

8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

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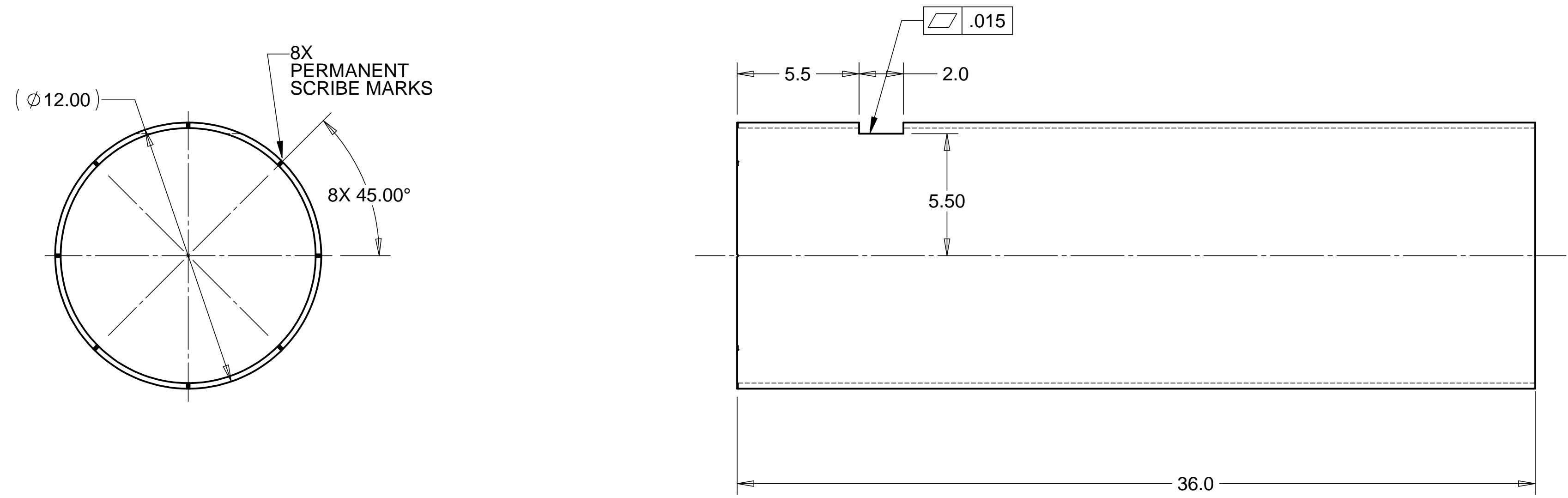
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MATL: TUBE, 12.0 O.D. X .25 WALL ALUM. 6061-T6

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
3. SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
10. PART WEIGHS 32.4 Lbs.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES- DECIMALS ANGULAR = +/- 30' .X = +/- .1 SURFACE FINISH = 250 .XX = +/- .060	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE BSC ROLLER SYSTEM TUBE JIG
	FINISH	SIGNATURE	DATE
PART NO. D972944-1	DESIGNED	W. K. MILLER	2/5/98
	DRAWN	W. K. MILLER	2/5/98
	CHECKED	HARRY SALAZAR	-
	ENGR.	T. THOMPSON	-
	APPROVED	T. THOMPSON	-
		SCALE 1/4	REVISION
		DWG. NO. D972944	SIZE D SHEET NO. 1 of 1

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