



UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES

TOLERANCES:  
FRACTIONAL ±  
ANGULAR ± 0.5°  
ANGULAR MACH ± BEND ±  
TWO PLACE DECIMAL ±

THREE PLACE DECIMAL ± .005  
FINISHED SURFACE RMS  
BREAK CORNERS IN: OUT:  
REMOVE ALL BURRS

MATERIAL:  
CARBON SPRING STEEL  
WIRE, Ø.045

HEAT TREAT:  
48-52 Rc PER  
MIL-H-6875

FINISH

**LIGO** CALIFORNIA INSTITUTE OF TECHNOLOGY  
MASSACHUSETTS INSTITUTE OF TECHNOLOGY

CORE OPTIC COMPONENT CARRIER  
CAPTIVE SCREW RETAINING RING

REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE
A	DCN E960157										
00	RELEASE FOR FAB									CONLEY	1-28-97

CAD FILE	D970001-A.dwg	SIZE	DWG. NDL	A	DWG. NDL	D970001-A-D
SCALE	NTS	SHEET	1 OF 1			

USED ON: NEXT ASS'Y: D961471/D961472

ISSUE DESCRIPTION