



All welds shall be 1/4" fillet

Rolling Frame (Pump End)
(3 frames req'd.)

INDICATES CHANGE FROM PREVIOUS ISSUE

Supplier's/Purchaser's No.		CBI	
LIGO-BEAM TUBE			
HANFORD, WA & LIVINGSTON, LA			
TUBE SECTION LEAK TEST			
PUMP END EQUIPMENT SUPPORTS			
Customer's No.		Contract No.	
By CLD Chkd DWD Date 2-26-96		953571	
M. L. TELLALIAN		Dwg. ER213 Rev. 1	
Engineering Supervisor		Sheet	
LIGO-D970024-01-B			