

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

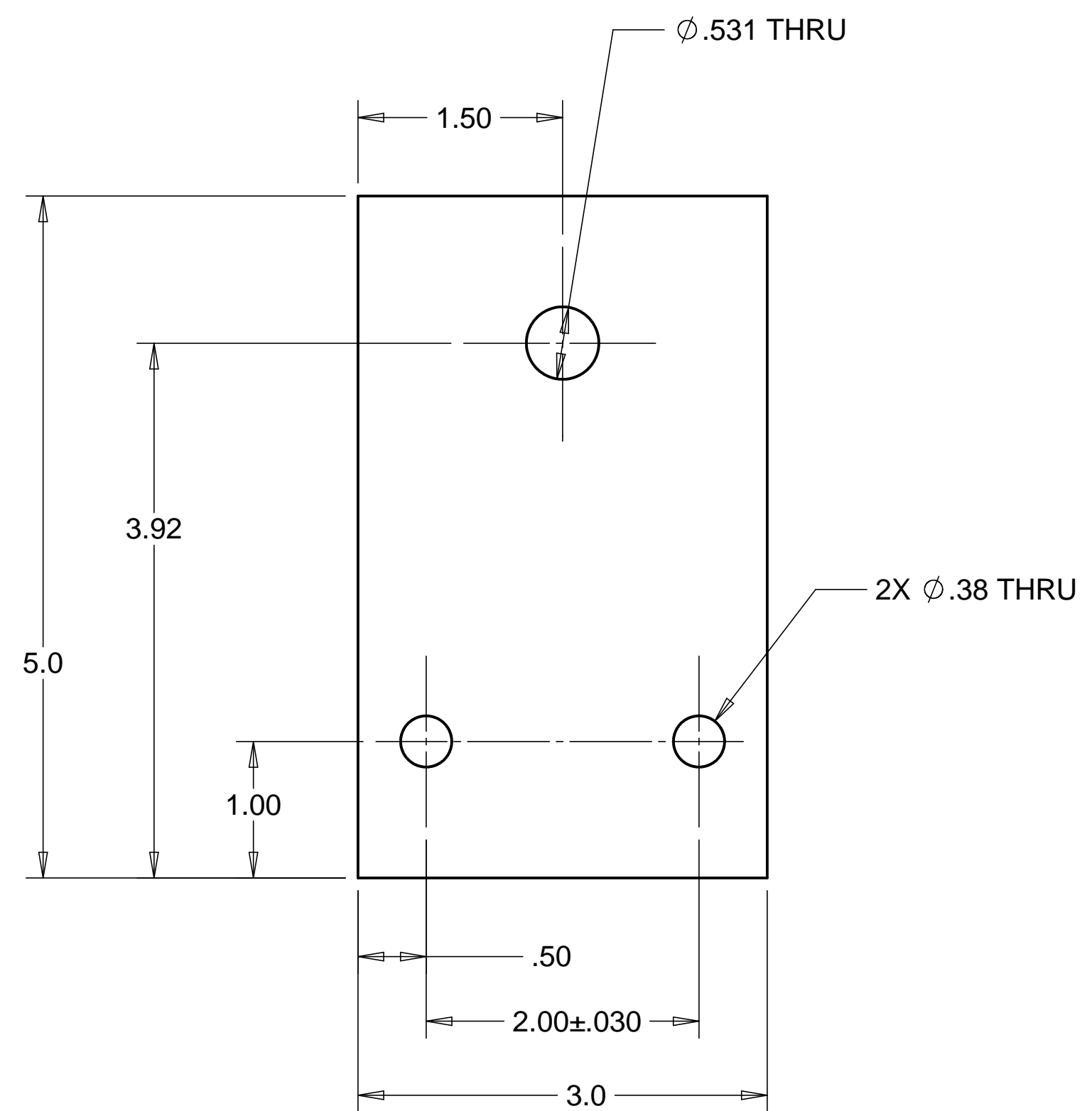
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B

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MATL: 1/4" THK A36 STEEL

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS 1.1 Lbs.
- PAINT PART USING SHERMAN WILLIAMS MEDIUM TEXTURED BEIGE (D13 POLANE T-PLUS, POLYURETHANE ENAMEL, F63 SERIES, #SW-F63TX-H-1651-5864).

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PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS: X = +/- .1, .XX = +/- .060 ANGULAR = +/- .30' SURFACE FINISH = 250	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE HAM CROSSBEAM SPACER BRACKET #1
	FINISH	SIGNATURE	DATE
PART NO. D972923-1	DESIGNED	W. MILLER	12/12/97
	DRAWN	W. K. MILLER	12/12/97
	CHECKED	HARRY SALAZAR	2/2/98
	ENGR.	T. THOMPSON	2/2/98
APPROVED	T. THOMPSON	2/2/98	DWG. NO. D972923
SCALE 1/1		SIZE	SHEET NO.
		D	1 of 1
		REVISION	