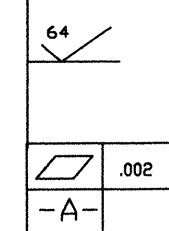
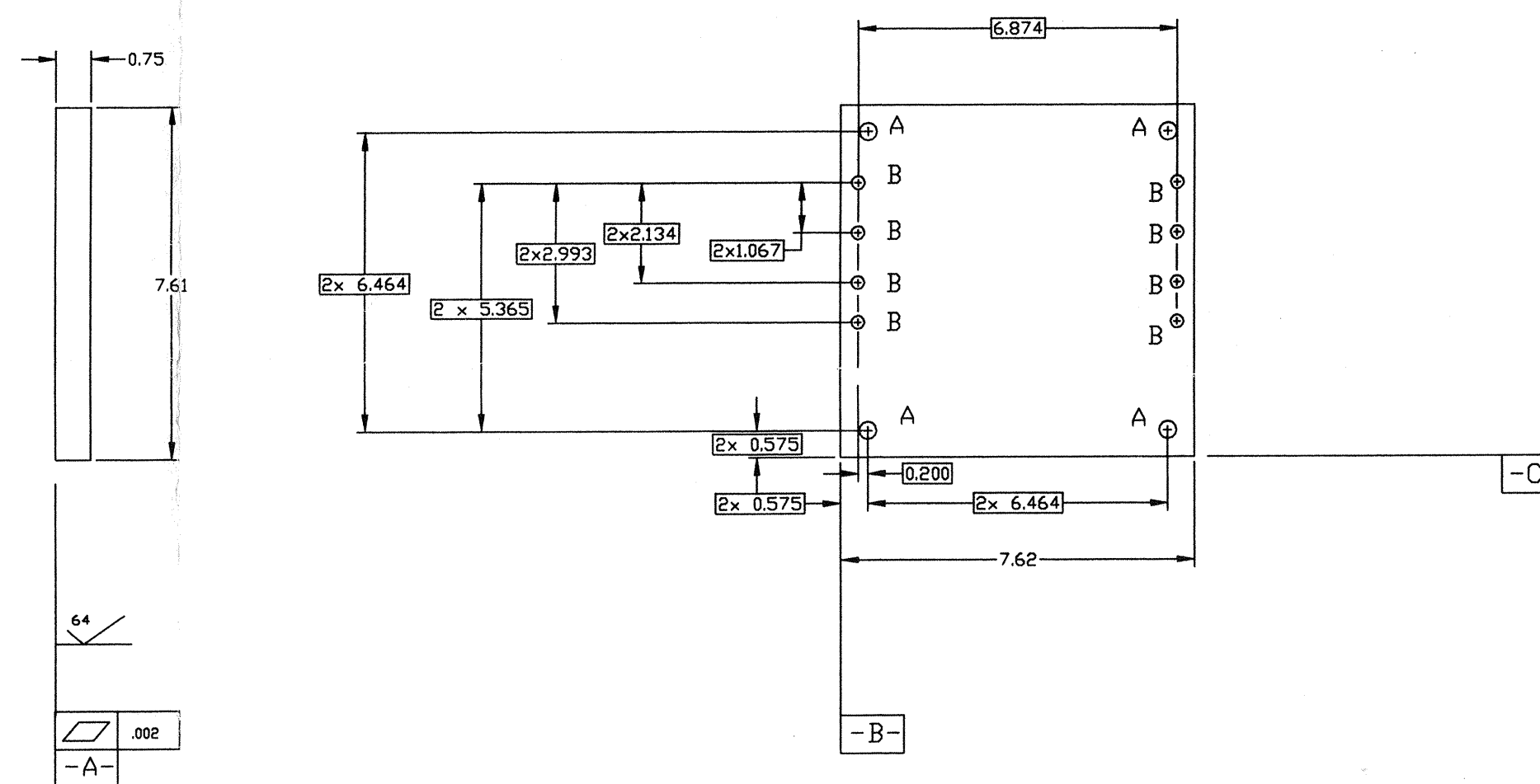


NOTES

1. Conversion Coat per MIL-C-5541 Class 3.
2. Deburr and break sharp edges.

HOLE	QTY	TOLERANCE	DESCRIPTION
A	4	$\varnothing .010 \text{ (M)}$ A B C	DRILL $\varnothing .406$ THRU
B	8	$\varnothing .010 \text{ (M)}$ A B C $\varnothing .005 \text{ (M)}$	DRILL $\varnothing .281$ THRU, CBORE $\varnothing .75$, $.45$ DEEP, FAR SIDE



		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL \pm ANGULAR $\pm .10$ TWO PLACE DECIMAL $\pm .01$ THREE PLACE DECIMAL $\pm .005$		FINISHED SURFACE RMS 125 BREAK CORNERS IN: OUT: REMOVE ALL BURRS		mjs 2-17-98	
		MATERIAL: 6061-T6 AL		HEAT TREAT:		mjs 1-27-98	
		FINISH: NOTE 1				mjs 1-24-98	
DWG. NO.		DESCRIPTION		REV		mjs 11-8-97	
REFERENCE DRAWINGS		USED ON:		NEXT ASS'Y:		mjs 5-7-97	
				DESCRIPTION		CAD FILE	
				DCC SYS DET CDS VE CC BT CHECK DRWN DATE		HOME/tycho/releaseddrawings/ DCN:980015/D970267C.DWG	
				ISSUE DESCRIPTION		SCALE	
						SIZE DWG. NO. C D 970267-C-H	
						SHEET 1 OF 1	