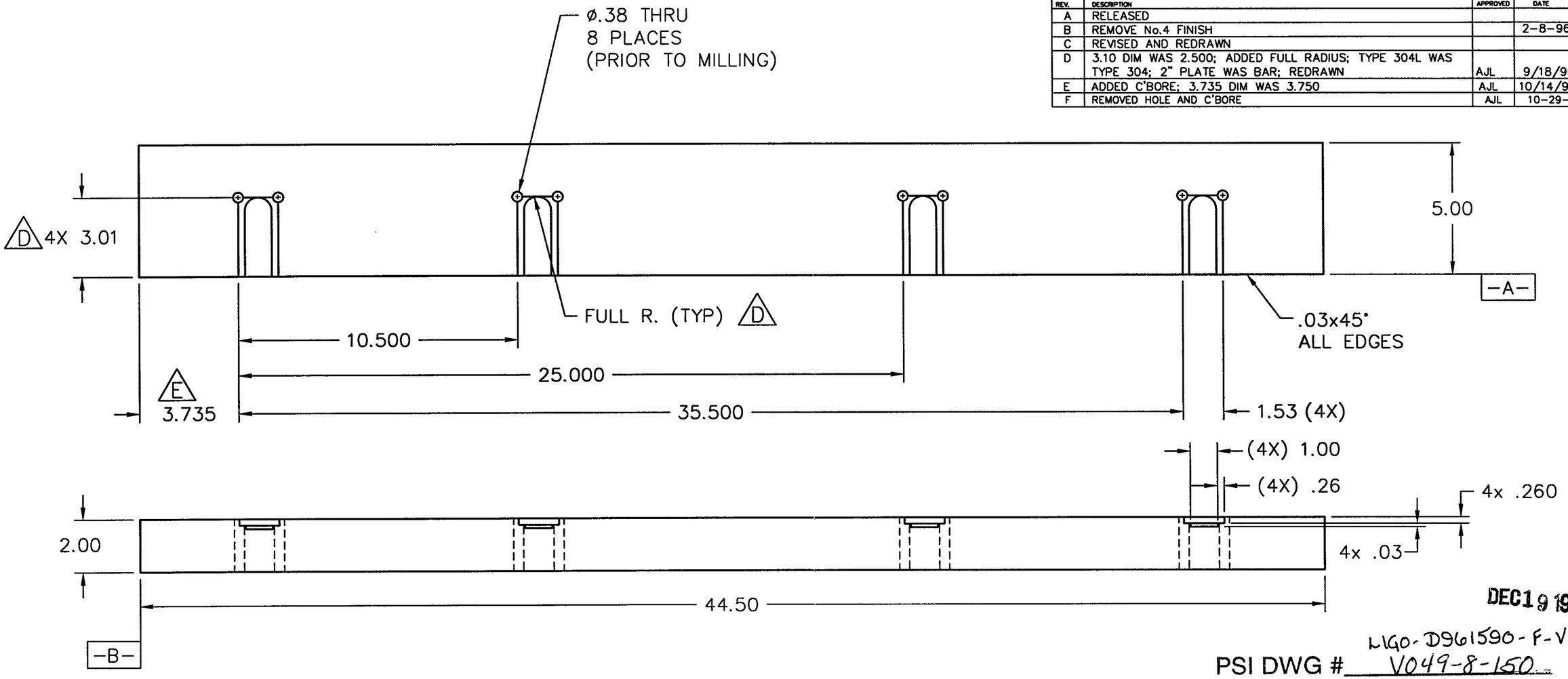
REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	REMOVE No.4 FINISH		2-8-96
C	REVISED AND REDRAWN		
D	3.10 DIM WAS 2.500; ADDED FULL RADIUS; TYPE 304L WAS TYPE 304; 2" PLATE WAS BAR; REDRAWN	AJL	9/18/96
E	ADDED C'BORE; 3.735 DIM WAS 3.750	AJL	10/14/96
F	REMOVED HOLE AND C'BORE	AJL	10-29-96



DEC19 1996

LIGO-D961590-F-V

PSI DWG # V049-8-150

NOTES:

1) ALL SURFACES SHALL BE MACHINED OR MECHANICALLY POLISHED.

2) DEBURR AND HAND FINISH ALL SURFACES SUCH THAT NO FIBER SNAGGING OCCURS WHEN PART IS WIPED USING A CLEAN AND DRY COTTON CLOTH.

3) PROTECT ALL SURFACES FROM SCRATCHES, GOUGES, AND TOOLING MARKS DURING HANDLING.

ITEM	QTY.	PART NO.	DESCRIPTION
		PART LIST	2" PLATE, SAWED TO 5.1 X 44.6 D
			MATERIAL SPECIFICATION 304L SST

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ARE:
DECIMALS .XX ± .01 .XXX ±.005
ANGLES ±1°
FINISH 125
//, ⊥ WITHIN .05
UNSPECIFIED FILLETS R.015
BREAK EDGES .010 x 45°
REMOVE ALL BURRS

THIRD ANGLE PROJECTION

CONTRACT OR SALES ORDER NO.

APPRX WT. 127#

APPROVALS DATE

DRAFTER

CHECKER

ENGINEER ZH 1-24-95

DO NOT SCALE DRAWING

CADD FILE NAME B103246F

D103236
USED ON

GNB Corporation
SCIENTIFIC AND INDUSTRIAL EQUIPMENT
30971 San Benito Court
HAYWARD, CALIFORNIA 94544
(510) 441-1900 FAX: (510) 441-0939

TITLE
REAR CROSS MEMBER
G44

B DWG. NO. 103246 REV. F

SCALE: NONE SHEET 1 OF 1