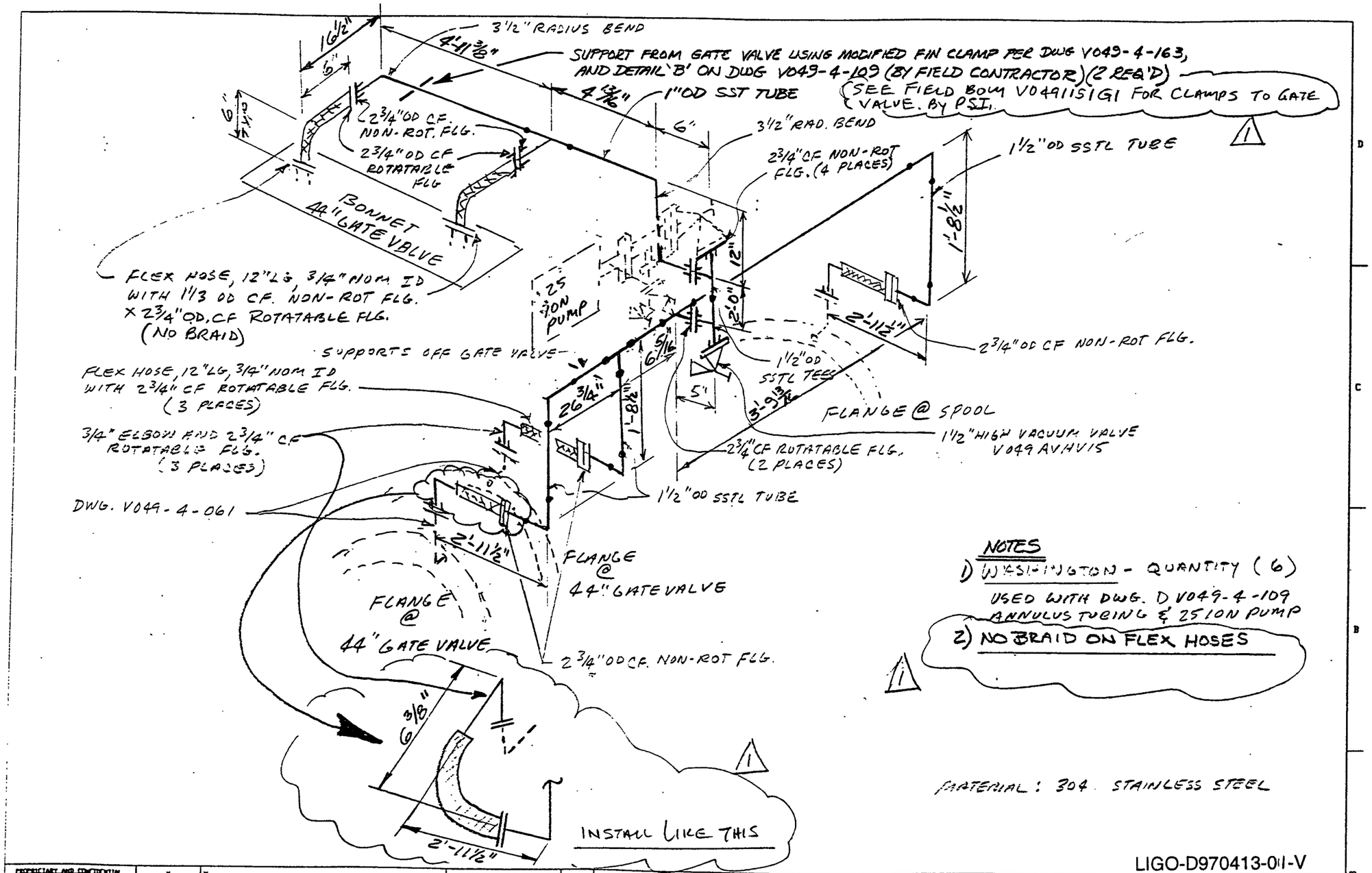

NOTES

1) WESTINGTON - QUANTITY (6) USED WITH DWG. D V049-4-109 ANNULUS TUBING & 25 ION PUMP

2) NO BRAID ON FLEX HOSES

MATERIAL: 304 STAINLESS STEEL

LIGO-D970413-01-V

PROPRIETARY AND CONFIDENTIAL

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DWG. NO.	DESCRIPTION
x	x
x	x
x	x
x	x
x	x
x	x

REFERENCE DRAWINGS

UNLESS OTHERWISE SPECIFIED
ENGINEERING ARE IN INCHES
TOLERANCES
FRACTIONAL ± 1/32
ANGULARITY 30'-29' BOW 1/4"
TWO PLACE DECIMAL ± .03
THREE PLACE DECIMAL ± .010
FINISHED SURFACE RMS 63
BREAK CORNERS .5×.03 BAR-MIN
REMOVE ALL BURRS

DO NOT SCALE THIS DWG.

USED ON X

NEXT ASSY V049-4-118/119/120/121

REV.	DESCRIPTION	ISSUE DESCRIPTION								
		x	x	x	x	x	x	x	x	x
		x	x	x	x	x	x	x	x	x
		x	x	x	x	x	x	x	x	x
		x	x							
	REISSUED FOR CONSTRUCTION	VEF	GS			VLEG	DA	6/5/97	04256
0	ISSUED FOR FABRICATION/BIDS			RNC	DAW	REL	GW	11/21/96		

PROCESS SYSTEMS INTERNATIONAL INC.
25 ANNULUS TUBING ISO 4" GATE VALVE TYPE III

CAD FILE	SIZE	DWG NO.	REV.
	C	V049-4-106	1

SCALE NONE SHEET 1 OF 1

Oct 25, 1996 - 08:40:23