



D1	1.260
D2	0.300

$\text{⌀} 0.010$ A B

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- NOTES :
1. THOROUGHLY CLEAN PART TO REMOVE ALL OIL, GREASE, DIRT AND CHIPS.
 2. ALL MACHINING FLUIDS MUST BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE, AND SILICONE, SUCH AS CINCINNATI MILACRON CIMTECH 410.
 3. WHERE INDICATED, MECHANICALLY SCRIBE, STAMP OR ENGRAVE (VIBRATORY ACCEPTABLE) THE FOLLOWING INFORMATION AS SHOWN BELOW: PART NUMBER-REVISION, USE 0.12" TALL CHARACTERS UNLESS PART SIZE DICTATES SMALLER

		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	LIGO MIT	
		DIMENSIONS ARE IN INCHES TOLERANCES: TWO PLACE DECIMAL : ±0.015 THREE PLACE DECIMAL : ±0.005 ANGULAR: ±30° SURFACE FINISH: 125	DRAWN	MATICHARD		
		INTERPRET GEOMETRIC TOLERANCING PER:	CHECKED	STEIN	8-14-07	TITLE: HAM Tube Bracket
		MATERIAL 6061 ALLOY	ENG APPR.	MASON	8-16-07	
NEXT ASSY	USED ON	FINISH	MFG APPR.			
APPLICATION		DO NOT SCALE DRAWING	Q.A.			SIZE DWG. NO. REV
			COMMENTS:			A D070302-A-D A
						SCALE: 1:2 WEIGHT: 2.84 pds SHEET 1/ 1