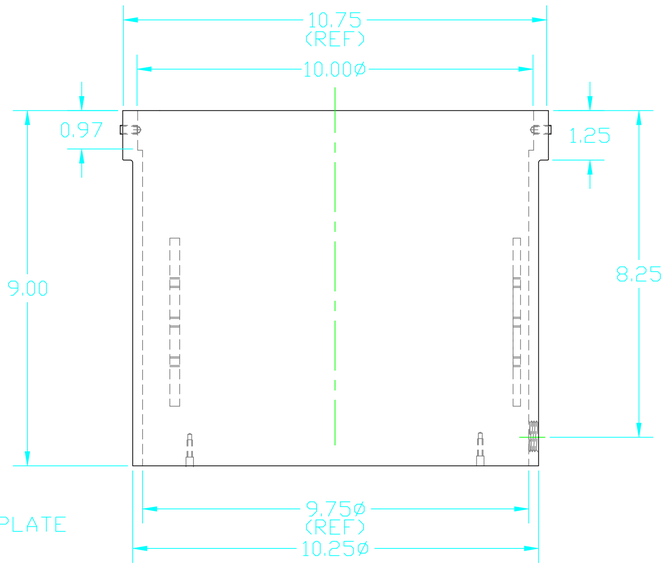
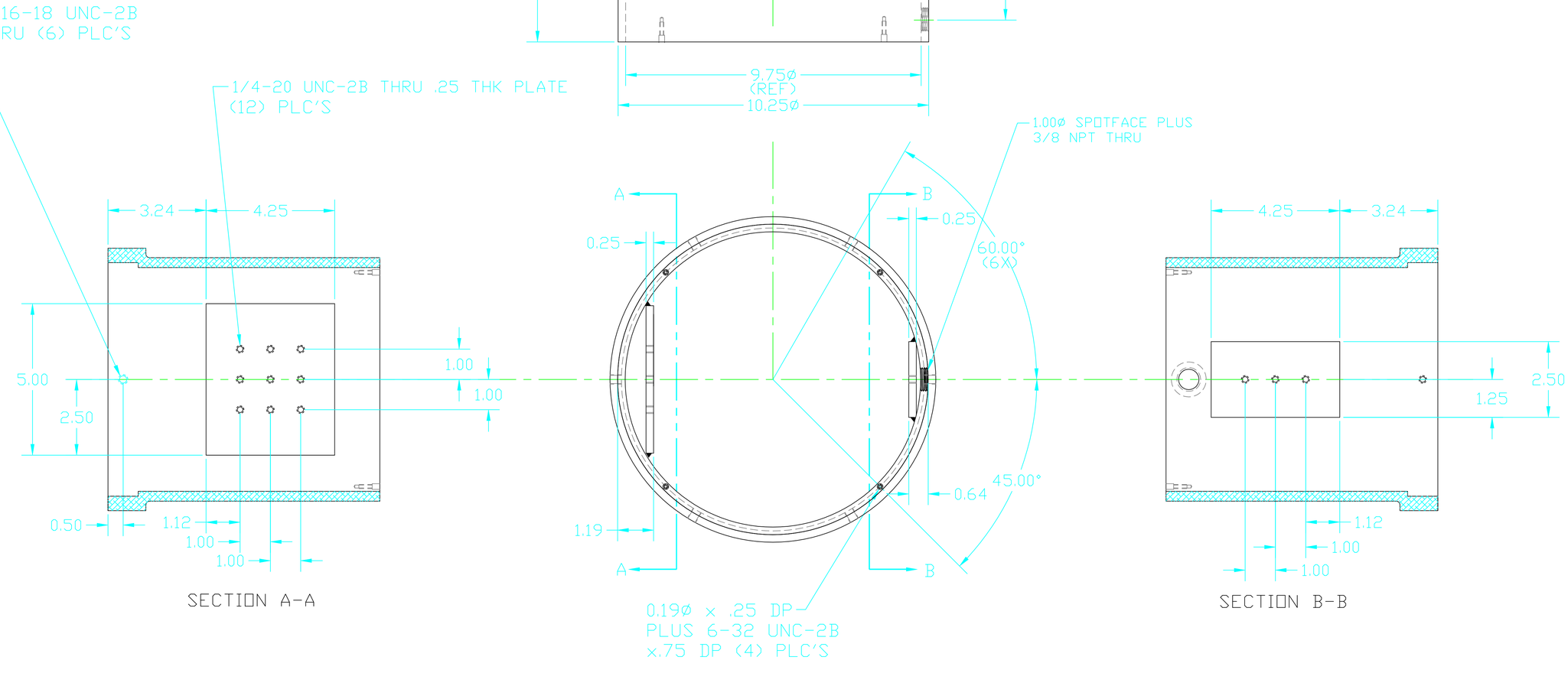
NOTES:

1. MAKE FROM 10.75ø x .50 WALL ALUMINUM TUBING TYPE 6061-T6
2. ABRASIVE CLEAN INNER AND OUTER SURFACES





SECTION A-A

SECTION B-B

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES:
FRACTIONAL ± 1/16(.16)
ANGULAR ± 1°
TWO PLACE DECIMAL ± .01(.025)
THREE PLACE DECIMAL ± .005(.013)

FINISHED SURFACE RMS 63
BREAK CORNERS IN: OUT: .02
REMOVE ALL BURRS

MATERIAL:	HEAT TREAT:	FINISH:
6061-T6 ALUM	NONE	NONE

USED ON: D970211-00-D
NEXT ASS'Y: –

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	INITIAL RELEASE									MASON	5/98
00	PRE-RELEASE									K.MASON	9/4/97

ISSUE DESCRIPTION

DWG. NO. | DESCRIPTION
REFERENCE DRAWINGS

LIGO
CALIFORNIA INSTITUTE OF TECHNOLOGY
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CAMERA MOUNTING TUBE
VIDEO IMAGING ASSEMBLY
ASC ALIGNMENT

CAD FILE: D970213-A.dwg
SIZE: D
DWG. NO.: D970213-A-D
SCALE: HALF
SHEET: 1 of 1