



2x .03x45°  
THIS SIDE

.06x45°  
(.135)

.07 VAC. TIGHT  
.09 1.5-3

REVISIONS			
REV.	DESCRIPTION	APPROVED	DATE
A	RELEASED		
B	REMOVE POLISHED SIDE		
C	ADDED WELD CALLOUT	AJL	10-29-96

- A -	
□	.002
⊥	.005
A	B

//	.002	A
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10.375

OUTSIDE

DEC 19 1996

PSI DWG # V049-8-146  
WGO-D961586-C-V

1	1		ROLL-UP, .135 WALL, $\phi 49.39$ OD, $\phi 49.12 \pm .02$ ID, 10.50 HIGH (SHT, 10 Ga (.135 THK), 10.50 WD, 155.2 LG No. 4 FINISH GRIP MATL NOT INCLUDE)
ITEM	QTY.	PART NO.	DESCRIPTION
PART LIST			MATERIAL SPECIFICATION 304 SST

- B -

**NOTES:**

PROTECT ALL SURFACES FROM SCRATCHES,  
GOUGES AND TOOLING MARKS DURING HANDLING

UNLESS OTHERWISE SPECIFIED  
DIMENSIONS ARE IN INCHES  
TOLERANCES ARE:  
DECIMALS ANGLES FINISH  
X.X ± .01 ± 10° 12#  
XXX ± .005  
//, C, L WITHIN .05  
UNSPECIFIED FILLETS: R.05  
BREAK EDGES .50 ± .45"  
REMOVE ALL BURRS

THIRD ANGLE PROJECTION

DO NOT SCALE DRAWING

CADD FILE NAME  
B103224C

CONTRACT OR SALES ORDER NO.

APPROVALS

DATE

20#

DRAWER

CHECKER

DRAWN BY ZH

1-18-96

**GNB** Corporation  
SCIENTIFIC AND INDUSTRIAL EQUIPMENT

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TITLE  
**WELD STUB**  
G44

DWG. NO. **103224**

SCALE: NONE

SHEET 1 OF 1

REV. **C**

D103225  
USED ON