



- NOTES: (UNLESS OTHERWISE SPECIFIED)
1. INTERPRET DRAWING PER ANSI Y14.5M-1982.
 2. ALL LOCATING DIMENSIONS ON DRAWING ARE BASIC.
 3. ANULAR SURFACE REGION OF NOTED WIDTH IS DATUM -A-.
 4. OMIT CLEANUP FEATURE IF PART IS MADE FROM TOOLING PLATE.
 5. EDGE OF POCKET PARALLEL WITH POCKET CENTERLINE.

		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES						LIGO CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY	
		TOLERANCES: FRACTIONAL ± ANGULAR ± 0.5° ANGULARMACH ± BEND ± TWO PLACE DECIMAL ±.03		THREE PLACE DECIMAL ±.005 FINISHED SURFACE 32 MICROINCH AVERAGE BREAK CORNERS IN: .005-.010 REMOVE ALL BURRS		D DCN E970075 C DCN E970054 B DCN E970047 A DCN E960157		CONLEY CONLEY COYNE CONLEY COYNE CONLEY COYNE	
MATERIAL: 6061 ALU, 1/2 PLATE PER QQ-A-250/11		HEAT TREAT: T6 PER AMS 2770		FINISH:		00 RELEASE FOR FAB		CONLEY	
USED IN:		NEXT ASS'Y: D961425		DESCRIPTION		ISSUE DESCRIPTION		DRWN CHECK DATE DCC DATE	
DWG. NO. REFERENCE DRAWINGS								D961421-D.dwg	
								D961421-D-D	
								SCALE NTS SHEET 1 OF 1	