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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

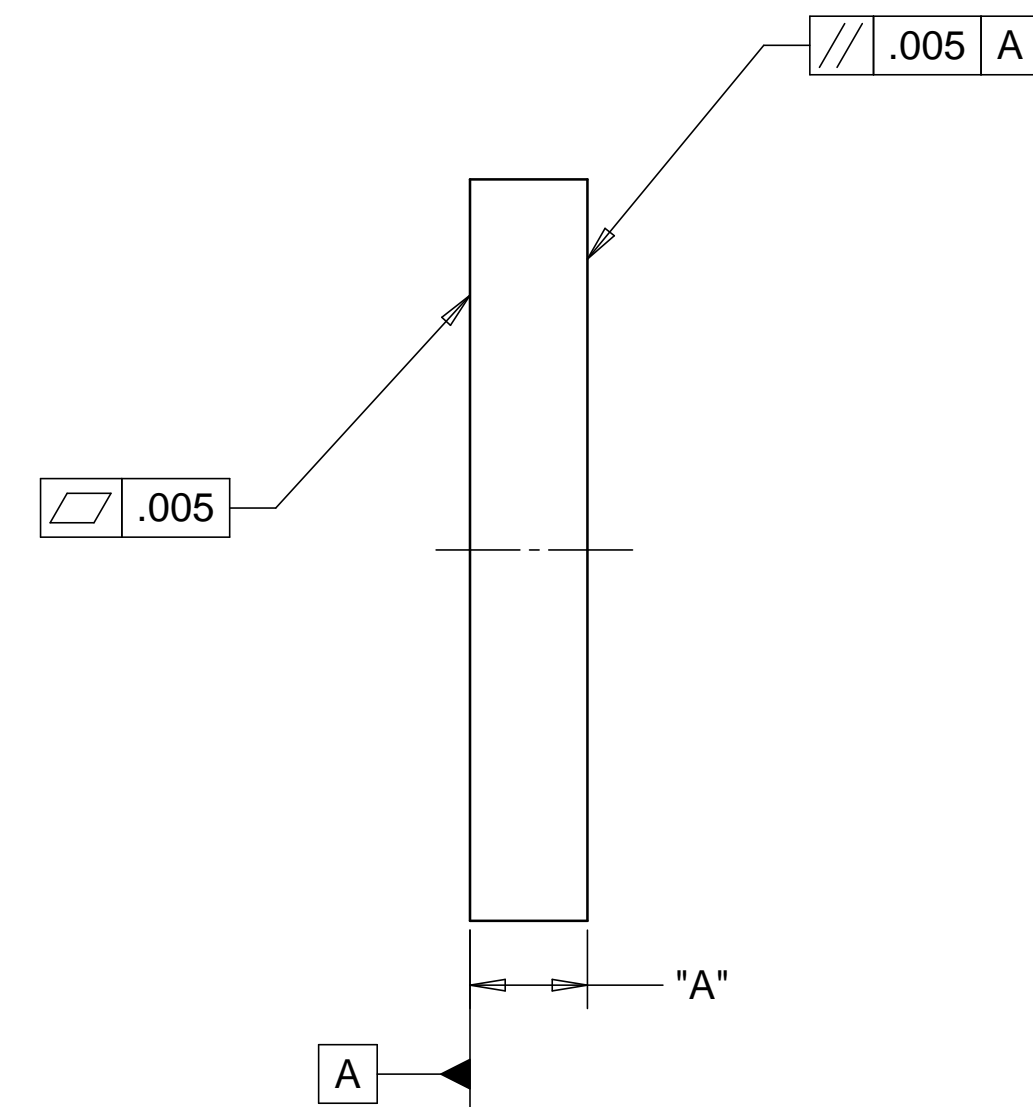
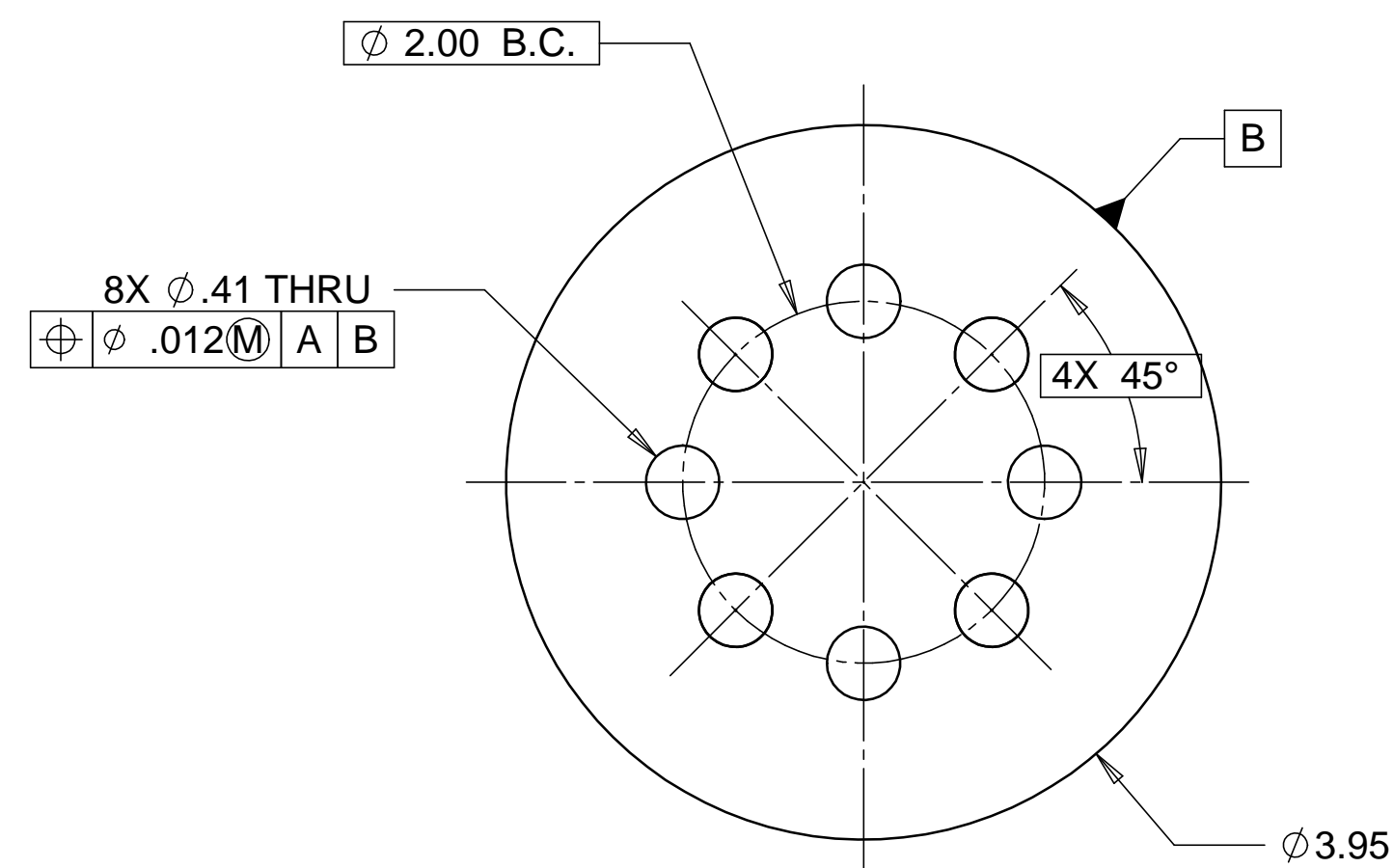
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PART NO.	DESCRIPTION	"A"	WEIGHT
D972616 -1	SHIM #1	5/8 in.	1.97 Lbs.
D972616 -3	SHIM #2	1/8 in.	.39 Lbs.

ITEM	QTY	PART NUMBER	DESCRIPTION	MATERIAL
1	1	D972616 -1 -3	BSC SUPPORT TUBE SHIM	304 SST

PARTS LIST				
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: DECIMALS      ANGULAR = +/- 30' .X = +/- .03 .XX = +/- .010 .XXX = +/- .005      SURFACE FINISH = 250		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b>
FINISH		SIGNATURE	DATE	TITLE
		DESIGNED	E. ROMERO	8-26-98
		DRAWN	E. ROMERO	8-26-98
		CHECKED	R. SMITH	8-26-98
		ENGR.	T. THOMPSON	8-26-98
		APPROVED	T. THOMPSON	8-26-98
PART NO. <b>D972616 -1 -3</b>		DWG. NO. <b>D972616</b>	SCALE 1/1	SHEET NO. <b>D 1 of 1</b>
		REVISION		

NOTES: UNLESS OTHER WISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ANASI Y14.5M-1994
- SURFACE TEXTURE PER ANI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .030 TO .060 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

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