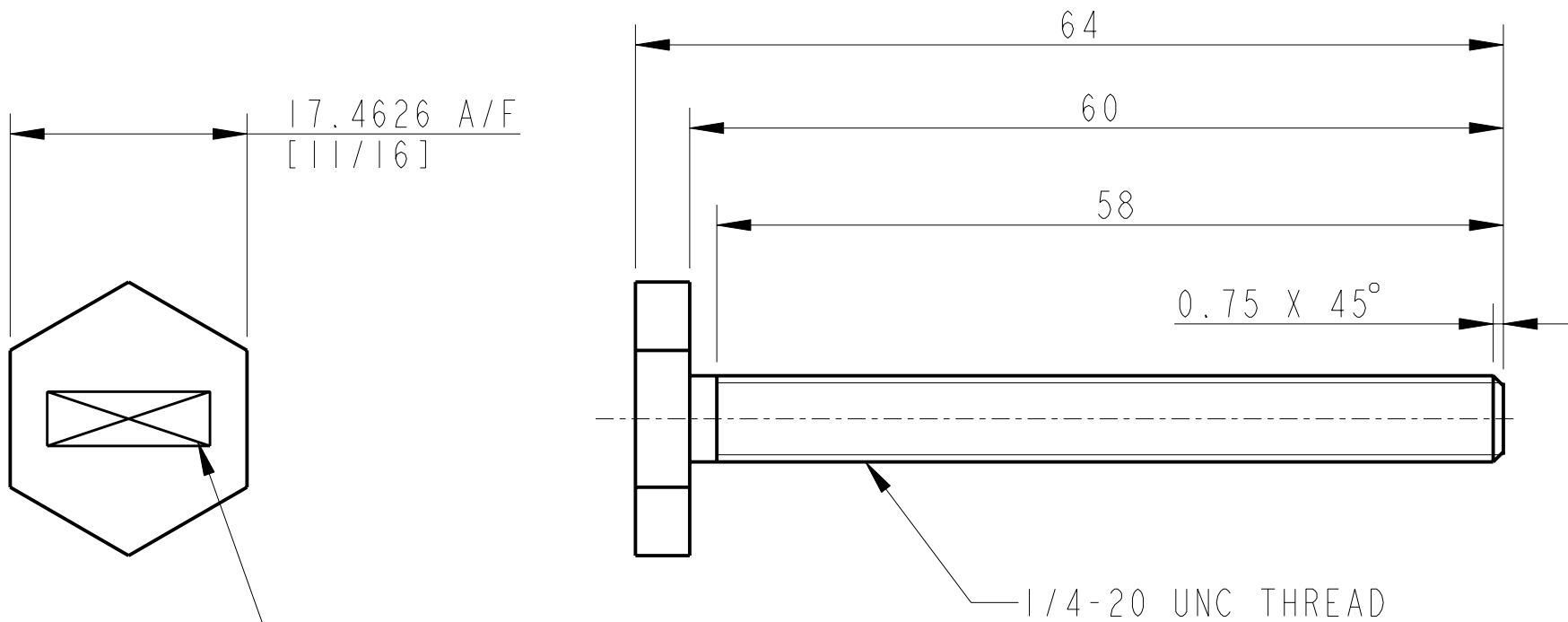


REV.	DATE	DCN #	DRAWING TREE #
A	30-OCT-06	E060260-00	



PART NO. (SEE NOTE 4)
TO BE ETCHED OR STAMPED
IN APPROX POSITION SHOWN.

NOTES: (UNLESS OTHERWISE SPECIFIED)		CALIFORNIA INSTITUTE OF TECHNOLOGY MASSACHUSETTS INSTITUTE OF TECHNOLOGY IGR, GLASGOW UNIVERSITY GEO 600 GROUP RUTHERFORD APPLETON LABORATORIES												
1. REMOVE ALL SHARP EDGES, R.02 MIN. 2. DO NOT SCALE FROM DRAWING. 3. ALL MACHINING FLUIDS SHALL BE WATER SOLUBLE AND FREE OF SULFUR, CHLORINE AND SILICONE, SUCH AS CINCINNATI MILACRON'S CIMTECH 410 (STAINLESS STEEL) 4. SCRIBE, ENGRAVE OR STAMP DRAWING PARTNUMBER ON NOTED SURFACE OF PART AND A THREE DIGIT SERIAL NUMBER. SERIAL NUMBERS START AT 001 FOR THE FIRST PART AND PROCEED CONSECUTIVELY. USE .07" HIGH CHARACTERS. EXAMPLE: D020188- 001. A VIBRATORY TOOL MAY BE USED.	DIMENSIONS ARE IN mm [INCHES] TOLERANCES: X.XX ±0.2 mm ANGULAR ±0.25 °													
	MATERIAL: AL ALLOY 5083 H4 OR 6061		SYSTEM ADVANCED LIGO											
	FINISH: CLEAN √μm [μin] Ra = 1.6		SUB-SYSTEM SUS											
	<table border="1"> <thead> <tr> <th></th> <th>NAME</th> <th>DATE</th> </tr> </thead> <tbody> <tr> <td>DRAWN</td> <td>J O'DELL</td> <td>13/08/06</td> </tr> <tr> <td>CHECKED</td> <td>IW</td> <td>--/--/--</td> </tr> <tr> <td>APPROVED</td> <td>IW</td> <td>--/--/--</td> </tr> </tbody> </table>			NAME	DATE	DRAWN	J O'DELL	13/08/06	CHECKED	IW	--/--/--	APPROVED	IW	--/--/--
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DRAWN	J O'DELL	13/08/06												
CHECKED	IW	--/--/--												
APPROVED	IW	--/--/--												
SIZE A DRG. NO. D060472			PART NAME UI MASS TOP STOP SCALE 2:1 PROJECTION: SHEET 1 OF 1											