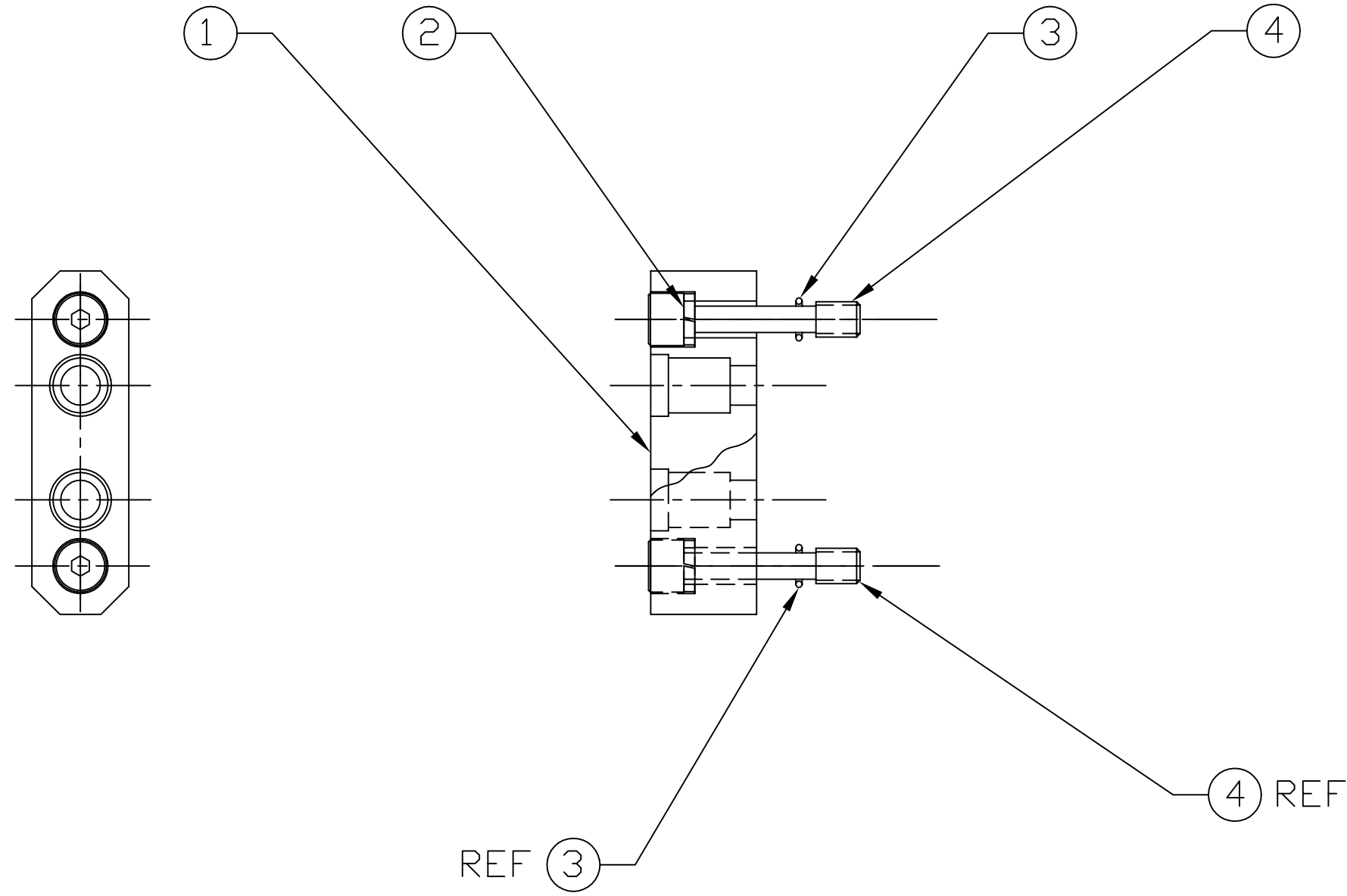


NOTES: (UNLESS OTHERWISE SPECIFIED)  
 1. FOR VENDOR INFORMATION, SEE TOP ASSEMBLY MATERIALS LIST D970006 OR D970007.



REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL
4	2	D961431	CAPTIVE SCREW	-
3	2	D970001	CAPTIVE SCREW RETAINING RING	-
2	2	McM-Carr #98437A029	1/4 NDM ID HIGH-COLLAR LOCKWASHER	STAINLESS STEEL
1	1	D961447	CAPTIVE SCREW BRACKET	-
REF	QTY	PART or DRWG No.	NOMENCLATURE or DESCRIPTION	MATERIAL

PARTS and MATERIAL LIST

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES  TOLERANCES: FRACTIONAL ± ANGULAR ± ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±  MATERIAL:      HEAT TREAT:      FINISH:		THREE PLACE DECIMAL ± FINISHED SURFACE RMS BREAK CORNERS IN OUT REMOVE ALL BURRS										LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY						
		DCN No. E960157 RELEASE FOR FAB										KABOT 1-15-97						
DWG. NO.	DESCRIPTION	USED ON:	NEXT ASS'Y: D961450 & D961468	REV	DESCRIPTION	DCC	SYS	DET	CDS	VE	CC	BT	CHECK	DRWN	DATE	SCALE	SHEET	
6	REFERENCE DRAWINGS	5	4	00	RELEASE FOR FAB											D961471-A.dwg	B	D961471-A-D
																NTS	1	1 OF 1