



NOTES :

1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE DIRT AND CHIPS.
2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER

		UNLESS OTHERWISE SPECIFIED:					LIGO MIT	
		DIMENSIONS ARE IN INCHES			DRAWN	MATCHARD	01-2-07	
		TOLERANCES:			CHECKED	MASON	01-2-07	
		TWO PLACE DECIMAL \pm 0.015			ENG APPR.	MASON	01-2-07	
		THREE PLACE DECIMAL \pm 0.005						
		ANGULAR: \pm 30'			COMMENTS:			
		SURFACE FINISH: 125						
		MATERIAL						
		6061 ALLOY						
		FINISH						
		DO NOT SCALE DRAWING			SCALE: 1:2		WEIGHT: lbs	SHEET 1 OF 1
					TITLE:		HAM ISI Fixture Table to Hoist Connector	
					SIZE	DWG. NO.	REV	
					B	D070574-A-D	A	