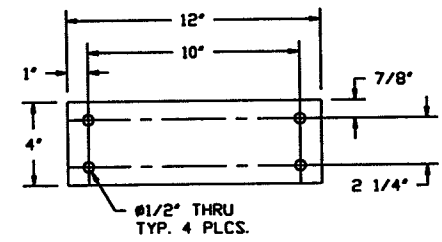


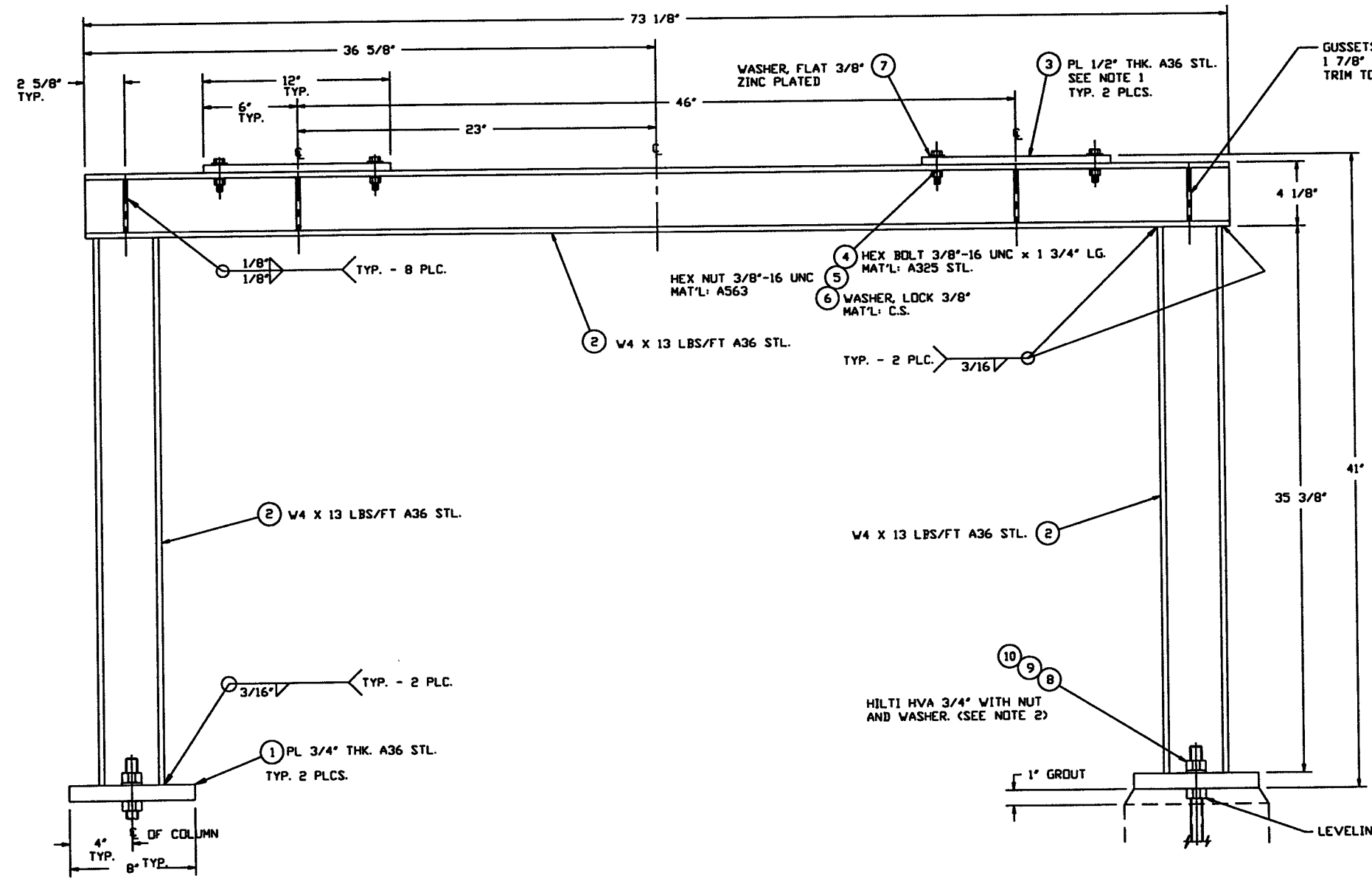
ITEM 1
 MAT'L: 12" X 8" X 1" THK. A36 STL. PLATE
 QTY: 2 REQ'D



ITEM 2
 MAT'L: 12" X 4" X 1/2" THK. SILICON PAD,
 40 DUROMETER
 QTY: 2 REQ'D

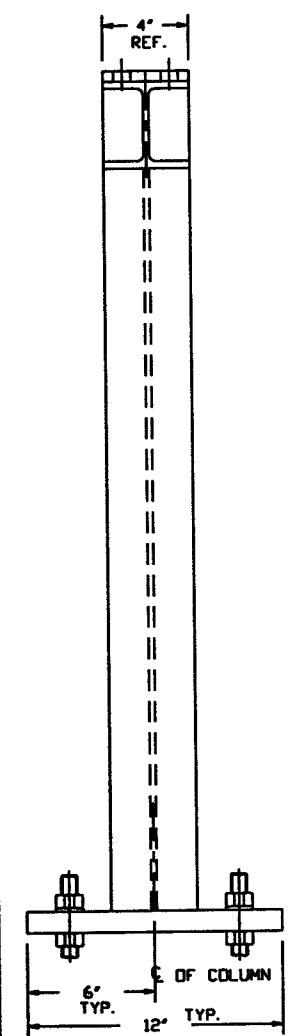
NOT FOR CONSTRUCTION

8-REQUIRED WASHINGTON SITE
 4-REQUIRED LOUISIANA SITE



NOTES:
 1.) PAINT PER PSI SPEC. V049-2-077.
 2.) MIN. EMBEDMENT + 6 5/8", 3/4"-UNC, A563,GR-A

Raymond D. Crato PE
 5/6/96



DWG. NO.	DESCRIPTION	DWG. NO.	DESCRIPTION
7	REFERENCE DRAWINGS	6	
8		5	
		4	
		3	
		2	

REV	DESCRIPTION	DATE	BY	CHKD	BRWN	DATE	DESN
0	RELEASED FOR FAB	4/29/96	DA				0150

PROCESS SYSTEMS INTERNATIONAL, INC.
 30 WILKUP DR. WESTBOROUGH, MASSACHUSETTS 01581 USA

44" GATE VALVE SUPPORT FRAME
LIGO VACUUM EQUIPMENT

CAD FILE: V0494033
 SHEET: D
 DWG. NO.: V049-4-033
 REV: 0

SCALE: 1/4" = 1"
 SHEET

LIGO 0961113-00-V