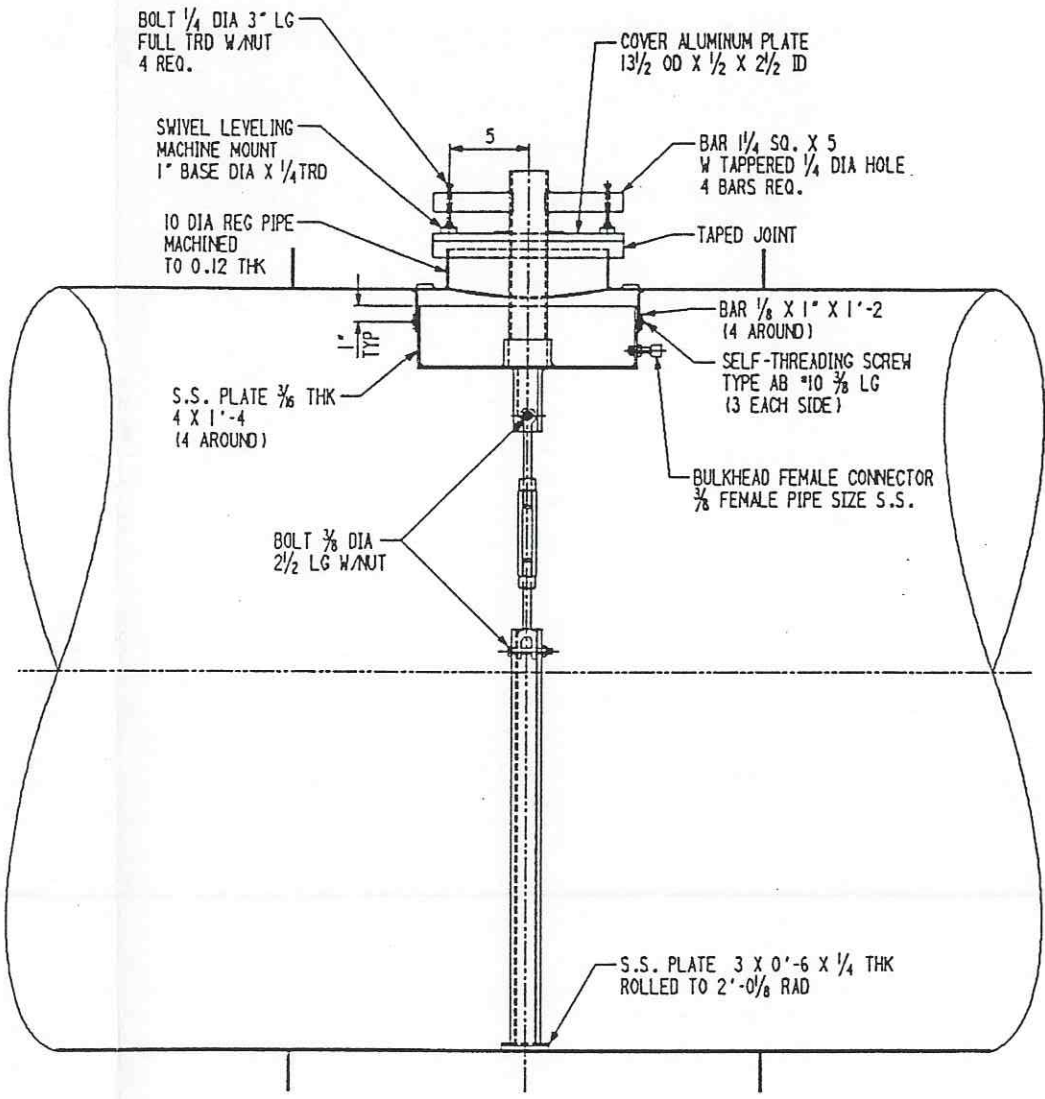
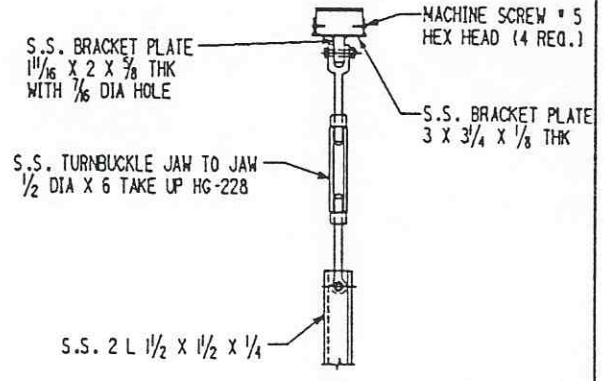


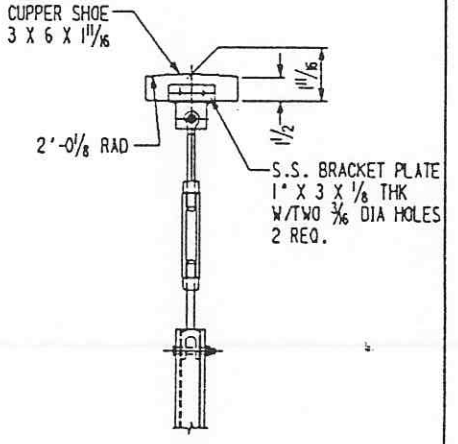
ELEVATION VIEW
PUMP PORT WELDING JIG



SIDE VIEW
PUMP PORT WELDING JIG



ELEVATION VIEW
REPAIR JACK



SIDE VIEW
REPAIR JACK


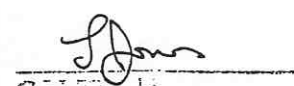
NOTES:


- ALL SHARP EDGES GRIND WITH RAD = 1/32

CAD FILE 3021217.DGN

Date Received:	11/10/95	LIGO-D950084-00-B
TIM #:		Contractor #: CBI ER-127 Rev.0
Date:	/ /	Approved:
TDM #:		LIGO-
Date:	/ /	Approved:
Gen'l Transmittal		LIGO-
Date:	/ /	Approved:

APPROVED

 11/10/95
 11/10/95

Supplier's/Purchaser's No. _____	
	
LIGO PROJECT PUMP PORT WELDING JIG AND REPAIR JACK	
Customer's No. _____	Contract No. 930212ER
By BSA Chkd RDS Date 5-15-95	Dwg. ER-127 Rev. 0
J. L. RINGELSTETTER Engineering Supervisor	Sheet - 0
LIGO-D950084-00-B	

INDICATES CHANGE FROM PREVIOUS ISSUE