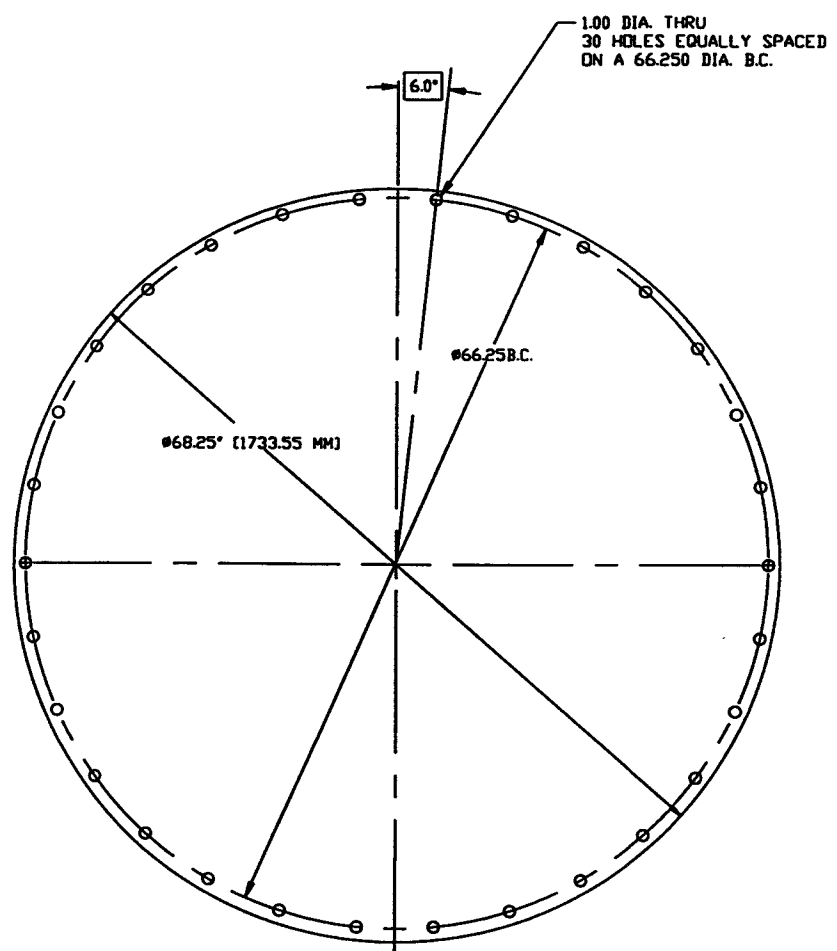
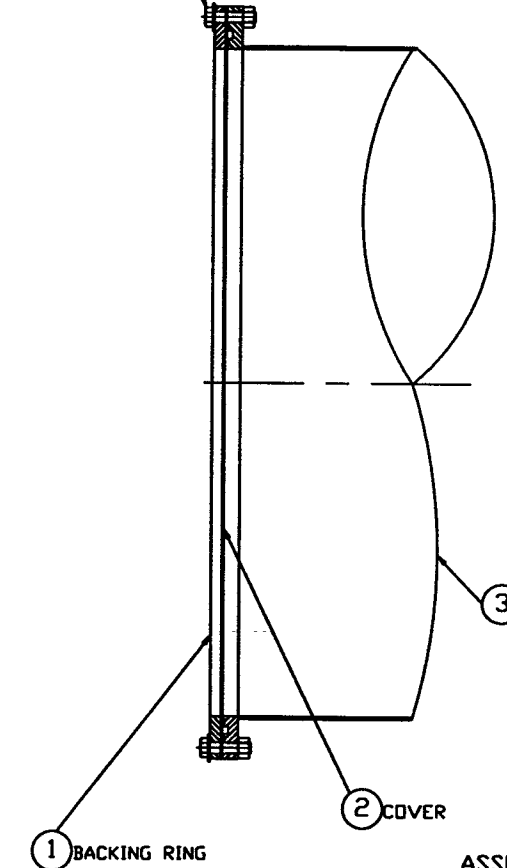


BACKING RING ① A36 - C.S. FINISH: PAINT SPEC. V049-2-077

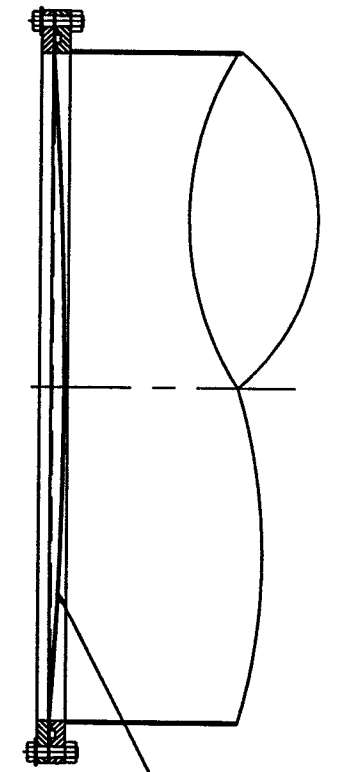


COVER ② .063 THK. SA240 304L SST SHEET FINISH: 2B

- ⑥ 1"-BUNC HEX BOLT 30X
- ⑤ 1" FLAT WASHER 30X
- ④ 1"-BUNC X 3.5 LG BOLT TORQUE TO 60 FT.LB. 30X



ASSEMBLY VIEW



COVER SIMULATED UNDER LOAD

**NOT FOR CONSTRUCTION**

*Raymond D. Liato, PE*  
5/6/96

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DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION
	REFERENCE DRAWINGS		

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES</small> <small>TOLERANCES:</small> <small>FRACTIONAL &amp; DECIMALS: ±0.0050</small> <small>ANGLES: ±0.01°</small> <small>THREE PLACE DECIMALS: ±0.005</small> <small>FRACTIONAL SURFACE FINISH: REMOVE ALL BURRS</small>		<small>DO NOT SCALE THIS DRAWING</small>	<small>ISSUED FOR FDR</small>	<small>CHKD</small>	<small>DRWN</small>	<small>DATE</small>	<small>DCDN</small>
USED ON:	REV	DESCRIPTION	ISSUE DESCRIPTION				
NEXT ASSY:							

<small>PROCESS SYSTEMS INTERNATIONAL, INC.</small> <small>20 WALKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA</small>			
<small>SHIP. &amp; TEST COVER FOR 60.5 ID FLANGE LIGO VACUUM EQUIPMENT</small>			
<small>CAD FILE</small> <small>V0494059</small>	<small>SIZE</small> <small>D</small>	<small>DWG. NO.</small> <small>V049-4-059</small>	<small>REV</small> <small>0</small>
<small>SCALE</small> <small>NONE</small>	<small>SHEET</small> <small>1 OF 1</small>		

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DEC 07, 1994 - 110827