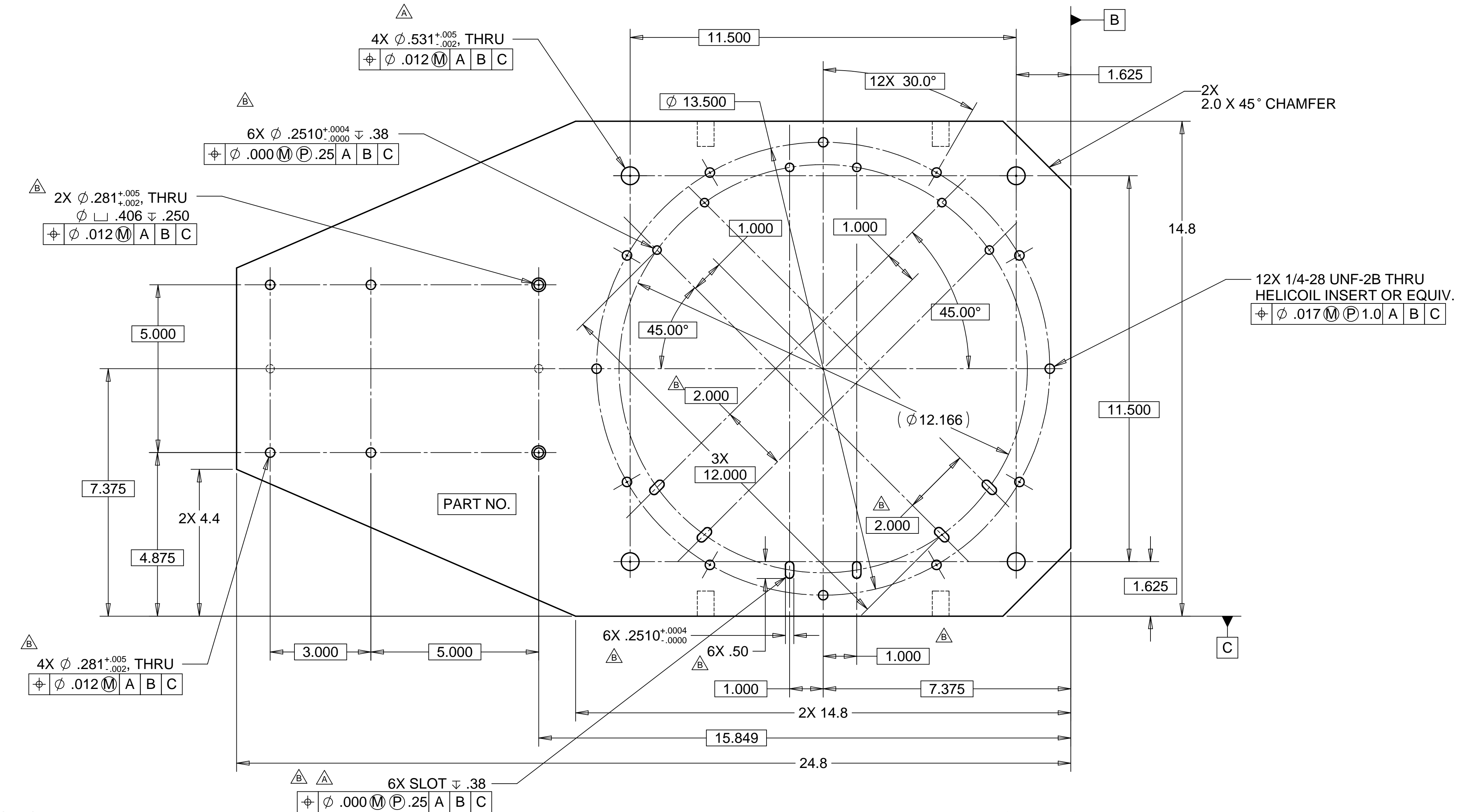
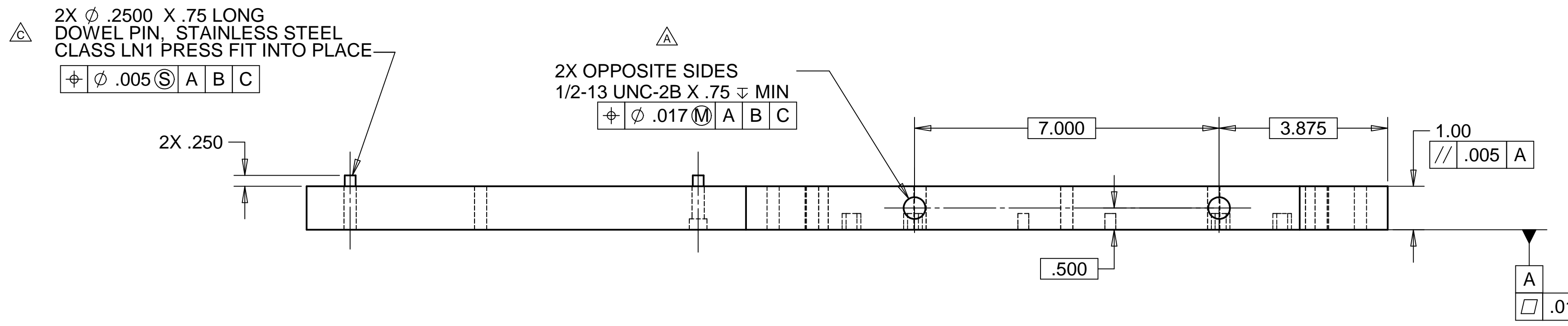


8 7 6 5 4 3 2 1

REVISIONS		DATE	APPROVED
REV	DESCRIPTION		
A	SEE ECN# D972120-A FOR CHANGE LIST	03/30/98	E. SWENSEN
B	SEE ECN# D972120-B FOR CHANGE LIST	09/21/98	E. SWENSEN
C	SEE ECN# D972120-C FOR CHANGE LIST	01/06/99	E. SWENSEN



NOTES: UNLESS OTHERWISE SPECIFIED

- ALL DIMENSIONS IN INCHES
- DIMENSIONS AND TOLERANCING PER ASME Y14.5M-1994
- SURFACE TEXTURE PER ANSI/ASME B 46.1-1985
- REMOVE ALL BURRS AND BREAK SHARP EDGES TO A MAXIMUM OF .015
- ALL INSIDE CORNERS TO BE .015 RADIUS MAX
- COUNTERSINK 82 DEGREES ALL TAPPED HOLES TO MAJOR DIAMETER
- COUNTERSINK 82 DEGREES APPROXIMATELY .03/.06 DEEP ALL DRILLED HOLES
- PARTS TO BE THOROUGHLY CLEANED TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS
- PART NUMBER (DRAWING NO., DASH NO., REVISION NO., SERIAL NO.) TO BE CLEARLY MARKED ON THE PART ITSELF.

MATL: ALUM 6061-T6  
 WEIGHT: 30.2 lbs.

PARTS LIST			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES -TOLERANCES-		CAD GENERATED DRAWING. DO NOT MANUALLY UPDATE DO NOT SCALE DRAWING	
DECIMALS	ANGULAR = +/- .30°	<b>HYTEC, INC</b> TITLE <b>LIGO BSC AIRBEARING / X-Y TRANSLATOR MOUNTING PLATE</b> DWG. NO. <b>D972119</b> SIZE <b>D</b> SHEET NO. <b>1 of 1</b> SCALE 1/2 REVISION <b>C</b>	
.X = +/- .1	SURFACE FINISH = 250		
.XX = +/- .03			
.XXX = +/- .010			
FINISH	SIGNATURE	DATE	
	ROGER L. SMITH	5-28-97	
	ROGER L. SMITH	5-28-97	
PART NO.	CHECKED	DATE	
<b>D972119-1</b>	E. SWENSEN	04-14-98	
	ENGR.	DATE	
	E. SWENSEN	04-14-98	
	APPROVED	DATE	
	T. THOMPSON	04-14-98	

8 7 6 5 4 3 2 1