

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	ADDED PAINT SPEC., CHANGED HOLE DIMS	3-14-98	WKM

D

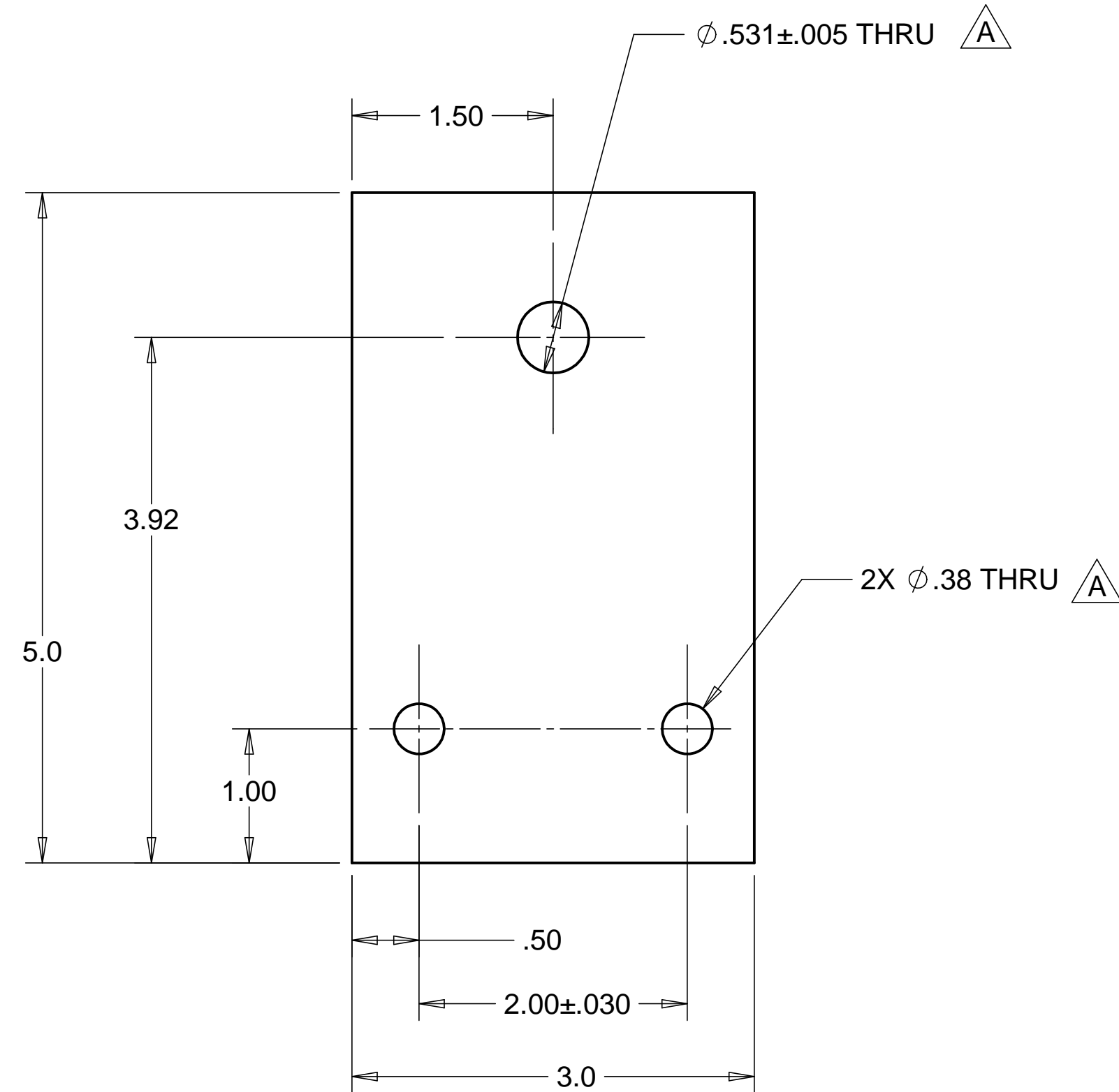
D

C

C

B

B



MATL: 1/4" THK A36 STEEL

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 1.1 Lbs.
11. PRIMER (ALL VISIBLE SURFACES): SHERMAN WILLIAMS INDUSTRIAL WASH PRIMER PG062.
12. PAINT (ALL VISIBLE SURFACES): SHERMAN WILLIAMS POLANE T POLYURETHANE COLOR JUNCTION YELLOW, COLOR #F63TXY-0310-4352.

△ A

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A

A

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PARTS LIST				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC	
	DECIMALS: X = +/- .1 .XX = +/- .060		ANGULAR = +/- 30' SURFACE FINISH = 250	
FINISH	SIGNATURE	DATE	TITLE HAM CROSSBEAM SPACER BRACKET #1	
PART NO. D972923-1	DESIGNED	W. MILLER	12/12/97	DWG. NO. D972923
	DRAWN	W. K. MILLER	12/12/97	SIZE D
	CHECKED	HARRY SALAZAR	2/2/98	SHEET NO. 1 of 1
	ENGR.	T. THOMPSON	2/2/98	REVISION A
APPROVED	T. THOMPSON	2/2/98	SCALE 1/1	