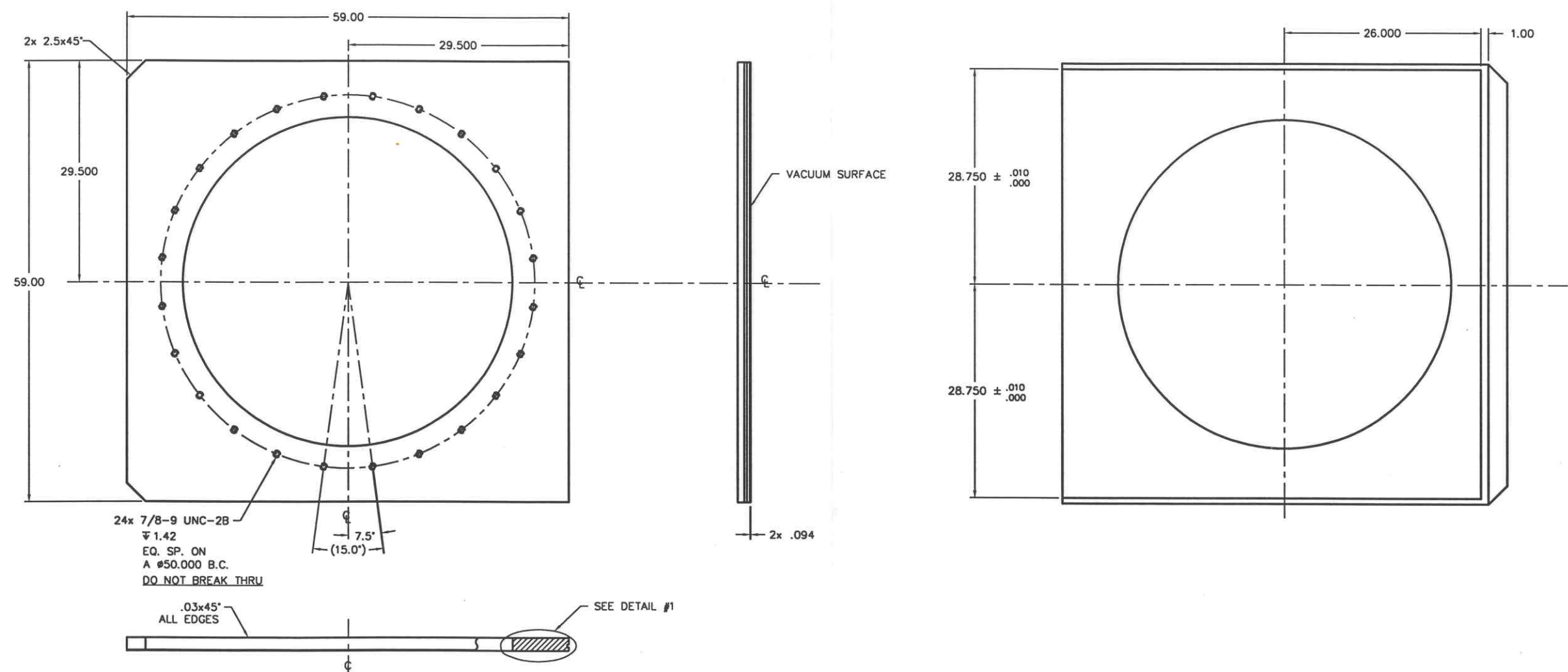
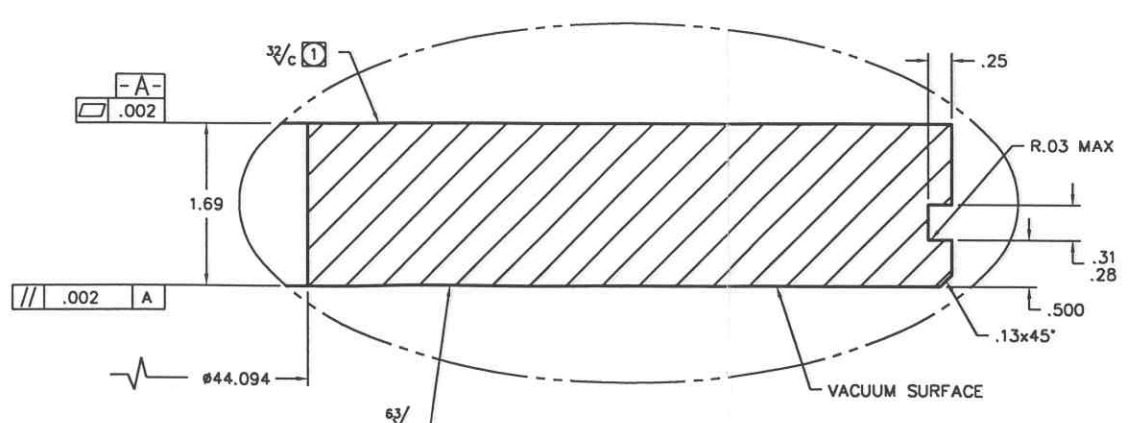


REV	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	1230/ WAS 900/	A.J.L.	10-24-96



24x 7/8-9 UNC-2B  
 ±1.42  
 EQ. SP. ON  
 A Ø50.000 B.C.  
 DO NOT BREAK THRU



DETAIL #1  
 SCALE : NONE

DEC 19 1996

PSI DWG # V049-8-158  
LIGO-D961598-B-V

- NOTES:
- VACUUM SEALING SURFACE
  - PROTECT ALL SURFACES FROM SCRATCHES, GOUGES AND TOOLING MARKS DURING HANDLING

ITEM	QTY.	PART NO.	DESCRIPTION	PLT.	1.75 THK, 59.13 SQ., Ø43.81 ID
PART LIST			MATERIAL SPECIFICATION 304 SST		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FRACTIONS .32 ± .01 ± 1° 12/16 ± .005 //, C, L WITHIN .05 UNSPECIFIED FILETS: R.015 BREAK EDGES .010 ± .005 REMOVE ALL BURRS			CONTRACT OR SALES ORDER NO. APPROVALS DATE		
THIRD ANGLE PROJECTION			APPROVALS DATE		
DO NOT SCALE DRAWING			DRAWN BY: 1230/		
CADD FILE NAME: D103223B			CHECKER: ZH		
D103225 USED ON			ENGINEER: ZH 1-18-96		
TITLE: CARRIAGE SIDE FLANGE G44			Dwg. NO. 103223		
SCALE: NONE			SHEET 1 OF 1		