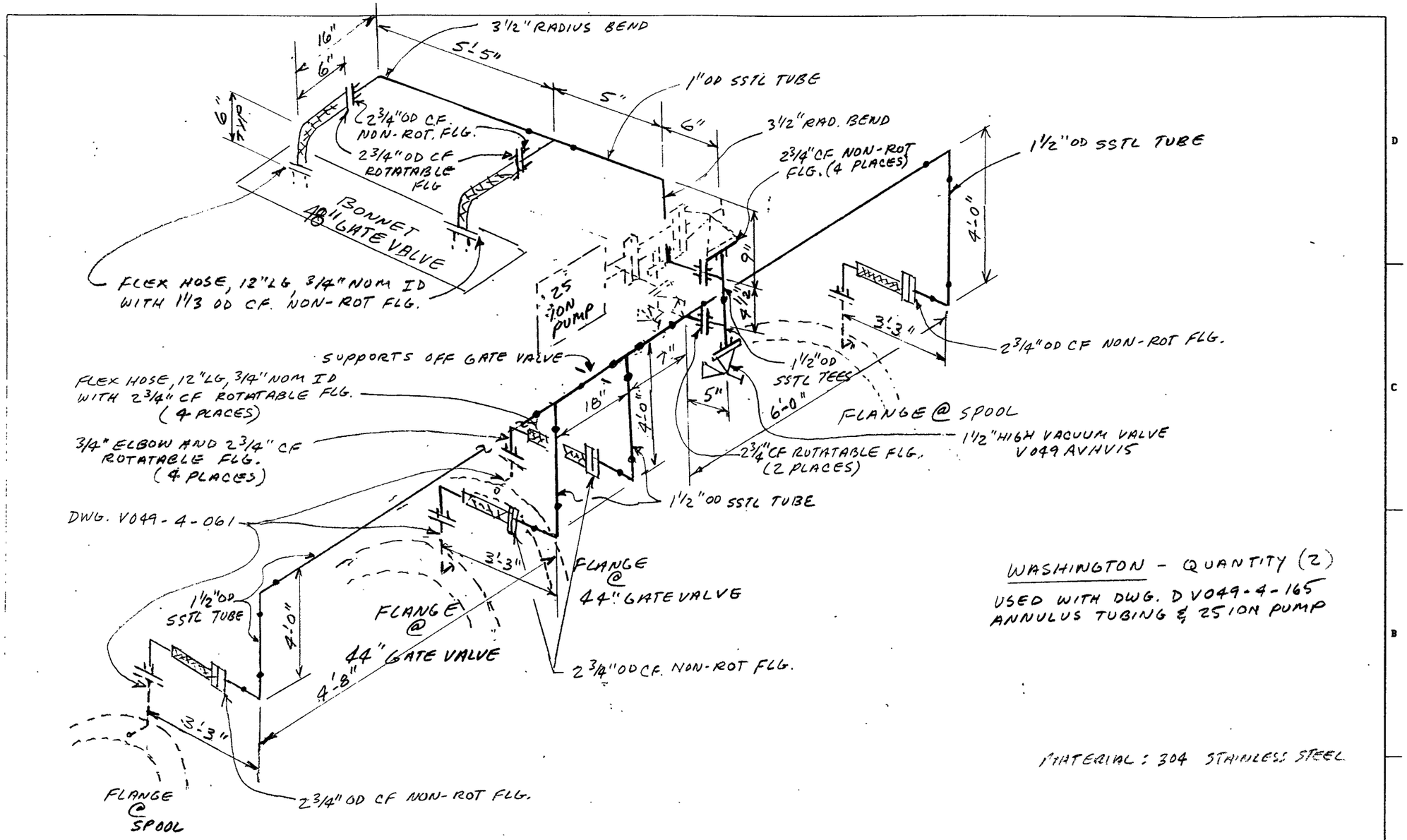

WASHINGTON - QUANTITY (2)

USED WITH DWG. D V049-4-165 ANNULUS TUBING & 25 ION PUMP

MATERIAL: 304 STAINLESS STEEL

D970417-00-V

DWG. NO.	DESCRIPTION
x	x
x	x
x	x
x	x
x	x
x	x

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± .06
ANGULAR/MACH 90°-30' BEND ±2°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .005
FINISHED SURFACE RMS 60
BREAK CORNERS .04-.005 .007-.005
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.

USED ON: X

NEXT ASS'Y: DW049-4-118/119/120/121

REV.	DESCRIPTION	DRAWN	DATE	DCO
0	ISSUED FOR FABRICATION / BIDS	ROL	11/21/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

25 ANNULUS TUBING
48" GATE VALVE
TYPE II

CAD FILE: V049-4-110 | SIZE: C | DWG: V049-4-110 | REV. 0

SCALE: NONE | SHEET 1 OF 1

Oct 25, 1996 - 08:40:23