



REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B			
C	22.000 DIM WAS 21.500; ADDED TWO 1.00 DIA HOLES	AJL	8/26/96
D	.5 DP WAS .75 DP; 1.13 DIA WAS 1.00 DIA; 6.010/6.005 DIA WAS 6.03; REDRAWN	AJL	10/9/96

(2X) DRILL 1.13 DIA THRU;
C'SINK BOTH SIDES 1.25 DIA

.03x45°
ALL EDGES

DEC 19 1996
LIG0-D9611653-D-V
PSI DWG # V049-8-537

NOTES:
FINAL CLEANING TO MEET
GNB SPEC. PER UHV

ITEM	QTY.	PART NO.	DESCRIPTION
			PLT .50 THK, 21.63 X 22.13
PART LIST			MATERIAL SPECIFICATION 304 SST
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FINISH .01 ± .10° 125/ .001 ± .005 //C, L WITHIN .05 UNSPECIFIED FILLETS R.015 BREAK EDGES .010 ± .030° REMOVE ALL BURRS		CONTRACT OR SALES ORDER NO.	GNB Corporation SCIENTIFIC AND INDUSTRIAL EQUIPMENT 30871 San Ramon Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0939
THIRD ANGLE PROJECTION		APPROVALS	
DO NOT SCALE DRAWING		DATE	
CADD FILE NAME		DATE	
C103315	USED ON	ENGINEER ZH	2-14-96
B103308D			TITLE COVER BASE G44E, G48E DWG. NO. 103308 SCALE: NONE
SHEET 1			OF 1