

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

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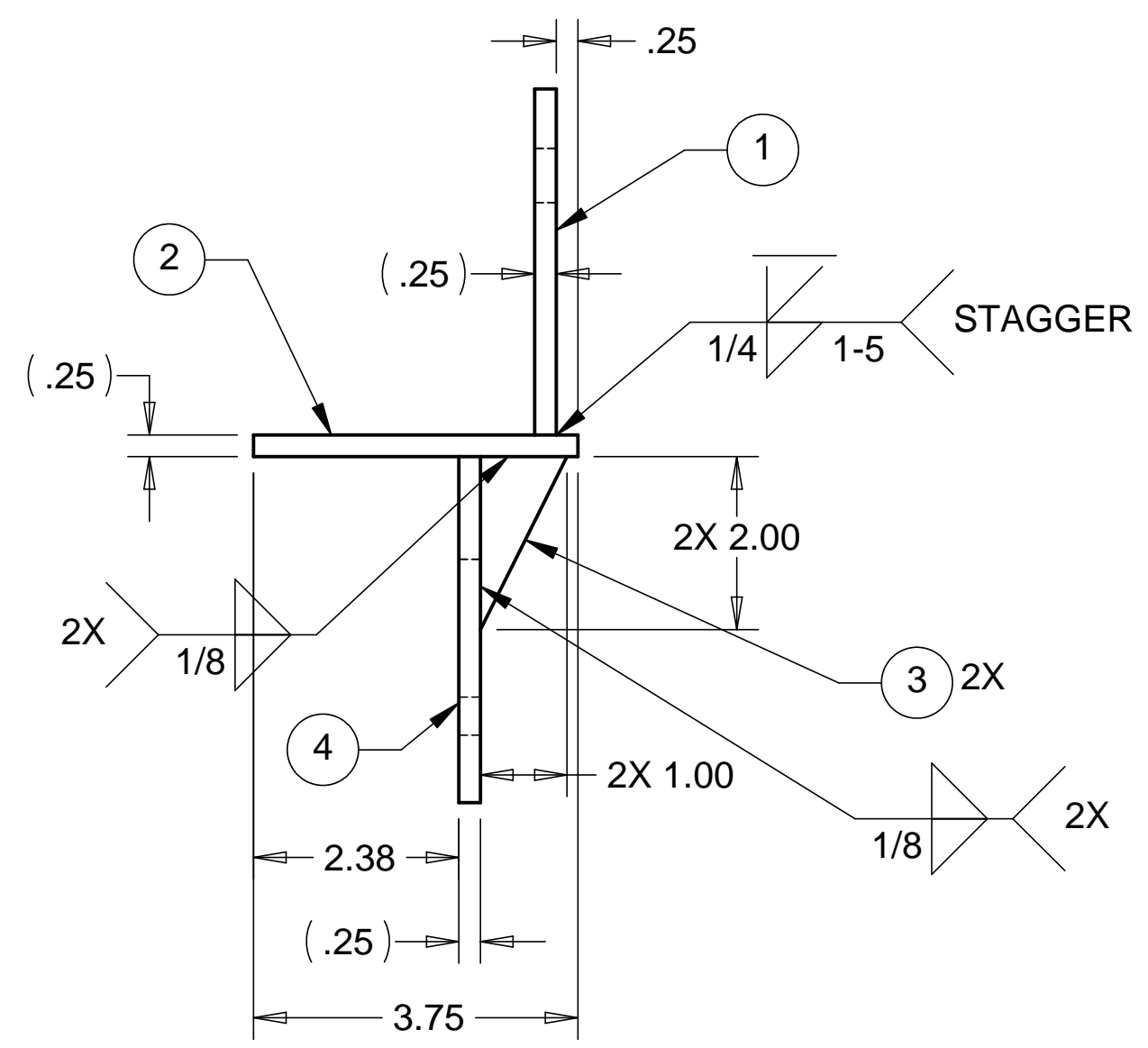
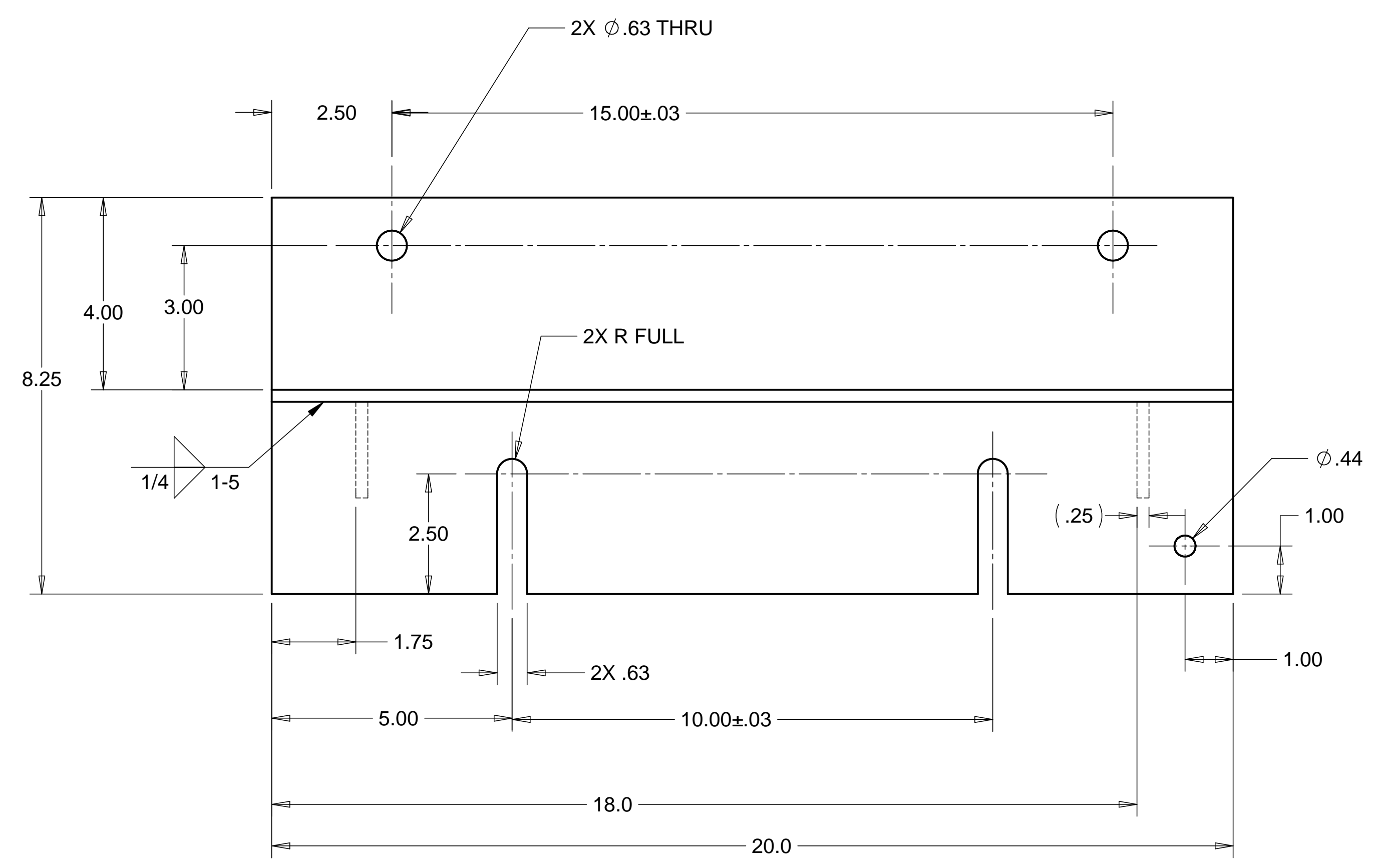
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NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS 19.1 Lbs.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	1/4" THK VERTICAL PLATE	ALUM. 6061-T6
2	1	1/4" THK HORIZONTAL PLATE	ALUM. 6061-T6
3	2	1/4" THK TRIANGULAR GUSSET	ALUM. 6061-T6
4	1	1/4" THK VERTICAL PLATE	ALUM. 6061-T6

PARTS LIST

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING			HYTEC, INC TITLE HAM CROSSBEAM SPACER SUPPORT	
	DECIMALS .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	FINISH		
PART NO. D972922-1	CHECKED HARRY SALAZAR 2/2/98	ENGR. T. THOMPSON 2/2/98	APPROVED T. THOMPSON 2/2/98	DWG. NO. D972922	SIZE D
			SCALE 1/2	SHEET NO. 1 of 1	

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