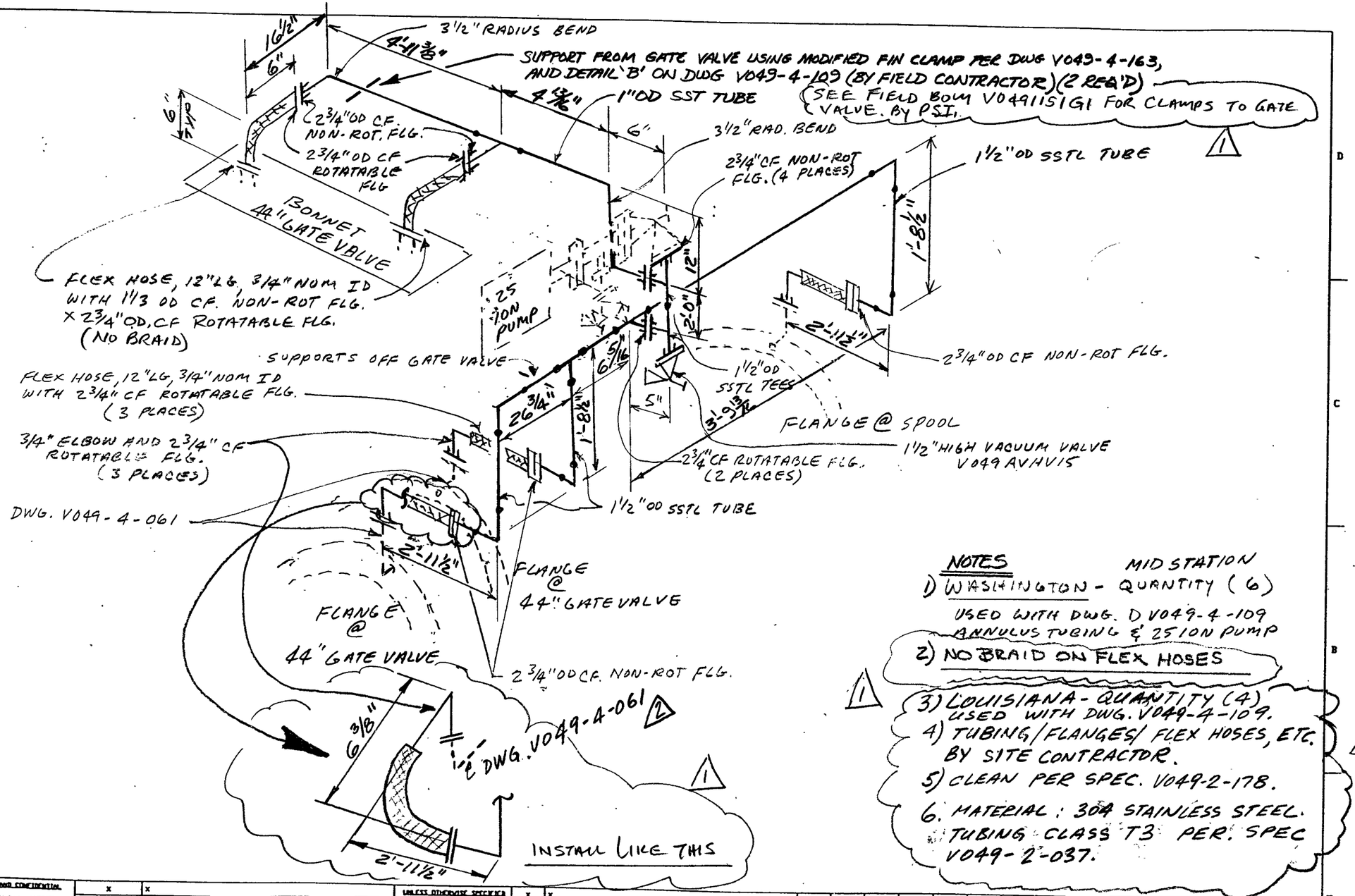

NOTES

1) WASHINGTON - MID STATION QUANTITY (6)
USED WITH DWG. D V049-4-109 ANNULUS TUBING & 25 ION PUMP
2) NO BRAID ON FLEX HOSES
3) LOUISIANA - QUANTITY (4) USED WITH DWG. V049-4-109.
4) TUBING/FLANGES/ FLEX HOSES, ETC. BY SITE CONTRACTOR.
5) CLEAN PER SPEC. V049-2-178.
6. MATERIAL: 304 STAINLESS STEEL. TUBING CLASS T3 PER. SPEC V049-2-037.

JAN 0 2 1998

DWG. NO.	DESCRIPTION
x	x
x	x
x	x
x	x
x	x
x	x

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL ± .01
ANGULAR ± 30' BEND ±2°
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .015
FINISHED SURFACE RMS 60
BREAK CORNERS: .04-.015 OUT-.015
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.
USED ON X
NEXT ASSY

REV.	DESCRIPTION	X	X	X	X	CHKD	DRAWN	DATE	DCO
x	x	x	x	x	x	x	x	x	x
x	x	x	x	x	x	x	x	x	x
x	x	x	x	x	x	x	x	x	x
2	REVISED ADD NOTES 3,4,5,6						RM	12/30/97	0536
1	REISSUED FOR CONSTRUCTION	PEF	GS			LEC	DA	6/5/97	0490
0	ISSUED FOR FABRICATION / BIDS			RDL	DAW	REC	GW	11/21/96	

ISSUE DESCRIPTION

PROCESS SYSTEMS INTERNATIONAL INC.
20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

25 ANNULUS TUBING ISO 44" GATE VALVE TYPE III

CAD FILE: [redacted] | SIZE: B | DWG: V049-4-106 | REV. 2
SCALE: NONE | SHEET 1 OF 1

Oct 25, 1996 - 08:40:23

LIGO-D970413-02-V