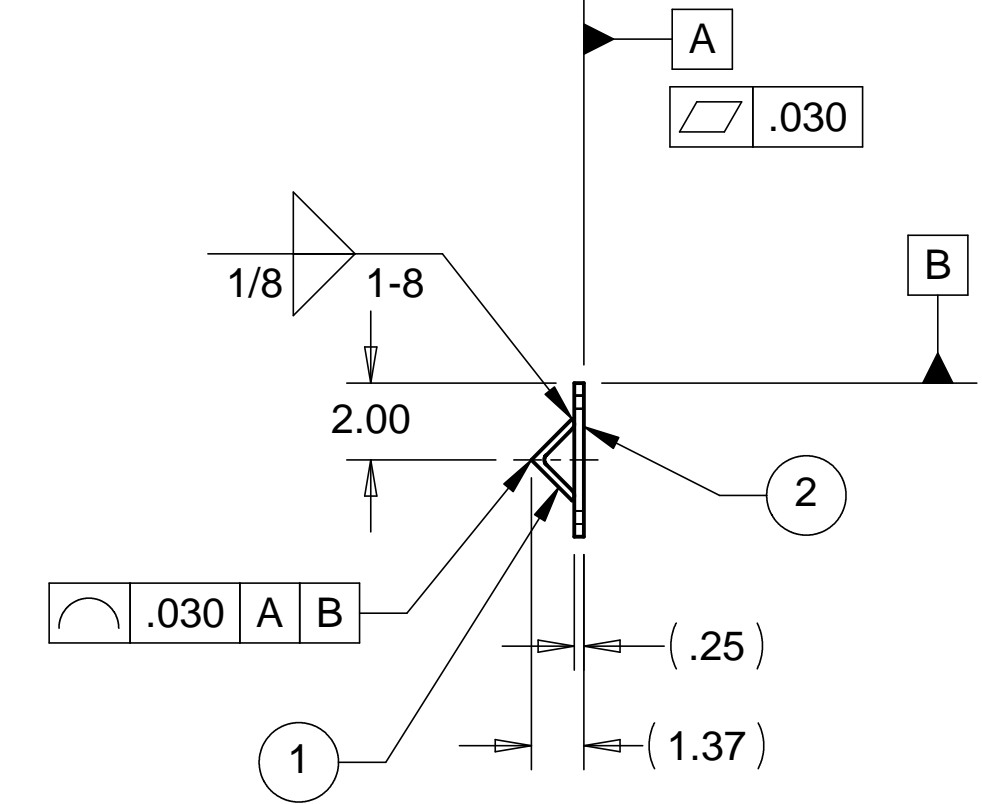
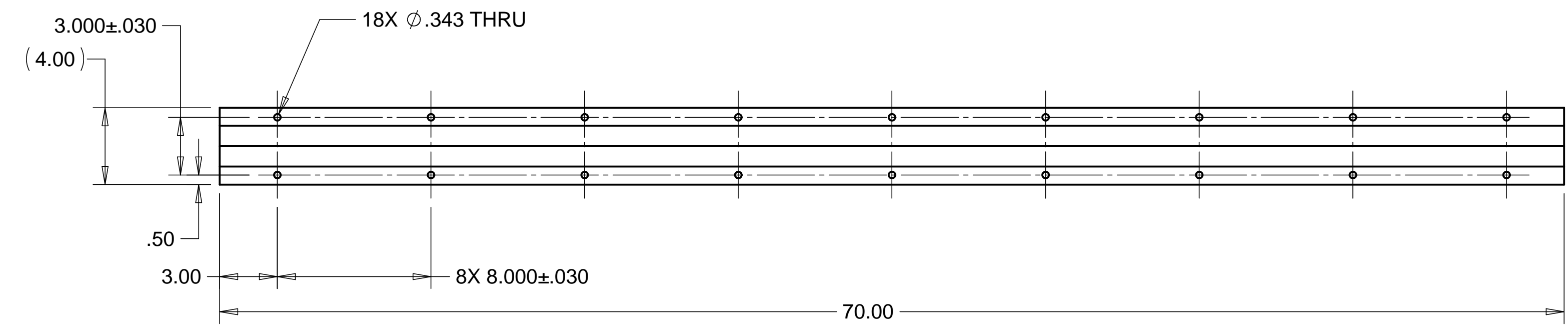
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NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT, AND CHIPS.
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 30.6 Lbs.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	ANGLE, 1 1/2 X 1 1/2 X .25	304 SST
2	1	FLAT STOCK, 4 X 1/4	304 SST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE HAM RAIL SYSTEM HAM MAJOR RAIL WELDMENT	
DECIMALS .XX = +/- .06 .XXX = +/- .010	ANGULAR = +/- 30' SURFACE FINISH = 250	SIGNATURE			
FINISH	DESIGNED	W. K. MILLER	DATE	1/3/98	DWG. NO. D972939 SIZE D SHEET NO. 1 of 1 SCALE 1/5 REVISION
PART NO. D972939-1	DRAWN	W. K. MILLER	1/3/98		
	CHECKED	HARRY SALAZAR	2/2/98		
	ENGR.	T. THOMPSON	2/2/98		
	APPROVED	T. THOMPSON	2/2/98		

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