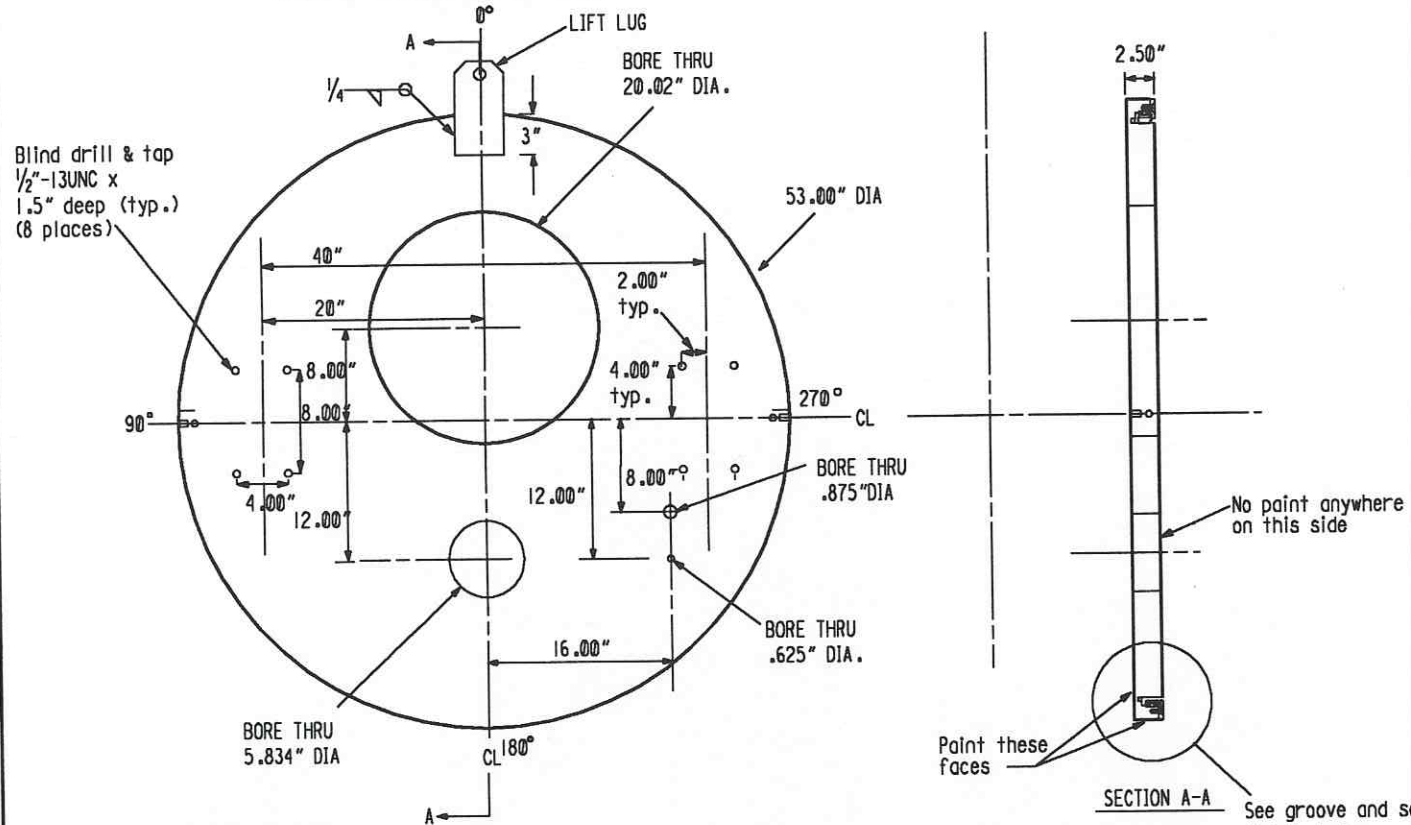


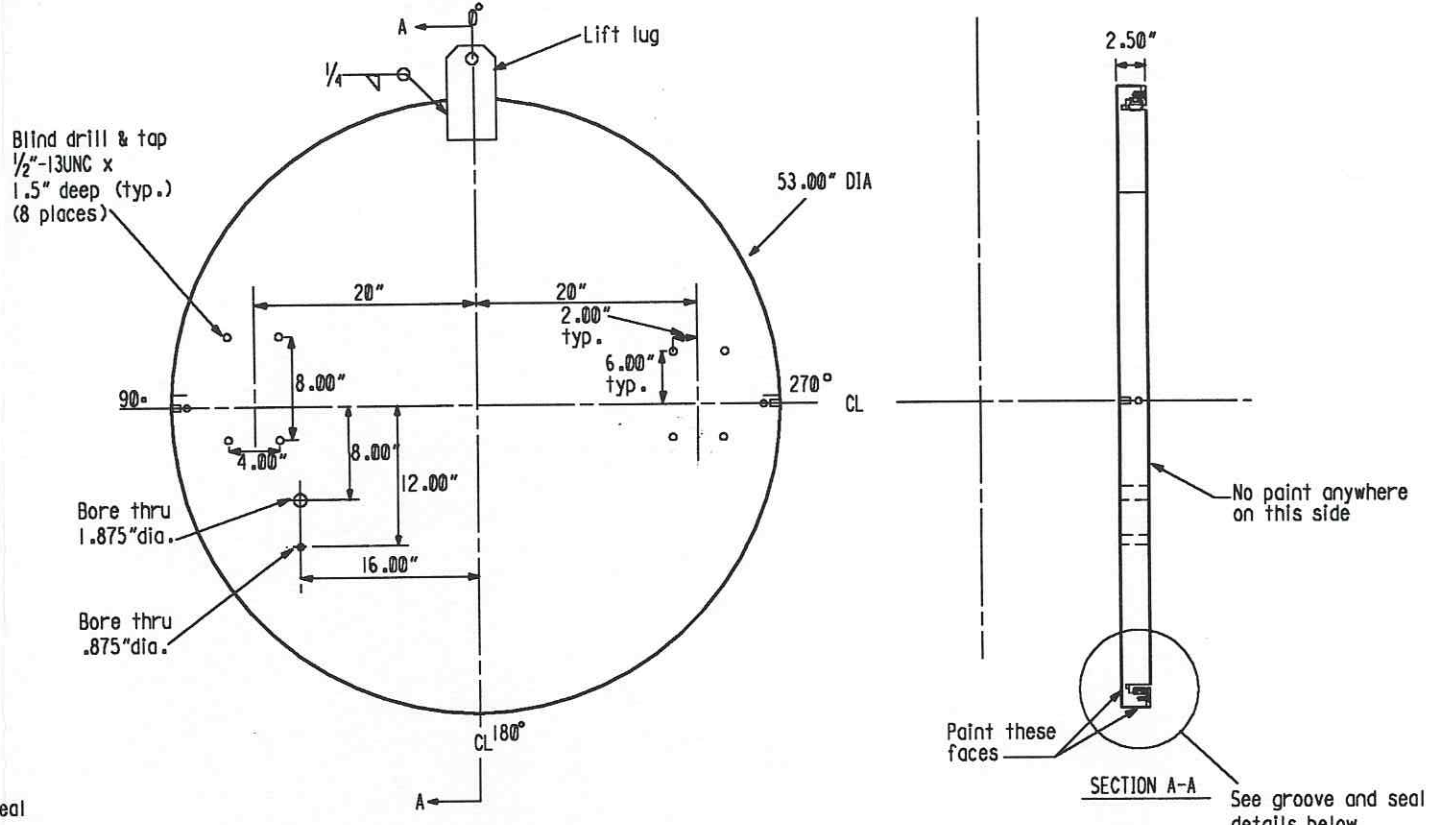
MATERIAL: CARBON STEEL A36



LEAK TEST HEAD (PUMP END)
(THREE HEADS REQ'D)

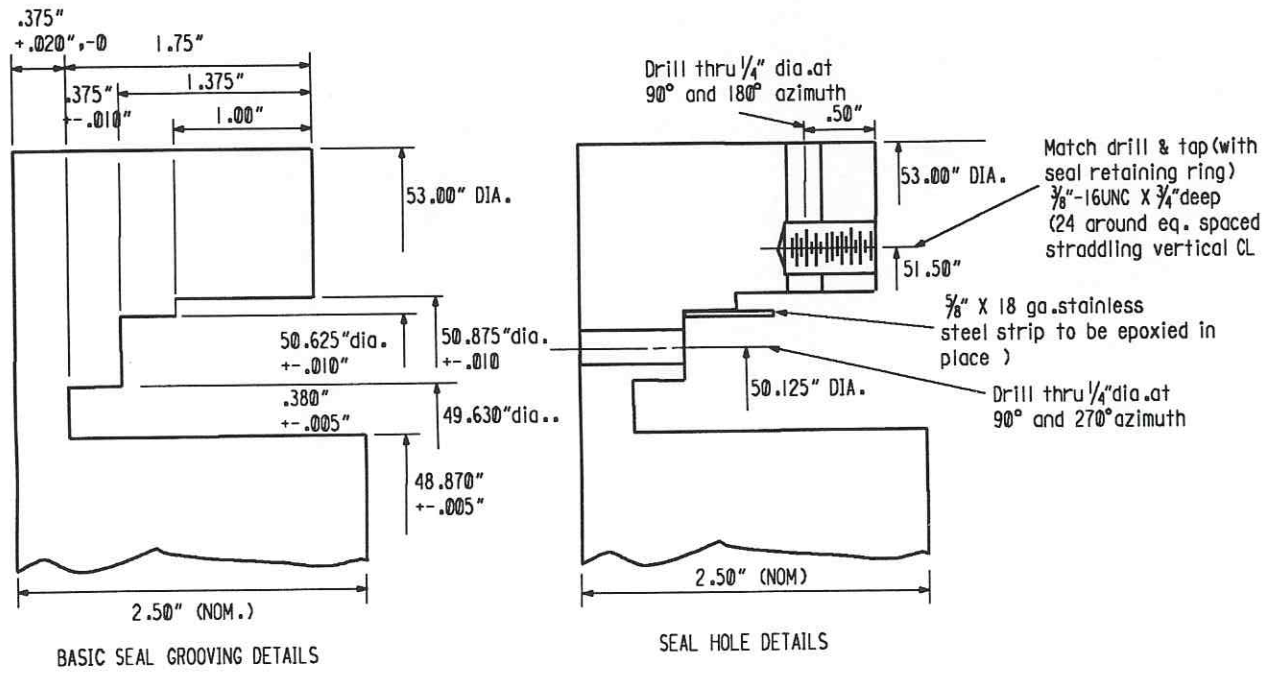
Unless otherwise specified, all tolerances are $\pm .020$

MATERIAL: CARBON STEEL A36



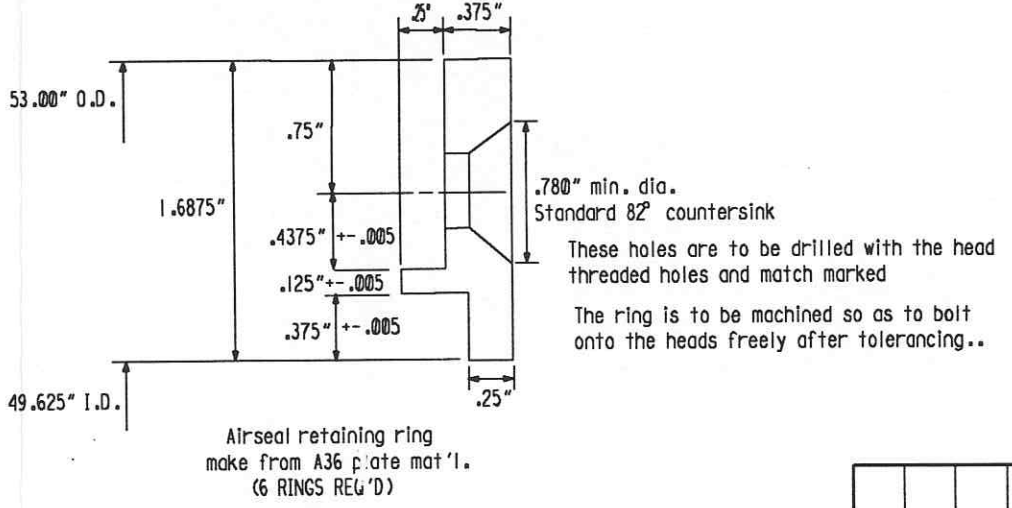
LEAK TEST HEAD (BLIND END)
(THREE HEADS REQ'D)

Unless otherwise specified, all tolerances are $\pm .020$



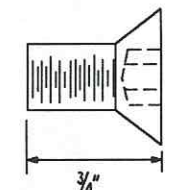
GROOVE AND SEAL DETAILS

Unless otherwise specified, all tolerances are $\pm .020$



ALSO PROVIDE SIX PIECES OF STAINLESS STEEL STRIPS 5/8" WIDE X 18 GA. X 15 FT. LONG TO BE TACK WELD IN PLACE

Unless otherwise specified, all dimension are $\pm .010$



Supplier's/Purchaser's No.	
CBI	
LIGO-BEAM TUBE HANFORD, WA & LIVINGSTON, LA	
TUBE SECTION LEAK CHECK HEAD DETAILS	
Customer's No.	Contract No.
By CLD chkd DWD Date 2-27-96	953571
M. L. TELLALIAN	Eng. ER210
Engineering Supervisor	Sheet
1	
LIGO-D970021-01-B	