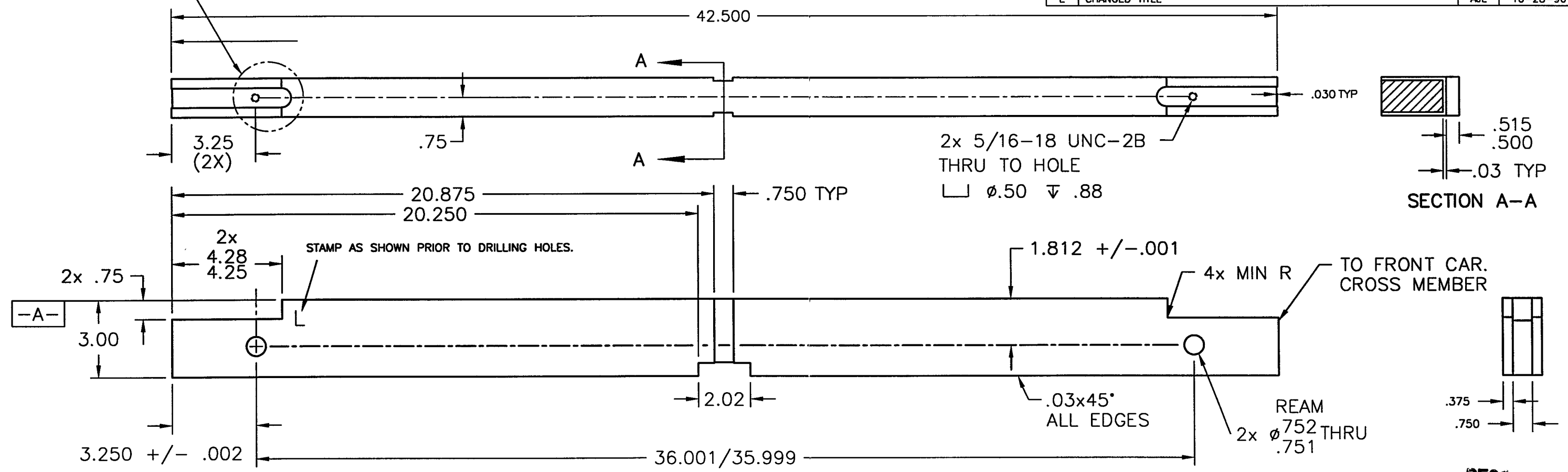


REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	REMOVE No.4 FINISH, 5/16-18 WAS 1/4-20		2-8-96
C	DELETED TWO HOLES; .03 WAS .13; ADDED +/- .001 TOLERANCE TO 1.812 DIM; REAM .752/.751 WAS .761/.751; 3.250 DIM WAS 3.000; 2.02 WAS 2.03; ADDED 36.000 DIM; ADDED STAMPING INSTRUCTION	AJL	7-16-96
D	42.500 WAS 42.50; REDRAWN	AJL	9/18/96
E	CHANGED TITLE	AJL	10-28-96



DEC 19 1996

DWG # V049-8-153

- NOTES:**
- 1: ALL SURFACES TO MACHINE OR MECHANICALLY POLISH.
 - 2: DEBURR AND HAND POLISH ALL SURFACES. NO SNAGGING SHALL OCCUR WHILE WIPING WITH A CLEAN COTTON CLOTH.
 - 3: PROTECT ALL SURFACES FROM SCRATCHES, GOUGES AND TOOLING MARKS DURING HANDLING.
 - 4: DRILL AND REAM HOLES AFTER MILLING IS COMPLETED.

ITEM	QTY.	PART NO.	DESCRIPTION	BAR, 1.50 THK, 3.00 WD, 42.50 LG
PART LIST			MATERIAL SPECIFICATION 304L STAINLESS	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: DECIMALS ANGLES FINISH XX ± .01 ± 10' 125' XXX ± .005		CONTRACT OR SALES ORDER NO.		GNB Corporation SCIENTIFIC AND INDUSTRIAL EQUIPMENT 30971 San Benito Court HAYWARD, CALIFORNIA 94544 (510) 441-1900 FAX: (510) 441-0930
THIRD ANGLE PROJECTION		APPROVALS		
DO NOT SCALE DRAWING		DATE		
D103236	USED ON	CADD FILE NAME	ENGINEER	DATE
		B103249E	ZH	1-24-96
SCALE: NONE			TITLE	REV.
			INNER BEAM G44	E
			DWG NO. 103249	
			SHEET 1 OF 1	

L140-D961593-E-V