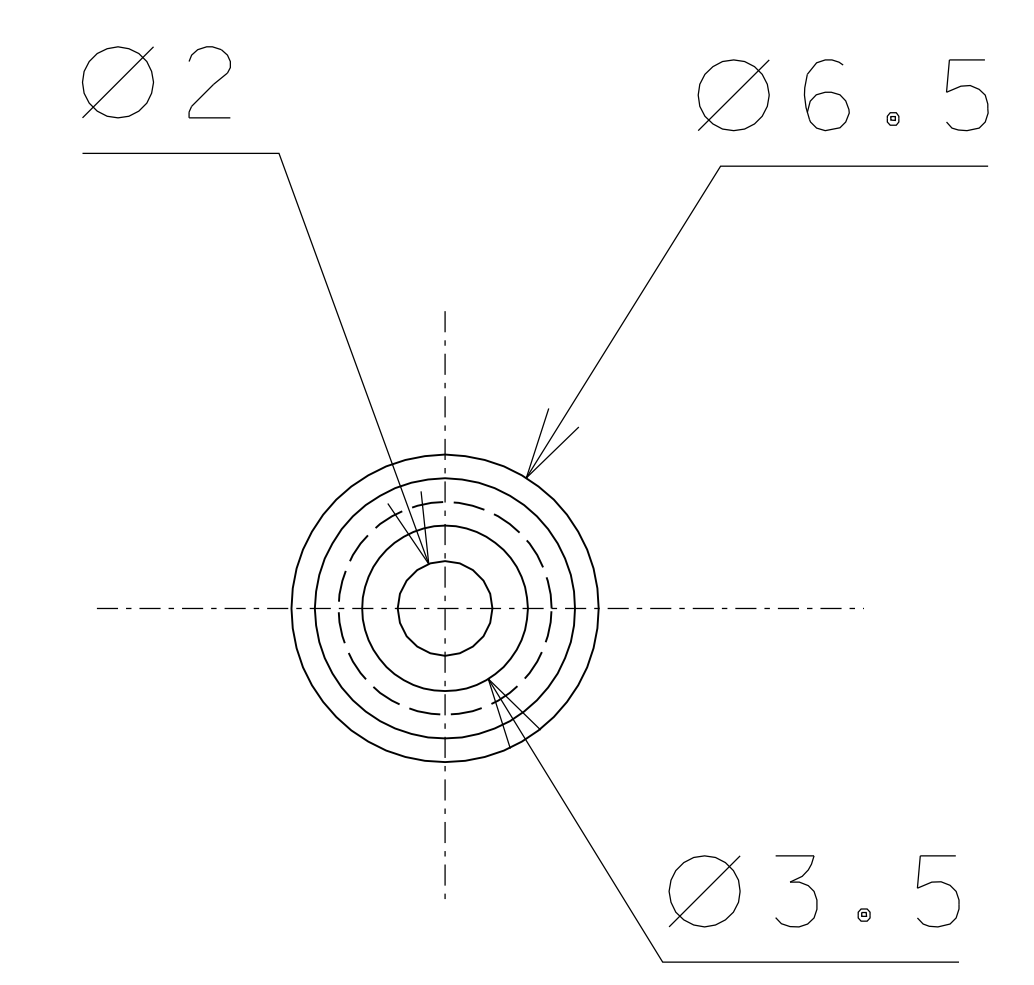
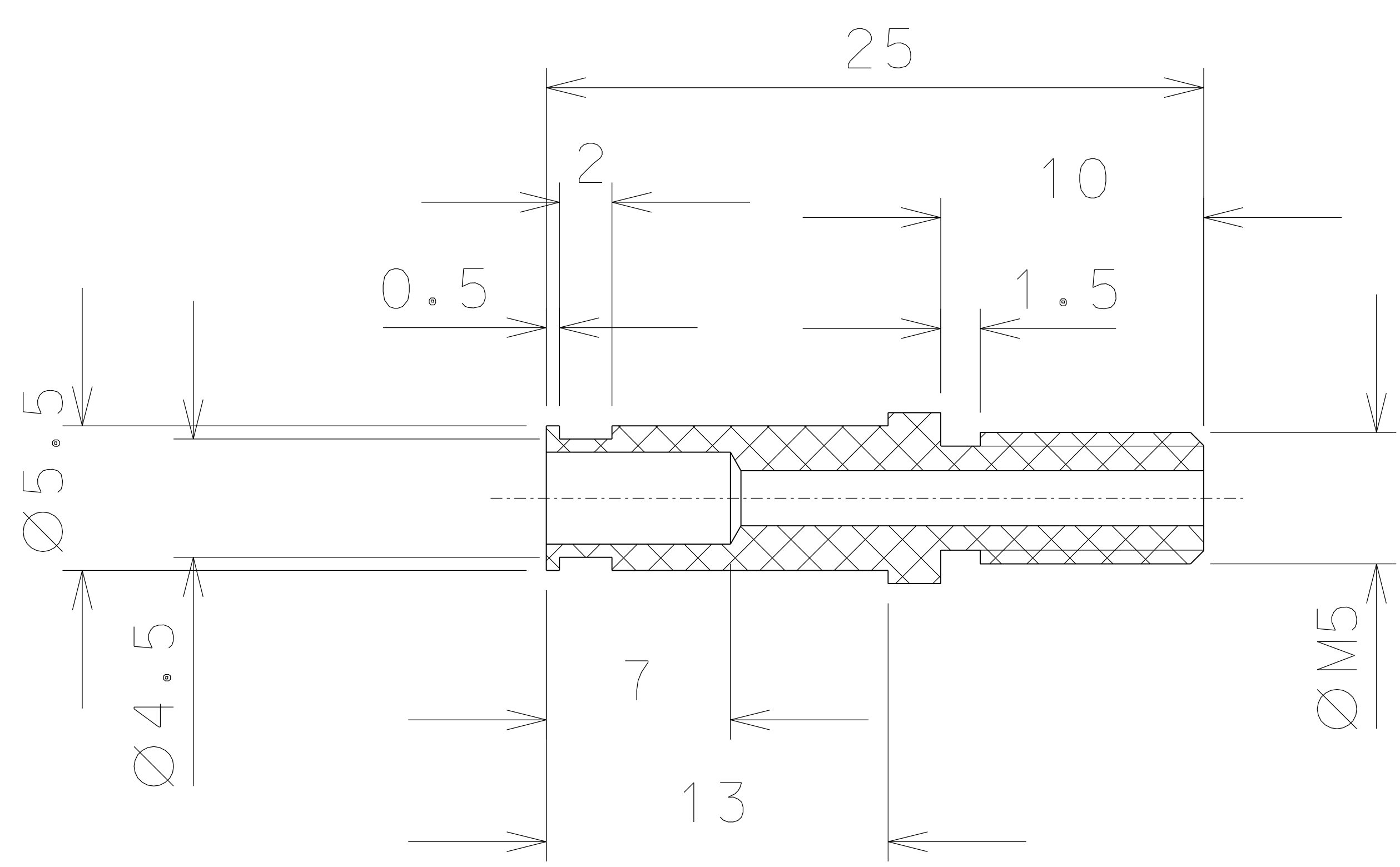
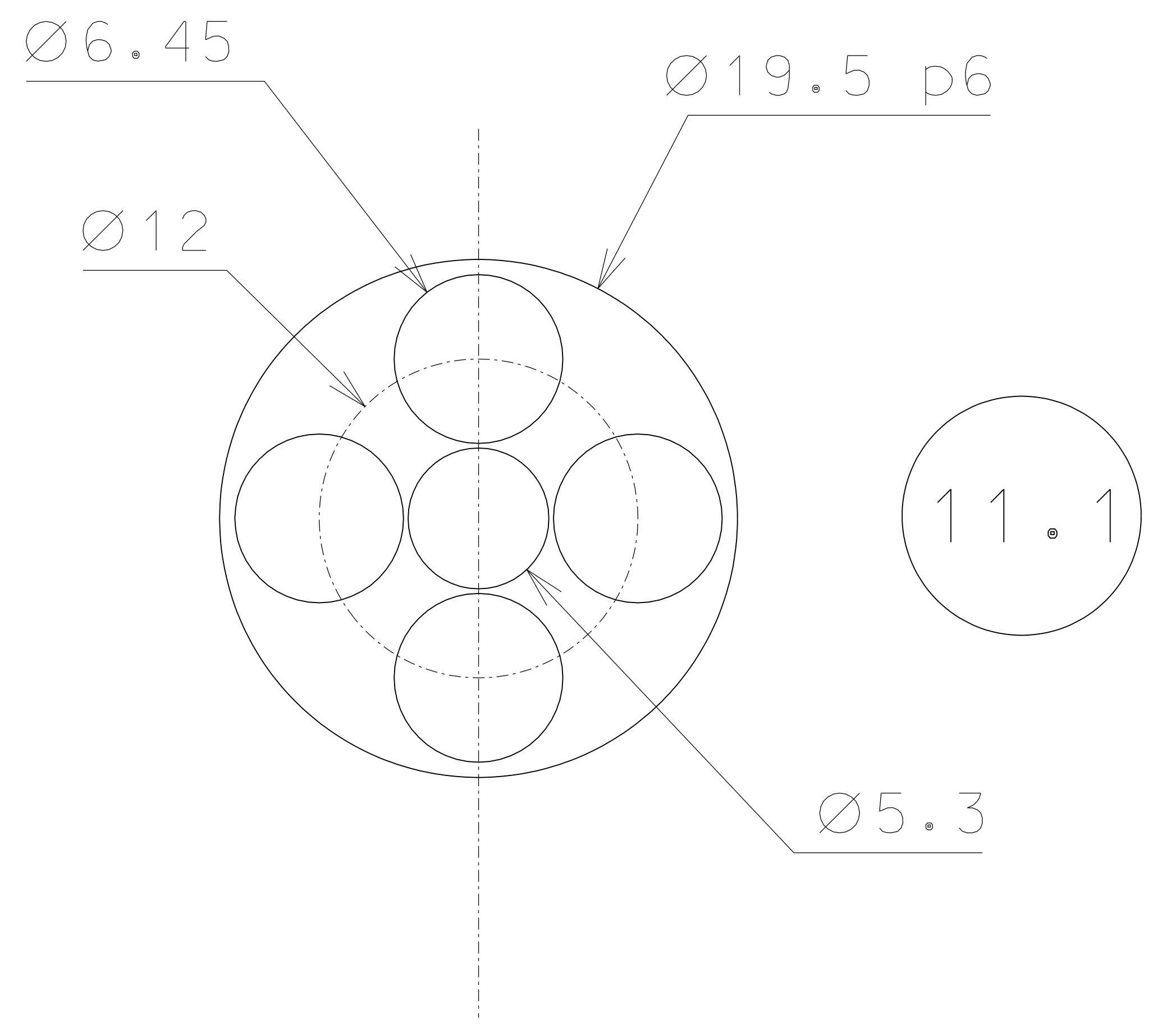
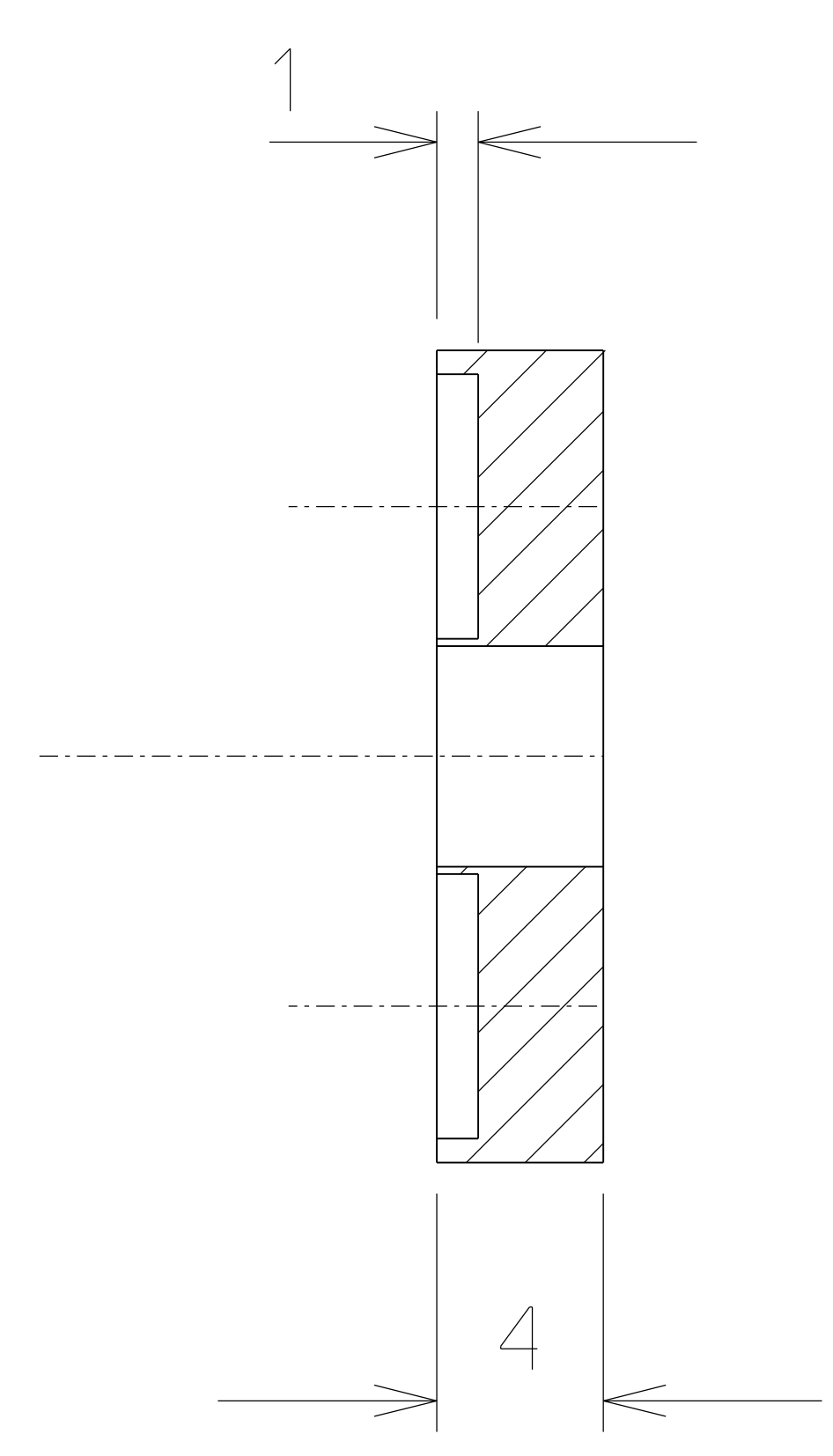


9

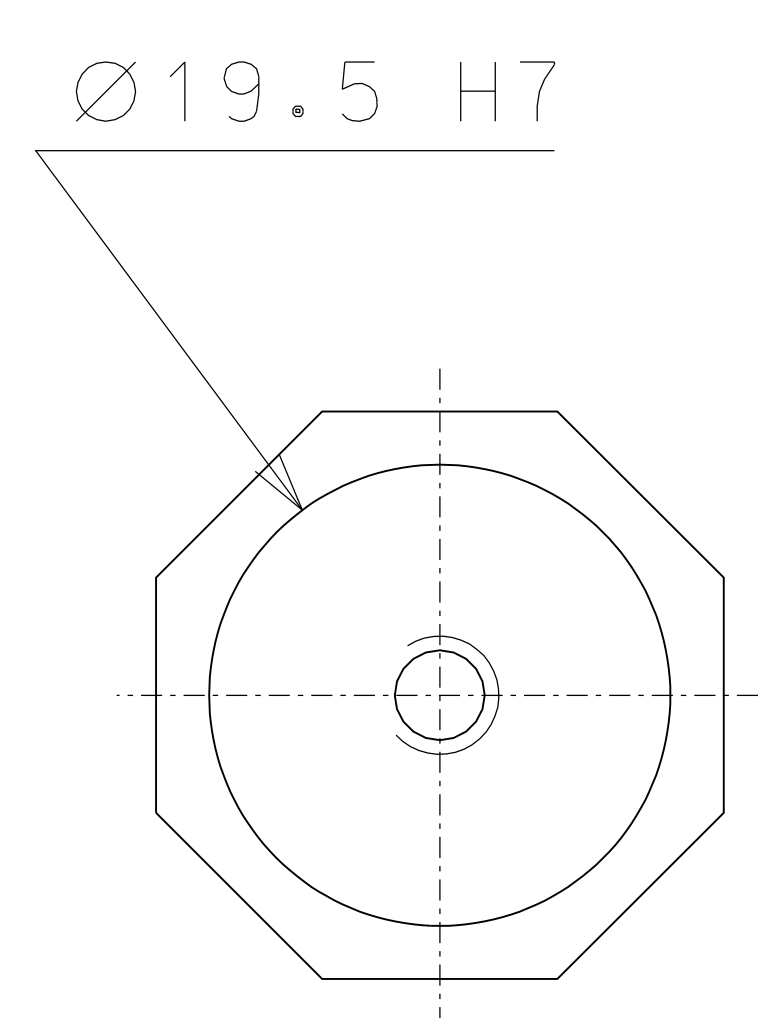
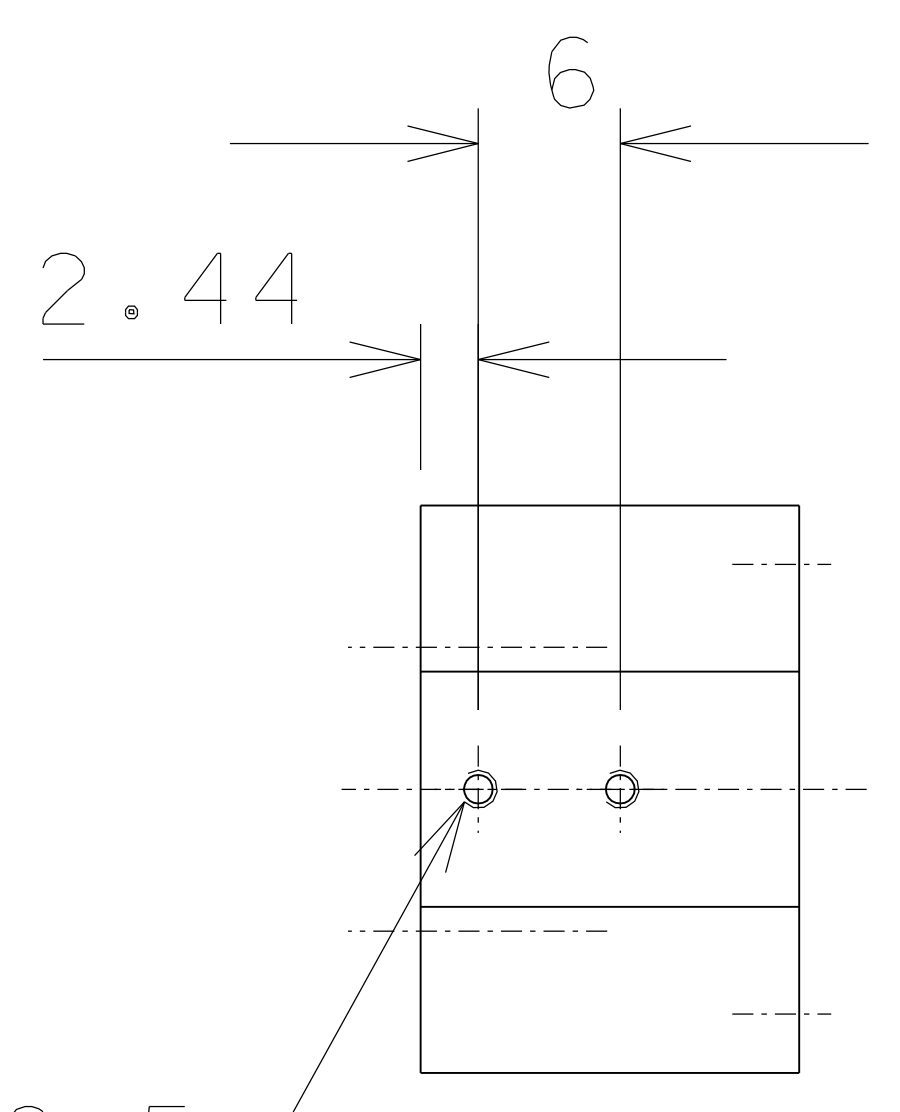


7

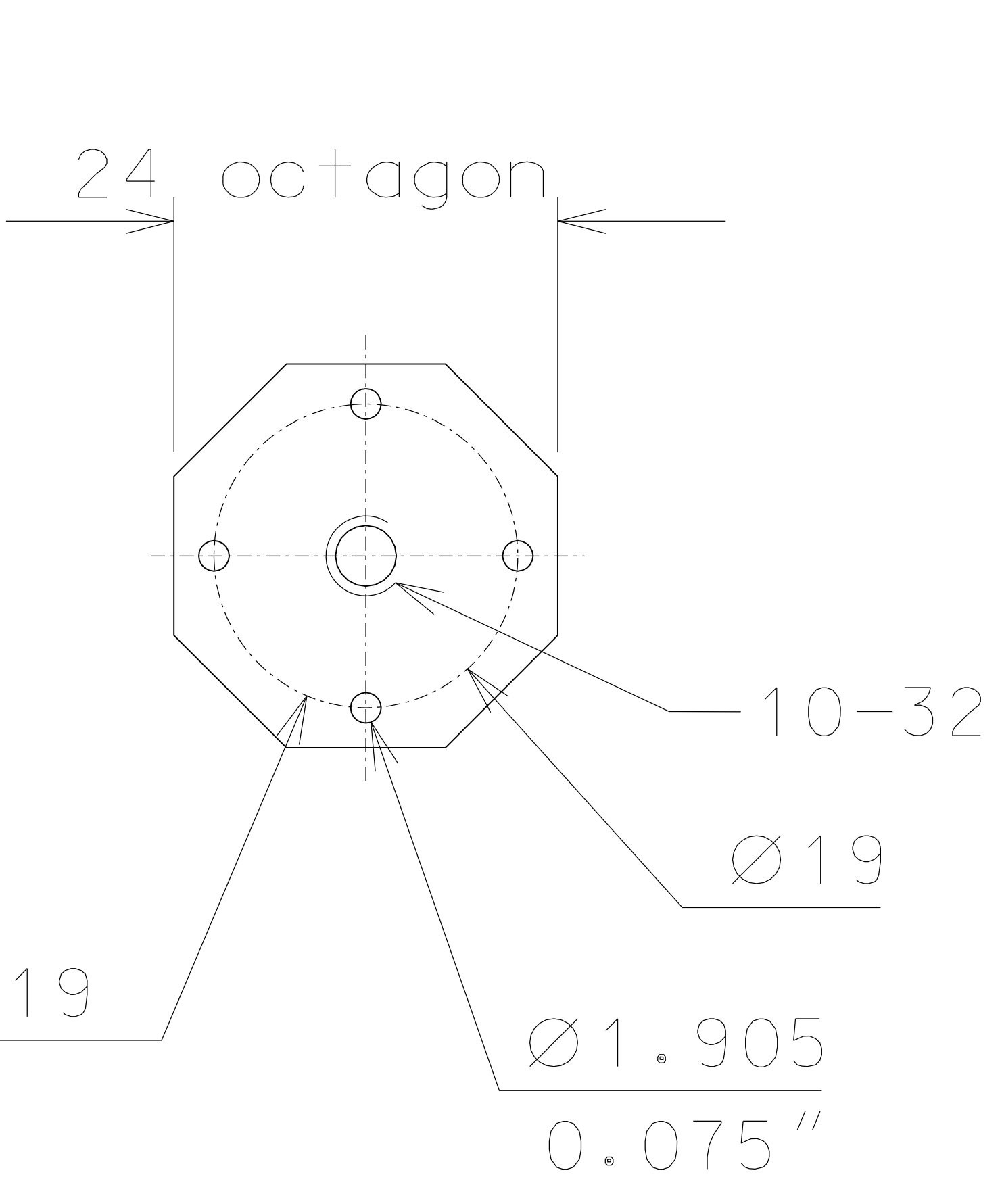
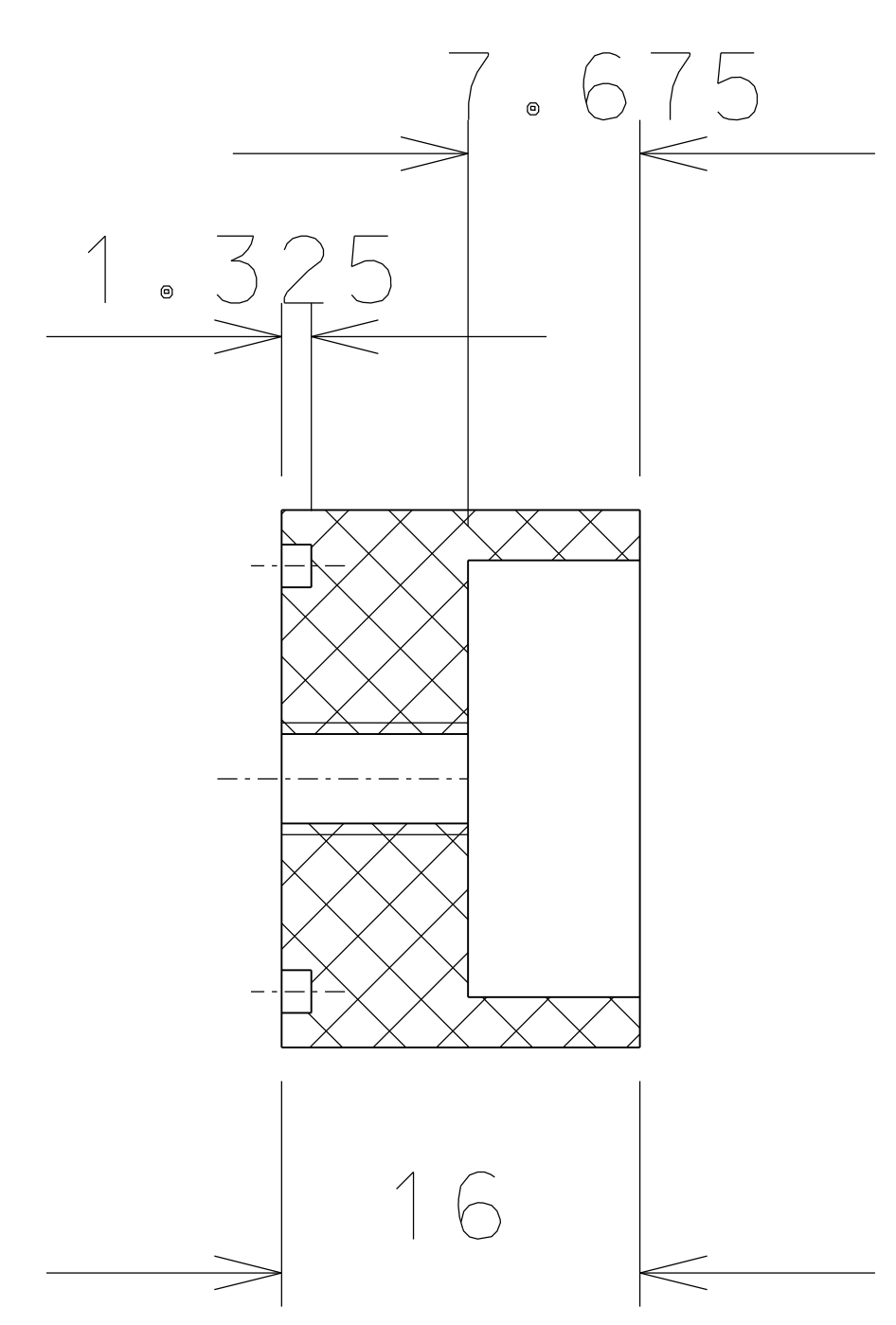


11.1

ref.	note	date	signature
modifications			
11.1	2 iron	2/1	
11	2 peek	1/1	
9	16 peek	2/1	
7	4 EN 6082	1/1	
ref.	pieces	mat. and treatments	scale
ref.	pieces	mat. and treatments	scale



11



General machining tolerances UNI 5307-63									
Dimensions	< 6	>6-30	>30-120	>120-315	>315-1000	>1000-2000	>2000-4000	> 4000	
linear Toll.	± 0.1	± 0.2	± 0.3	± 0.5	± 0.8	± 1.2	± 2	± 3	
angular Toll.	± 1	± 30'	± 20'	± 10' referred to the shortest side					
				<b>LIGO PROJECT</b>				designed for <b>R.De Salvo</b>	
title <b>MINI-TNI DETAILS</b>				draw. by <b>G.Gennaro-PROMEC</b>				date <b>13-10-08</b>	
				scale <b>1/1</b>				LIGO-D081034-00-D	
				detail from <b>031</b>		<b>A 3</b>			