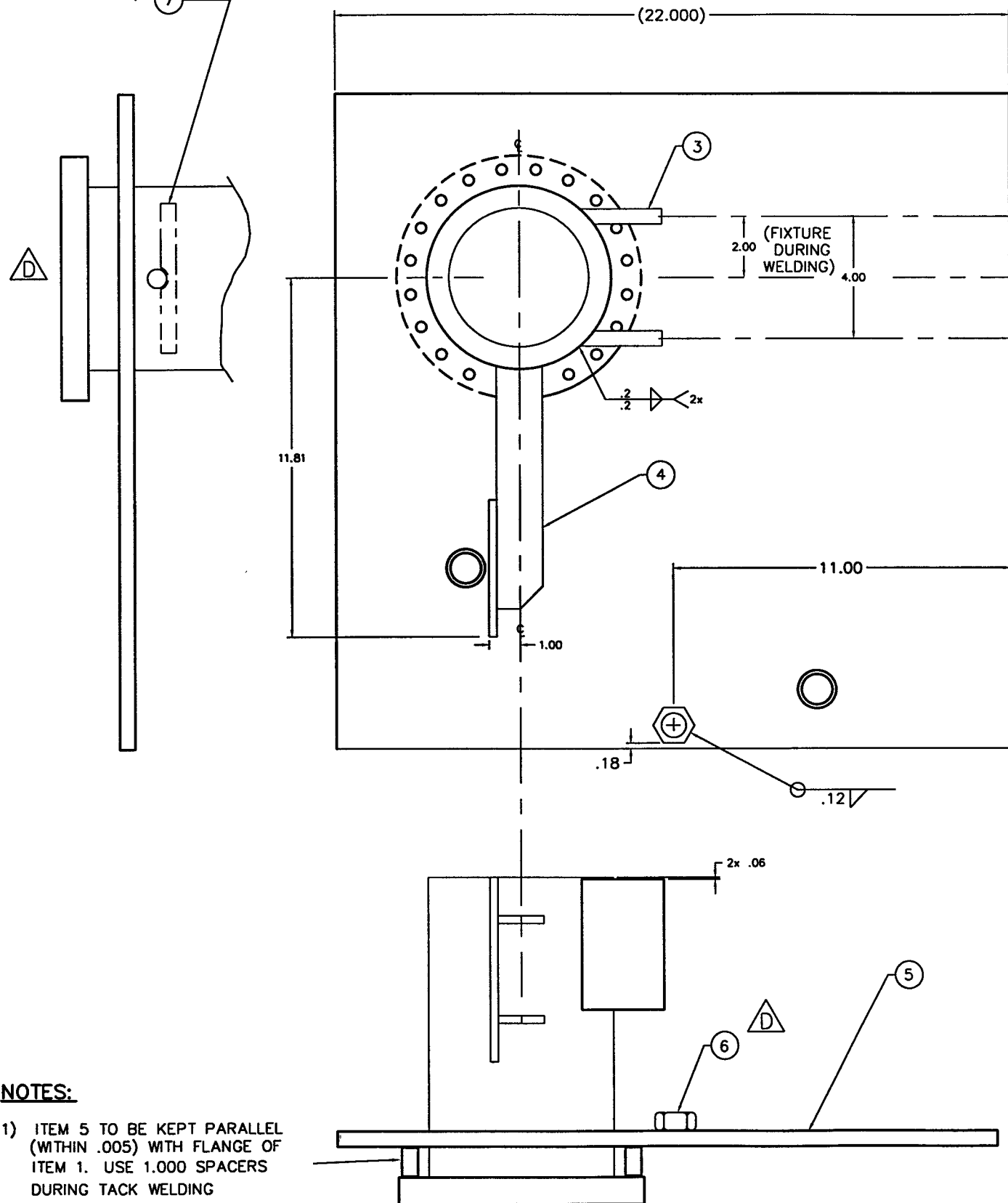


(INSTALL AFTER INSTALLATION OF BEARINGS)



REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	REDRAWN	AH	
C	REDRAWN (MOTOR MOUNTING STIFF. HAS BEEN SHORTENED); ADDED ITEM 5 (COVER BASE)	A.J.L.	8-21-96
D	ADDED END VIEW W/ACCESS HOLE; ADDED ITEM 6	A.J.L.	9/24/96
E	ADDED ITEM 7	A.J.L.	10/1/96

PSI DWG # V049-8-540
WGO-D9601656-E-V

DEC 19 1996

NOTES:
 1) ITEM 5 TO BE KEPT PARALLEL (WITHIN .005) WITH FLANGE OF ITEM 1. USE 1.000 SPACERS DURING TACK WELDING (TACK WELD FACE OPPOSITE SPACERS).

ITEM	QTY.	PART NO.	DESCRIPTION
7	1	A103769	RING, BEARING SUPPORT
6	1		SST HEX NUT, 1-8 UNC
5	1	2103308	COVER BASE
4	2	1103314	PI MOUNTING STIFF.
3	2	1103313	MOTOR MOUNTING STIFF.
2	1	1101617-01	LIMIT SWITCH MOUNT
1	1	3103303	BEARING HOUSING WELD'T

PART LIST MATERIAL SPECIFICATION 304 SST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE:
 DECIMALS ANGLES FINISH
 .XX ± .03 ± 10' 125
 .XXX ± .010
 //, □, ⊥ WITHIN .05
 UNSPECIFIED FILETS: R.015
 BREAK EDGES .010 ± 45°
 REMOVE ALL BURRS

CONTRACT OR SALES ORDER NO.
 APPROX. WT. 53#
 APPROVALS DATE
 DRAFTER
 CHECKER
 ENGINEER ZH 2-15-96

GNB Corporation
 SCIENTIFIC AND INDUSTRIAL EQUIPMENT
 30971 San Benito Court
 HAYWARD, CALIFORNIA 94544
 (510) 441-1900 FAX: (510) 441-0939

TITLE
MOTOR/PI MOUNTING WELDMENT
 G44E, G48E

C103294	DO NOT SCALE DRAWING	ENGINEER ZH	2-15-96	C	DWG. NO. 103315	REV. E
USED ON	CADD FILE NAME C103315E			SCALE: 1=2	SHEET 1 OF 1	