



Scale 1/25

	PARTS	Ref	Qty
1	External Stand - Vertical Support	D070587-00-D Sheet 2/4	4
2	External Stand - Horizontal Support	D070587-00-D Sheet 3/4	2
3	External Stand - Angle Support	D070587-00-D Sheet 4/4	4
4	External Stand - Spacer	D070591-00-D Sheet 1/1	4
5	Middle Stand - Vertical Support	D070588-00-D Sheet 2/3	2
6	Middle Stand - Horizontal Support	D070588-00-D Sheet 3/3	1
7	Rail Beam	D070590-00-D Sheet 1/1	2
8	Cart Structure	D070589-00-D Sheet 1/1	1
9	Leveling Pads	McMaster - 63965K69	18
10	Stand Caster	McMaster - 9936T62	12
11	Cart Caster	McMaster - 2487T765	2
12	Cart Caster with lock	McMaster - 2487T7652	2

	Qty	SUB-ASSEMBLIES
I	2	EXTERNAL STAND (D070587-00-D)
II	1	MIDDLE STAND (D070588-00-D)
III	2	RAIL BEAM (D070590-00-D)
IV	1	CART (D070589-00-D)

		NAME	DATE	LIGO MIT		
DRAWN	MATCHARD	12-20-07				TITLE: HAM ISI Installation Fixture
CHECKED	MASON	12-20-07				
ENG APPR.	MASON	12-20-07				
		COMMENTS:		SIZE	DWG. NO.	REV
		Relative Views are positioned according to International Standart (Top view Below, Left view on the Right)		B	D070586-A-D	A
				SCALE: 1/25	Weight: 3340 lbs	SHEET 1/1

DO NOT SCALE DRAWING