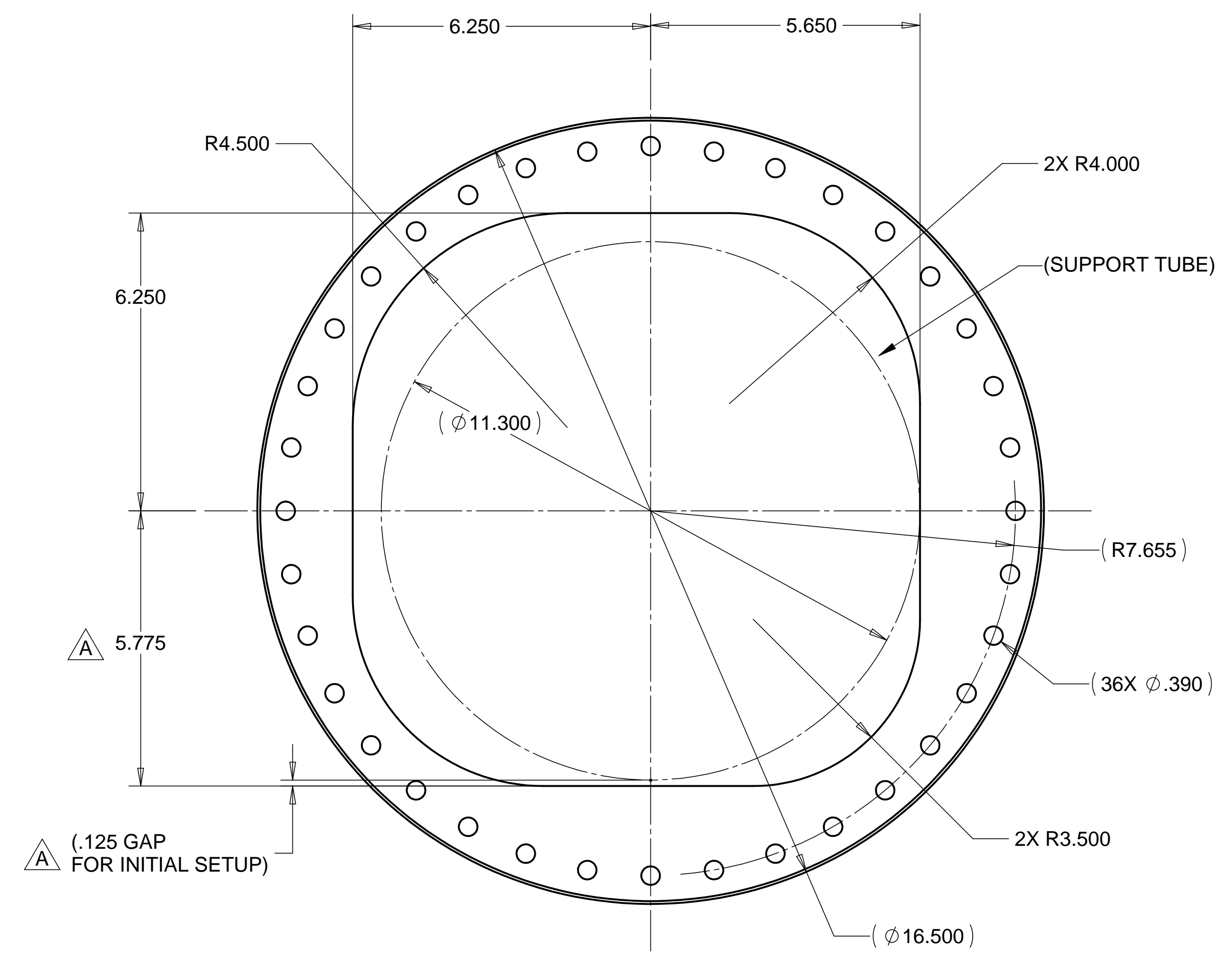


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	CHANGED DIMENSION	3/13/98	WKM

D

D



304 SST 16.5 O.D. MDC CONFLAT FLANGE (MDC #110039)

C

C

B

B

NOTES: UNLESS OTHERWISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO. ) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 26.5 Lbs.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		<b>HYTEC, INC</b> TITLE <b>BSC SUPPORT TUBE            CENTERING JIG</b>
	DECIMALS .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- 30' SURFACE FINISH = 250	
FINISH	SIGNATURE	DATE	SCALE <b>1/2</b> REVISION <b>A</b>
PART NO. <b>D972447-1</b>	DESIGNED	W. K. MILLER	2/5/98
	DRAWN	W. K. MILLER	2/5/98
	CHECKED	HARRY SALAZAR	3/13/98
	ENGR.	T. THOMPSON	3/13/98
APPROVED	T. THOMPSON	3/13/98	

8 7 6 5 4 3 2 1