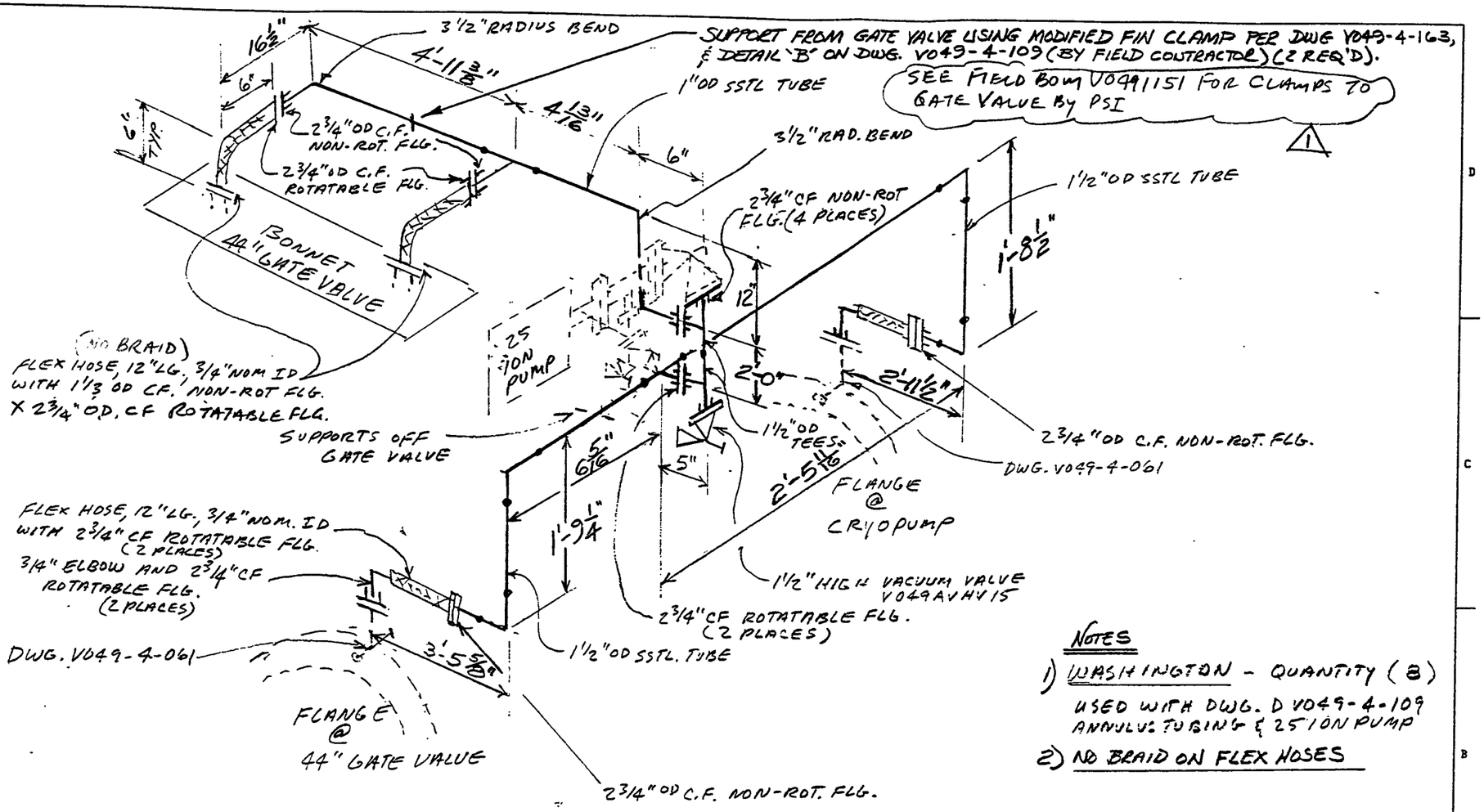

NOTES

1) WASHINGTON - QUANTITY (8)
USED WITH DWG. D V049-4-109 ANNULUS TUBING & 25 ION PUMP

2) NO BRAID ON FLEX HOSES

MATERIAL: 304 STAINLESS STEEL

LIGO-D970451-01-V

PROPRIETARY AND CONFIDENTIAL

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DWG. NO.	DESCRIPTION
x	x
x	x
x	x
x	x
x	x
x	x

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± .03
ANGULAR/MACH ±0°-30' BEND ±2°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS 60
BREAK CORNERS: .01-.005 OUT-.005
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.

USED ON X

NEXT ASS'Y-DW049-4-118/119/120/121

REV.	DESCRIPTION	X	X	X	X	CHKD	DRAWN	DATE	DED
x	x	x	x	x	x	x	x	x	x
x	x	x	x	x	x	x	x	x	x
x	x	x	x	x	x	x	x	x	x
x	x								
1	REISSUED FOR CONSTRUCTION	P2F	GS			REC	DA	6/5/97	0490
0	ISSUED FOR FABRICATION/BIDS			RRL	DMW	REC	GW	11/21/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

25 ANNULUS TUBING ISO
44" GATE VALVE
TYPE II

CAD FILE	SIZE	DWG. NO.	REV.
[redacted]	C	V049-4-166	1

SCALE NONE | SHEET 1 OF 1

Oct 25, 1996 - 08:40:23