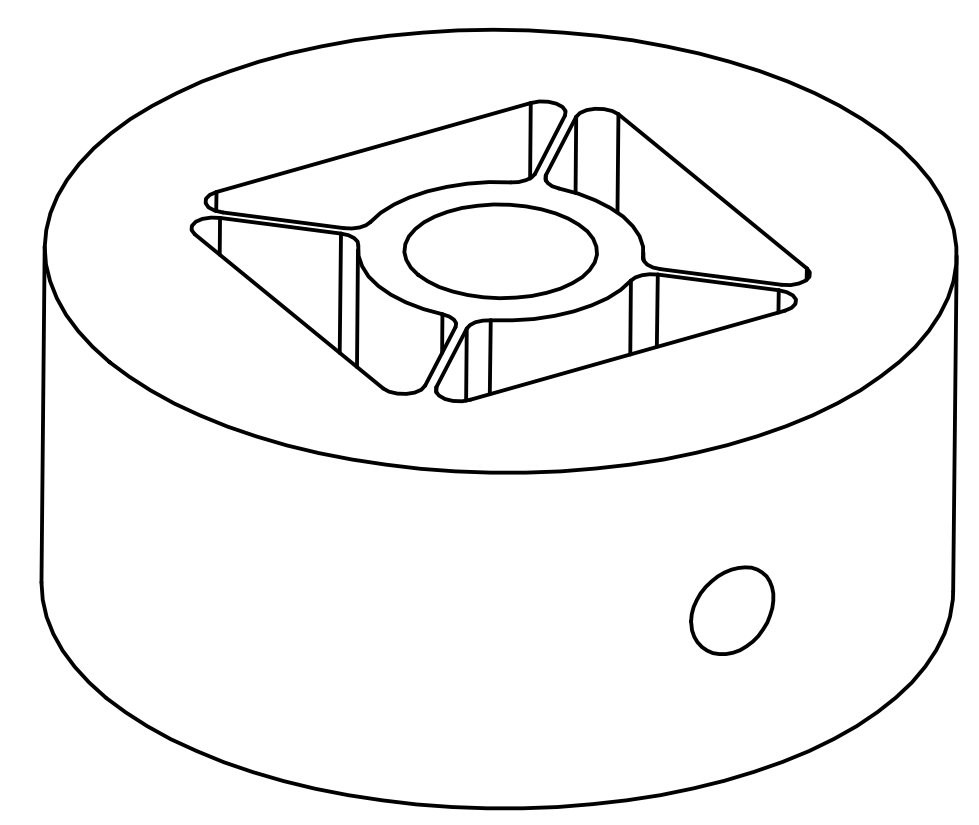
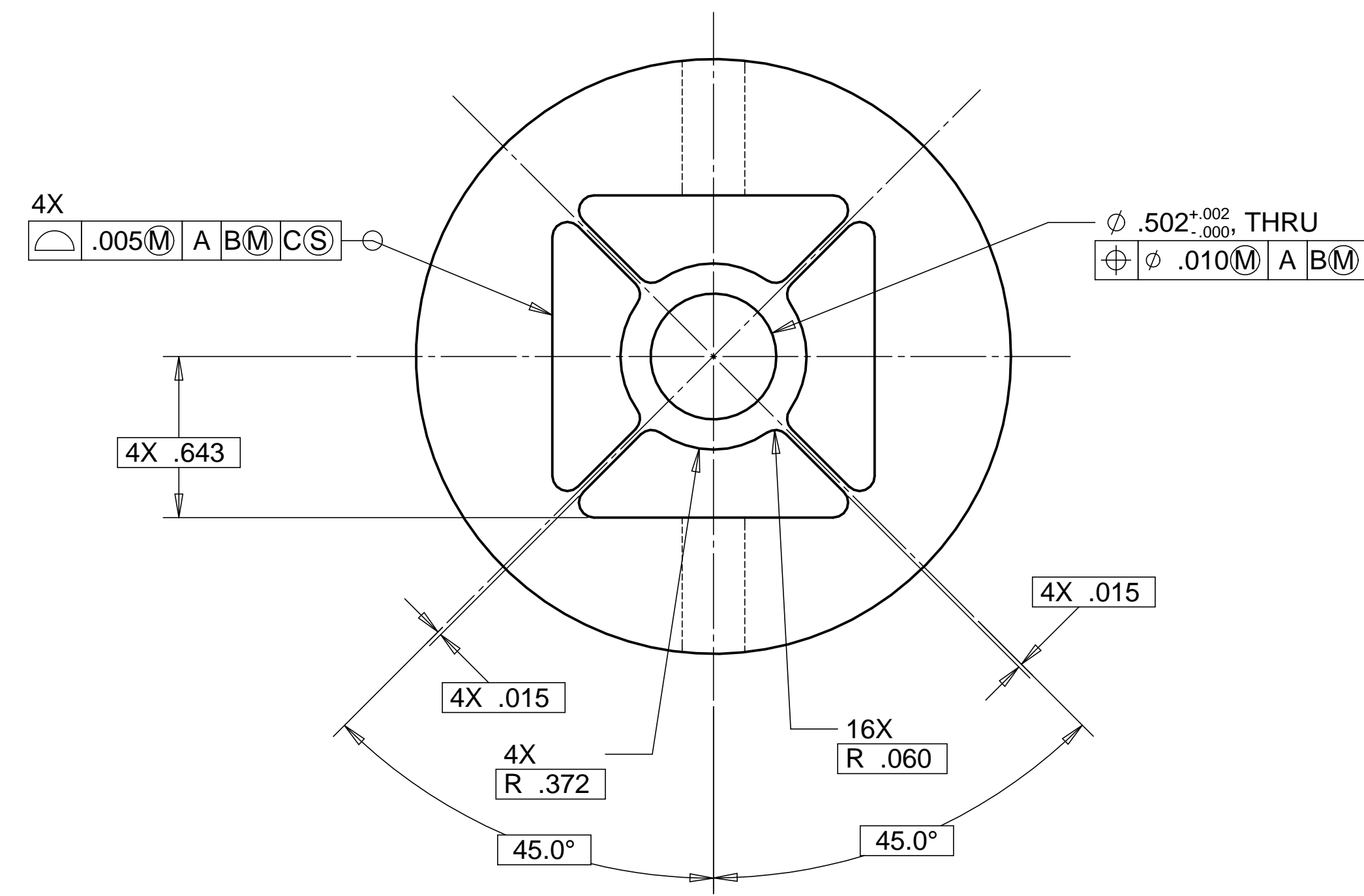


8 7 6 5 4 3 2 1

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED

D

D

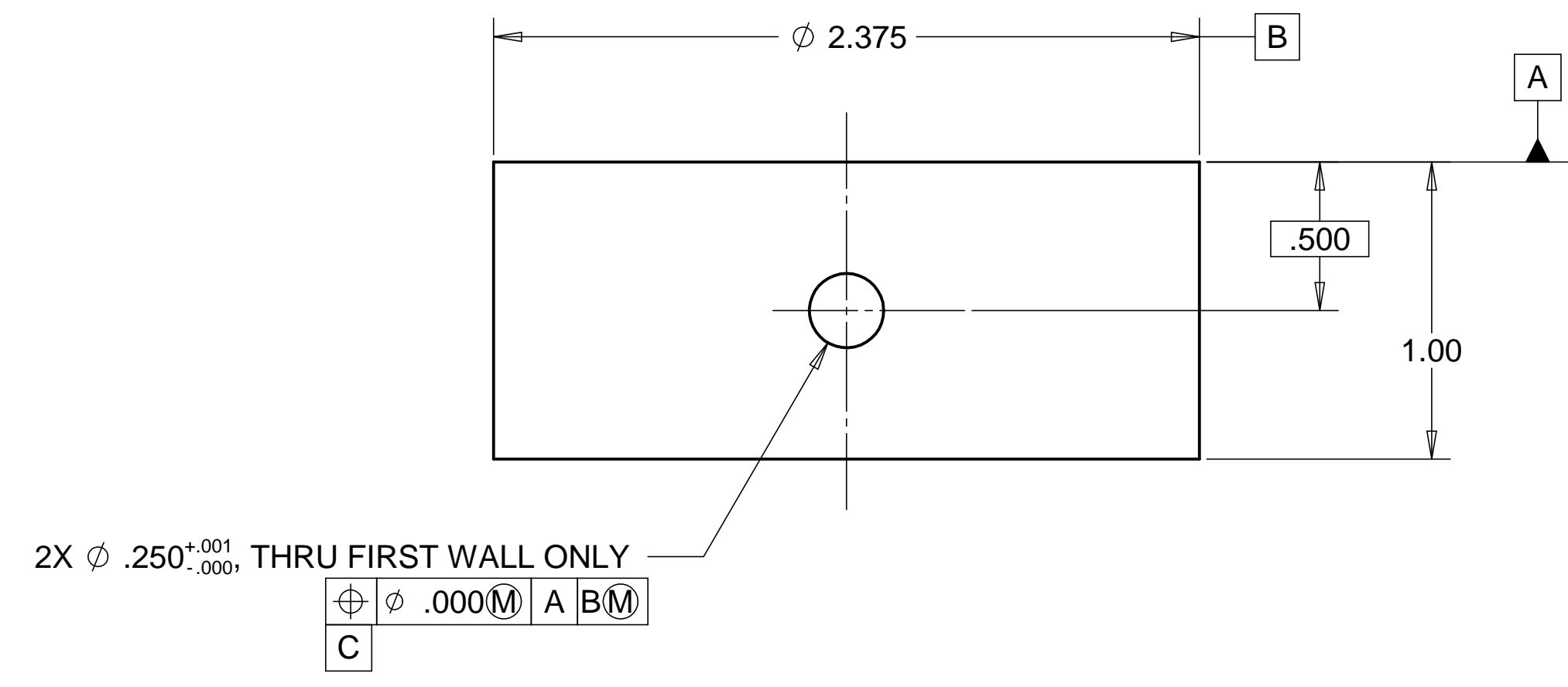


C

C

B

B



MATL: 17-4 PH STAINLESS STEEL
HIGH YIELD STRENGTH (170 KSI)
CONDITION - H900

WEIGHT 0.66 lbs.

NOTES: UNLESS OTHER WISE SPECIFIED

1. ALL DIMENSIONS IN INCHES
2. DIMENSIONS AND TOLERANCING PER ANAS1 Y14.5M-1994
3. SURFACE TEXTURE PER ANI/ASME B 46.1-1985
4. REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
5. ALL INSIDE CORNERS TO BE .015 RADIUS MAX
6. COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
7. COUNTERSINK 82 DEGREES APPROXIMATELY .015 DEEP ALL DRILLED HOLES
8. PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
9. PART NUMBER (DRAWING NO. PLUS DASH NO. PLUS SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

A

A

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-	CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING		HYTEC, INC TITLE LIGO COARSE X-Y TRANSLATION YAW PIVOT
	DECIMALS .X = +/- .1 .XX = +/- .03 .XXX = +/- .010	ANGULAR = +/- .30° SURFACE FINISH = 250	
FINISH	SIGNATURE	DATE	SIZE SHEET NO.
PART NO. D972140-1	DESIGNED	ROGER L. SMITH	11-17-97
	DRAWN	ROGER L. SMITH	11-17-97
	CHECKED	HARRY SALAZAR	11-24-97
	ENGR.	ERIK SWENSEN	11-17-97
	APPROVED	T. THOMPSON	11-17-97
	SCALE	2/1	REVISION

8 7 6 5 4 3 2 1