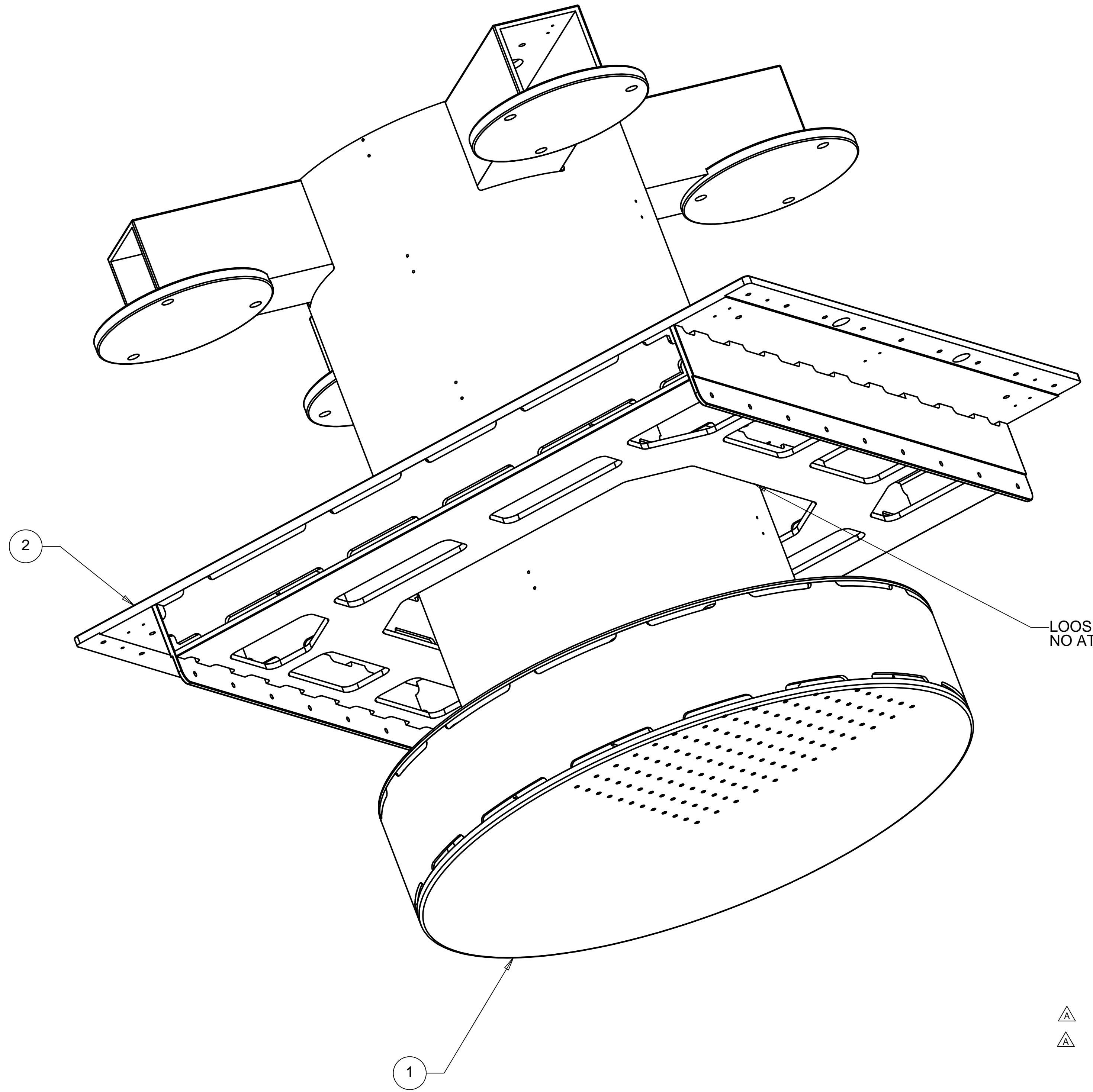


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A	SEE ECN# D972210-A FOR CHANGE LIST	11-03-97	T. THOMPSON
B	SEE ECN# D972210-B FOR CHANGE LIST	03-10-98	T. THOMPSON

D
C
B
A

D
C
B
A



LOOSE FIT
NO ATTACHMENT

ASSEMBLE ITEMS 1 & 2 PRIOR TO FINAL WELDING OF ITEM 1
SEE D972211 SHEET D3 NOTE 1

⚠️ ⚠️ WEIGHT: 1274.8 lbs.

ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	D972211-1	BSC DOWNTUBE WELDMENT
2	1	D972212-1	BSC SUPPORT TABLE WELDMENT

PARTS LIST				HYTEC, INC TITLE LIGO BSC DOWNTUBE/SUPPORT TABLE ASSEMBLY		
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING				DWG. NO.
DECIMALS	ANGULAR = +/- .30'	SIGNATURE	DATE	D972210	D 1 of 1	
.XX = +/- .03	SURFACE FINISH = 250					DESIGNED
.XXX = +/- .010		DRAWN	ROGER L. SMITH			5-28-97
		CHECKED	HARRY SALAZAR			7-14-97
FINISH		ENGR.	T. THOMPSON	7-14-97	SCALE NONE	
PART NO.	D972210-1	APPROVED	T. THOMPSON	7-14-97	REVISION B	

8 7 6 5 4 3 2 1