

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

D

C

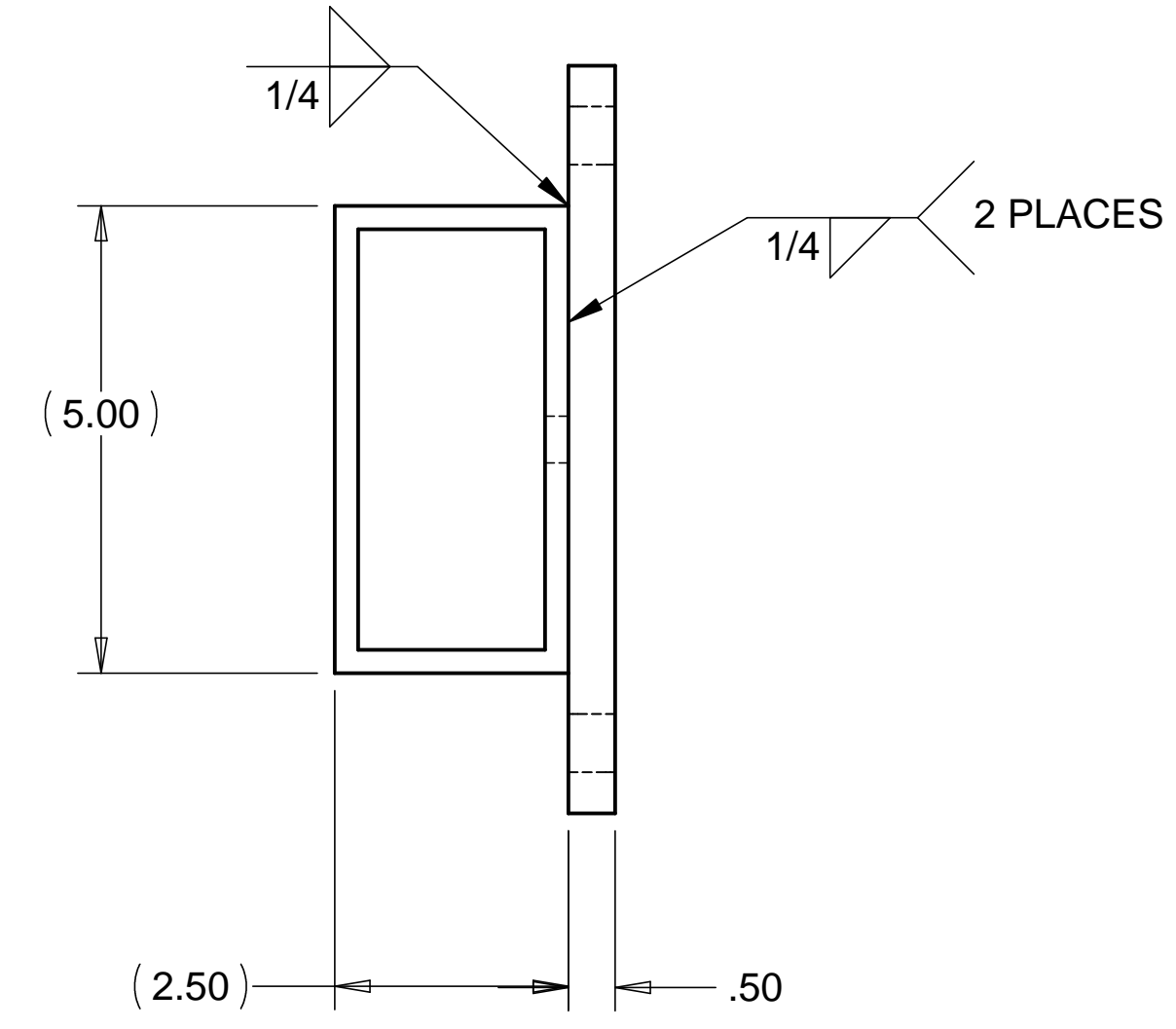
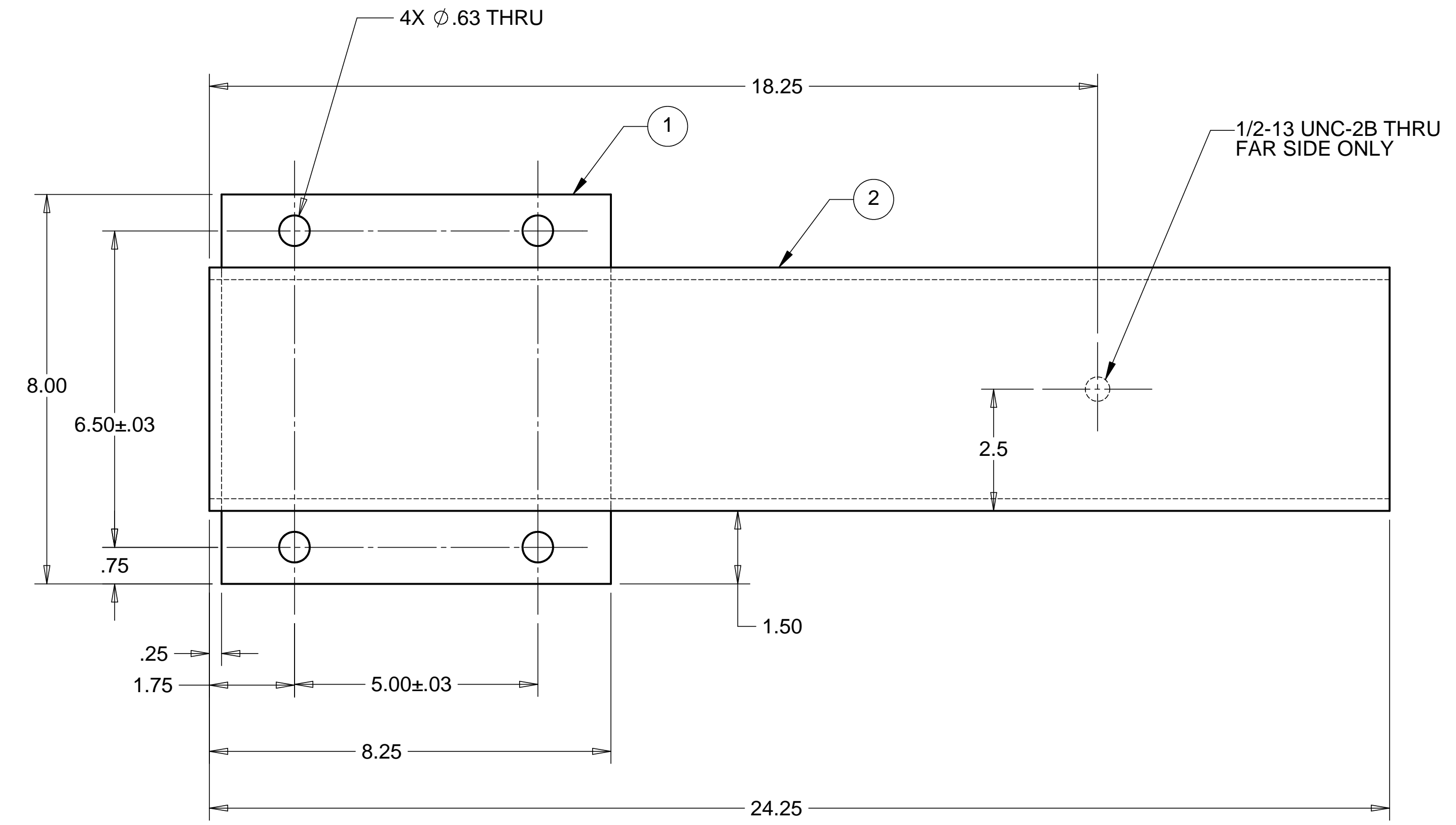
C

B

B

A

A



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PART WEIGHS 33.3 Lbs.
- PAINT PART USING SHERMAN WILLIAMS MEDIUM TEXTURED BEIGE (D13 POLANE T-PLUS, POLYURETHANE ENAMEL, F63 SERIES, #SW-F63TX-H-1651-5864).

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	1/2" THK PLATE	A36 STEEL
2	1	TUBING, 2.5" X 5.0 X .25 WALL	A36 STEEL

PARTS LIST				HYTEC, INC	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE <b>HAM CROSSBEAM CLAMP FORKLIFT FORK SLEEVE</b>	
DECIMALS X = +/- .1 .XX = +/- .06	ANGULAR = +/- 30' SURFACE FINISH = 250	SIGNATURE	DATE	DWG. NO.	SIZE SHEET NO.
FINISH		DESIGNED W. K. MILLER	12/12/97	D972919	D 1 of 1
		DRAWN W. K. MILLER	12/12/97		
PART NO. D972919-1		CHECKED HARRY SALAZAR	2/2/98		
		ENGR. T. THOMPSON	2/2/98		
		APPROVED T. THOMPSON	2/2/98	SCALE 1/2	REVISION

8 7 6 5 4 3 2 1