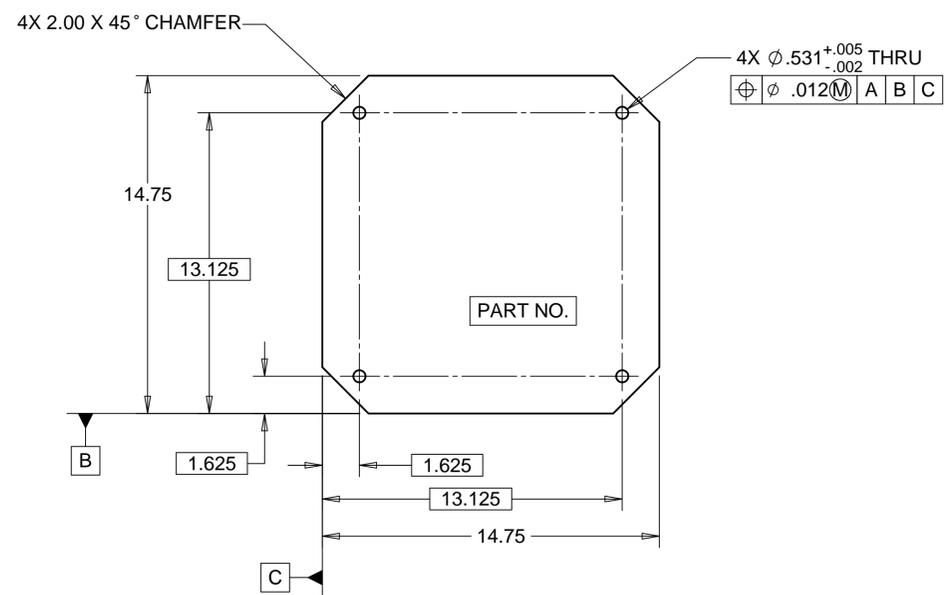
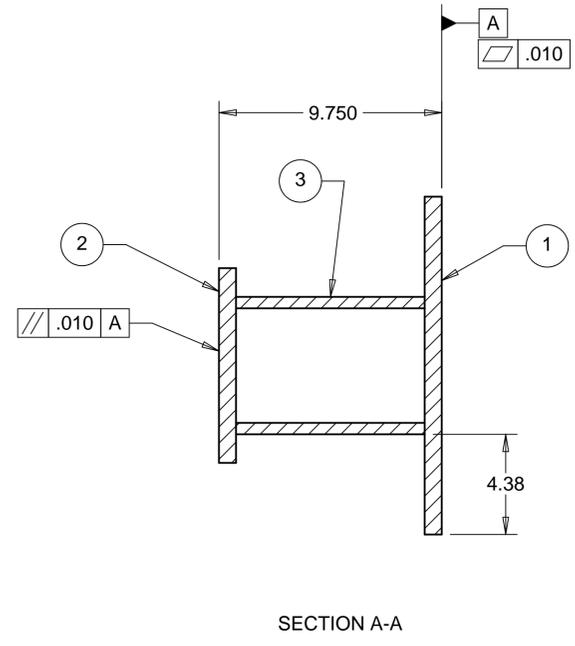
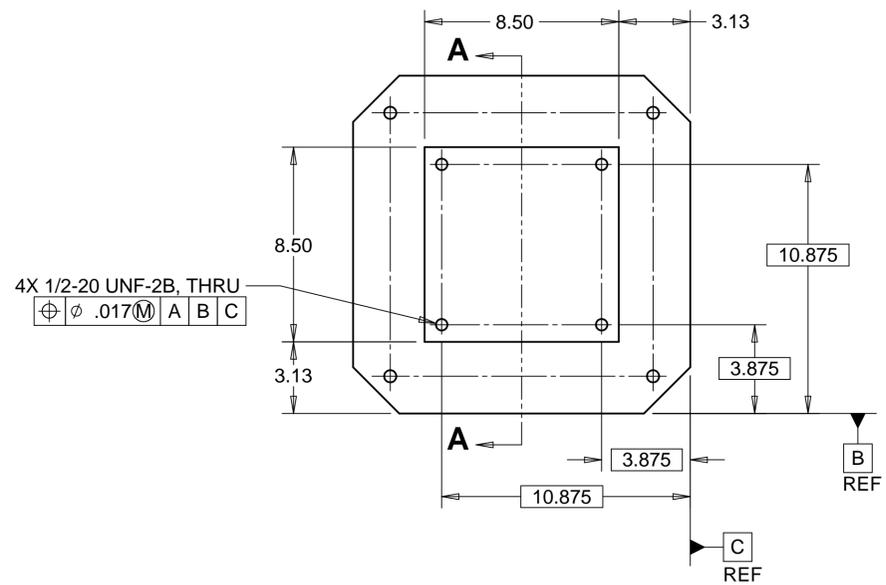
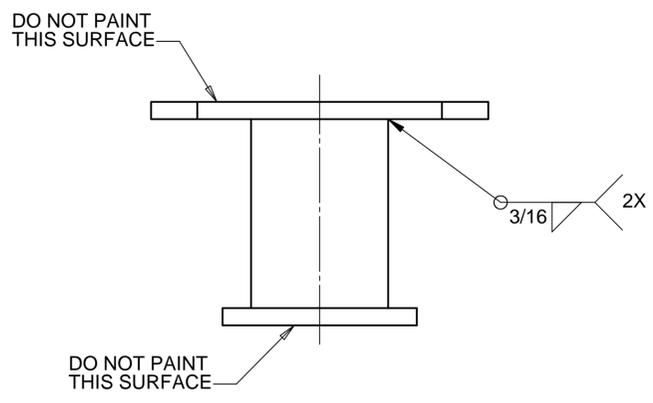


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED



WEIGHT: 85.4 lbs.

NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
- SURFACE TEXTURE PER ANI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.
- PAINT:
ALL VISIBLE SURFACES, EXCEPT AS NOTED.
MEDIUM TEXTURED BLUE SHERWIN WILLIAMS (D13 POLANE (R) T-PLUS, POLYURETHANE ENAMEL, F63 SERIES) F63TX-L2822-5864. APPLIED OVER INDUSTRIAL WASH PRIMER P60G2.

ITEM NO.	QTY.	DESCRIPTION	MATERIAL
1	1	PLATE, .75 THK.	A36 STEEL
2	1	PLATE, .75 THK.	A36 STEEL
3	1	SQ. TUBING, 6.0 X .50 WALL	A500 GRADE B

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-				PARTS LIST		HYTEC, INC	
DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010		ANGULAR = +/- .30° SURFACE FINISH = 250		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		TITLE LIGO COARSE X-Y STAGE REPLACEMENT WELDMENT	
FINISH		SIGNATURE		DATE		DWG. NO.	
		ROGER L. SMITH		2-14-98		SIZE SHEET NO.	
		GERALD BUSTOS		2-14-98		D972144 D 1 of 1	
PART NO. D972144-1		CHECKED ROGER L. SMITH		2-17-98		SCALE 1/4	
		ENGR. ERIK SWENSEN		2-18-98		REVISION	
		APPROVED T. THOMPSON		2-19-98			

8 7 6 5 4 3 2 1