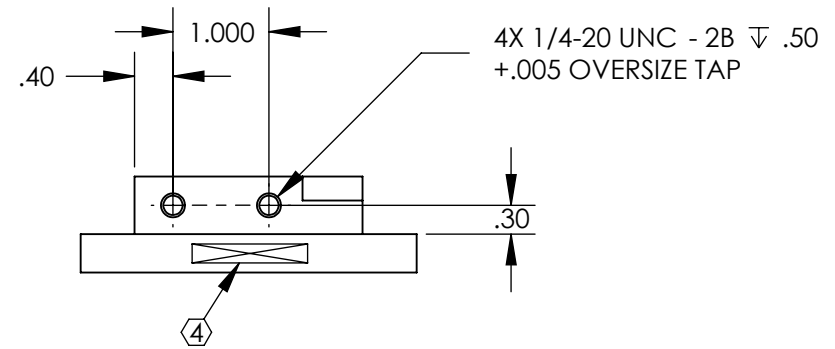
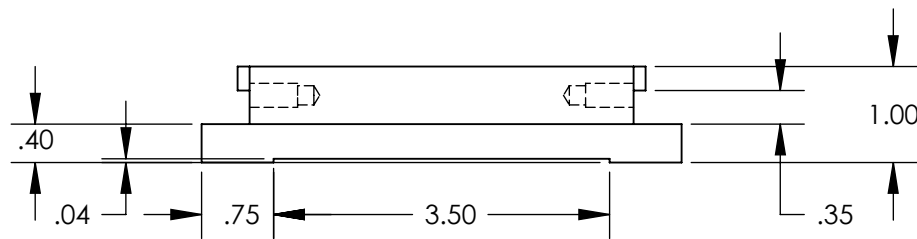
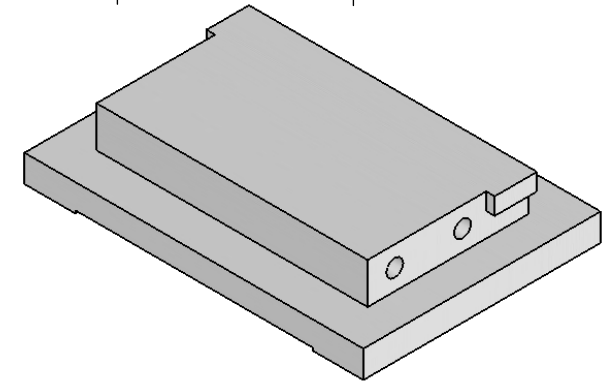
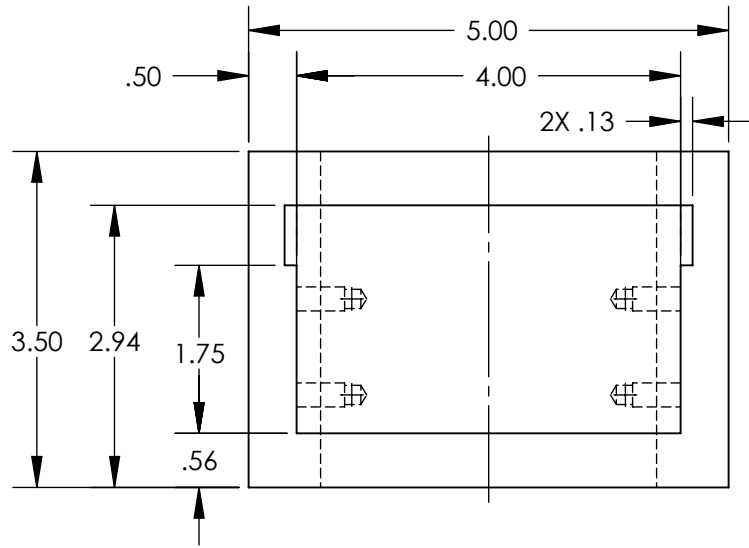


REV.	DATE	DCN #	DRAWING TREE #
A	4 AUG 2008	E080419-00-D	



NOTES: (UNLESS OTHERWISE SPECIFIED)

1. REMOVE ALL SHARP EDGES, R.02 MIN.
2. DO NOT SCALE FROM DRAWING.
3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL)
- ④ SCRIBE, ENGRAVE OR STAMP DRAWING PART NUMBER ON NOTED SURFACE OF PART AND THEN A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188-001. A VIBRATORY TOOL MAY BE USED.

DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX ± 0.03
 .XXX ± 0.005

ANGULAR ± 0.5 °

MATERIAL
 6061-T6 AL

FINISH
 63 μ inch

	NAME	DATE
DRAWN	M. MEYER	07 JAN 2008
CHECKED	J. ROMIE	4 AUG 2008

APPROVED		
-----------------	--	--



SYSTEM
 ADVANCED LIGO

SUB-SYSTEM
 SUS

NEXT ASSY
 TT STRUCTURE ASSY

PART NAME
 STRUCTURE BASE

SIZE **DWG. NO.** **REV.**
 A D080060 A

SCALE: 1:2 **PROJECTION:** **SHEET 1 OF 1**